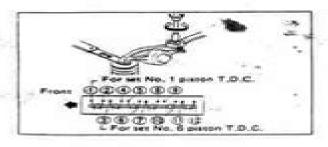
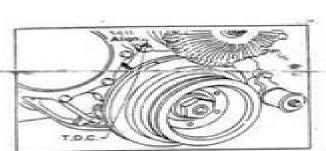
DIESEL ENGINE

TD42





Adjusting Intake and Exhaust Valve Clearance

Adjustment should be made while engine is warm but not running

- Set No. 1 cylinder in top dead center on its compression stroke, and adjust valve clearance (D. Q. Q. S. B and S.
- Set No. 6 cylinder in top dead center on its compression stroke, and adjust valve clearance (3). (8). (7). (8) (9) and (1).
 Valve clearance:

0.35 mm (0.014 in)

Exhaust ②, ④, ⑤, ⑤, ® and ß

0.35 mm (0.014 in)

Adjusting screw lock nuts C: 15 - 20 N·m

(1.5 - 2.0 kg-m, 11 - 14 ft-lb)

SET Engine on TOC check

181. + 186 EMALIST/INTALLE VALUES

18 186 VALUES ARE LOOSE HEAD

ADJUST 3. 6. 7. 10, 11, 12 ~

IF 181 VALUES ARE LOOSE HEAD

ADJUST 1. 2. 4, 5, 8,9.

TO ADJUST the SECOND SET

Combination. Turn Engine

I complate turn 360° until

Timing MARK is ALINED. Then

you want have the oTHER SET

of Unives Loosez. Rienry to ADi

Td42 Engine Workshop Manual

Louis C. Forier

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