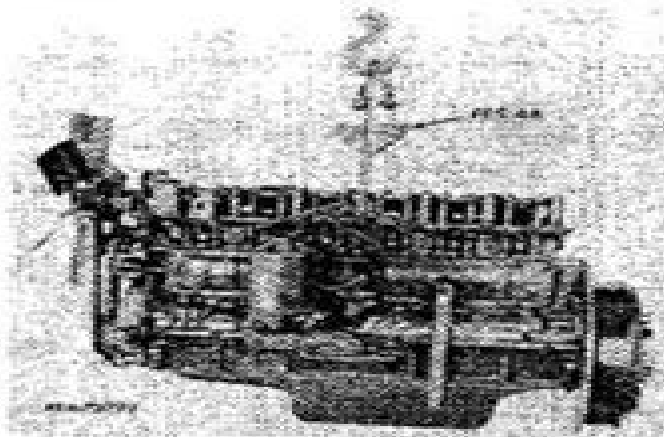


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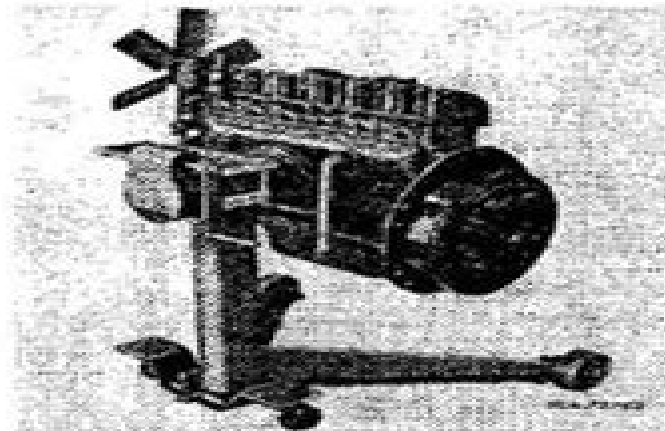
Engine Removal

Keep the engine mount shims in their location by tying or by placing a bolt through the shims and the hole in the side channel.



Illustr. 1. Removing engine. (Carbureted engine shims - diesel engine similar.)

Attach the special lifting bar, FES 48 to the engine cylinder head (Illustr. 1) and attach a hoist. Remove the engine.



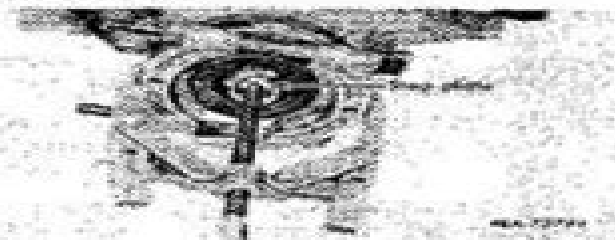
Illustr. 2. Engine mounted in engine stand. (Carbureted engine shims - diesel engine similar.)

Remove the oil filter assembly and the generator rear bracket. Place the engine on the engine stand FES 52 (Illustr. 2) using engine attaching plate FES 52-2.

Crankshaft Pulley Removal

1. Remove the fan belt.

2. Diesel engine crankshaft pulleys have a damper and must not be pulled by the outer rim. These pulleys may be pulled by the tapped holes (Power take-off pulleys) or by using the large OTC bearing splitter deep in the fan drive (front) pulley groove. (Illustr. 3.) Any nicks left in the pulley groove by the bearing splitter should be filed out to prevent damage to the fan belt.



Illustr. 3. Removing diesel engine crankshaft pulley and damper.

Td9b Crawler Manual

Rosina Ehmann



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