

CRANKCASE

GENERAL

When rod bearings, pinion shaft bearings or sprocket shaft bearings are in need of repair, the engine must be removed from the motorcycle as described in "Stripping Motorcycle for Engine Repair," Section 3A. It is recommended procedure to check and make repairs to cylinder heads, cylinders and gearcase at the same time, or in other words, perform an entire engine overhaul.

Flywheel End Play Check:

Before starting crankcase disassembly, check flywheel assembly end play to determine sprocket shaft bearing wear using a dial indicator. Assemble engine sprocket and nut or compensating sprocket to sprocket shaft before taking reading to assure accurate measurement. Attach indicator securely to crankcase with indicator stem resting on end of sprocket shaft. Measure total endplay by lifting flywheel assembly vertically using a screwdriver as a pry as shown in Figure 3E-17A. If play exceeds .006 maximum allowable endplay bearings must be replaced if found worn or damaged. If not worn, shimming can be used to take up endplay as described on page 3E-10.

Starting with the 1969 model season, the sprocket shaft bearing was changed as shown in Fig. 3E-3. The new bearing is locked in place with a combination lock ring-spacer which is located in a groove between the two bearing outer races. As with 1968

and earlier bearings, if any part of the bearing set requires replacement the entire bearing assembly, including bearings, races, lock ring and inner race spacer, must be replaced as a set.

DISASSEMBLING CRANKCASE

Remove cylinder heads as described in "Disassembling Cylinder Head," Section 3B.

Remove cylinders as described in "Disassembling Cylinder," Section 3C.

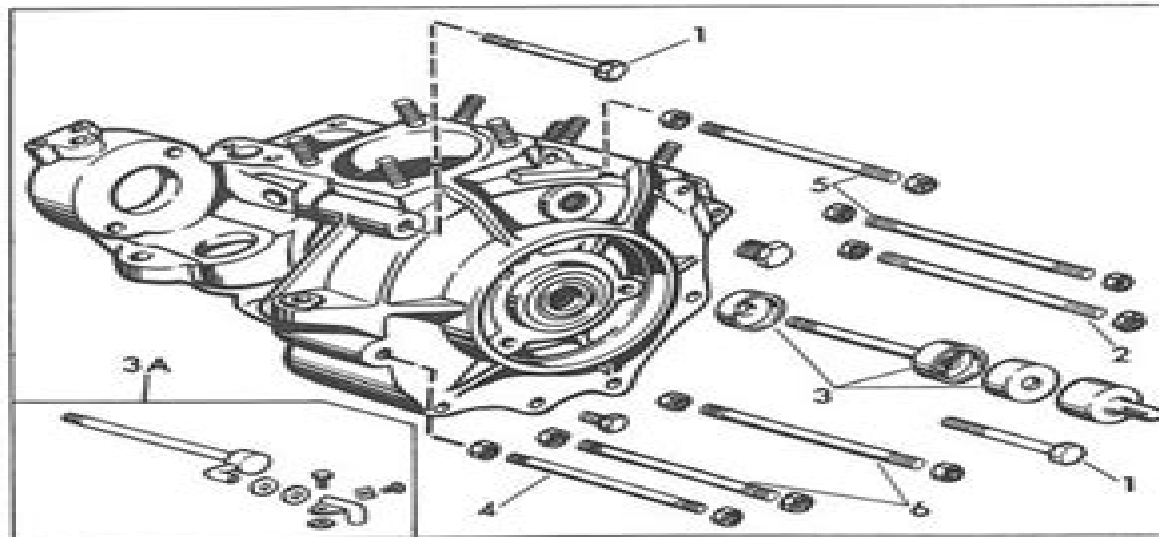
Remove gearcase parts as described in "Disassembling Gearcase," Section 3D. See "Crankcase," above for checking procedure before starting crankcase disassembly.

Refer to Fig. 3E-1 and proceed as follows:

Remove crankcase bolt (1), stud (2), crankcase breather stud assembly (3) or (3A), stud (4), top and right crankcase studs (5) and two lower crankcase studs (6). It is necessary to remove only one stud nut and slip stud and other nut out opposite side of crankcase.

Refer to Fig. 3E-2 and continue disassembly:

Position crankcase with gearcase (right side) up. Tap crankcase with rawhide or soft metal mallet to



1. Crankcase stud bolt, 3/8 x 3-1/4 in. (2)
2. Crankcase stud, 5/16 x 5 in. (right center)
3. Crankcase breather stud and chain oiler (1963 and earlier)
- 3A. Crankcase breather stud and chain oiler (1964)
4. Crankcase stud, 5/16 x 6 in. (left center)
5. Crankcase stud, 5/16 x 5-7/16 in. (2) (top and top right)
6. Crankcase stud, 11/32 x 5-13/16 in. (2) (left and right bottom)

Figure following name of part indicates quantity necessary for one complete assembly. Locations are as viewed from left side of engine.

Figure 3E-1. Crankcase Studs - Exploded View

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Lei Huang

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Canadian Aviation ,1950 **Simms service manual : spring starter type SS.** Simms Motor Units Ltd, **Overhaul Manual** United Aircraft Corporation. Pratt & Whitney Aircraft Division,1942 **Overhaul Manual. [With revisions.]**. Service Department (ROTAX LTD.),1964 **Overhaul Manual for Aircraft Engine** , **Ford Engine Overhaul Manual** John Haynes,1991-08-05 Complete step by step illustrated instructions for rebuilding the most popular Ford engines Includes the 255 260 289 302 351C 351M 351W 360 390 400 428 429 and 460 cubic inch engines **1977 Technical Service Manual Supplement [3]** American Motors Corporation,1977 **Unit Repair (overhaul) Manual** ,1978 Direct Cranking Electric Starter Part No. E-80 Types 756 Overhaul Instructions with Parts Breakdown Bendix Aviation Corporation Utica Division,195? **Textron Lycoming Light Weight Starter** Textron Lycoming,1986 **Chevrolet Engine Overhaul Manual** John Haynes,1991-09-05 A complete step by step guide to the entire engine rebuilding process Every step is fully illustrated Covers the most popular engines Everything youll need to know to do it yourself In a clear easy to follow format What you can learn Includes 262 265 267 283 302 305 307 327 350 396 400 402 427 and 454 cubic inch V8 engines Diagnosis Overhaul Performance Economy modifications Book Summary Engine identification Tools and equipment Diagnosis Cylinder head servicing Engine removal and installation Step by step procedures Fully illustrated with over 300 photos Tips from professionals Machine shop repairs Performance and economy modifications Table of Contents Chapter 1 Introduction Chapter 2 Tools and equipment Chapter 3 Diagnosing engine problems Chapter 4 Preparing for an overhaul Chapter 5 Overhauling the cylinder heads Chapter 6 Overhauling the engine block Chapter 7 Reassembling and installing the engine Chapter 8 Related repairs Chapter 9 Improving performance and economy **Overhaul Manual: Direct Drive Engine** Avco Corporation. Lycoming Division,1974 **Master Maintenance and Overhaul Manual** Mack Trucks, inc, **Overhaul Manual** Pratt & Whitney Aircraft,1941 **Pioneer Instruments Overhaul Manual** Bendix Corporation. Eclipse-Pioneer Division,1944 *Overhaul Manual (part No. 96996)* United Aircraft Corporation. Pratt & Whitney Aircraft,1945 Overhaul manual Ford Motor Company. Lincoln-Mercury Division,1948 **Overhaul Manual** ,1974 *Arrow & Scout Repair and Overhaul Manual* Indian Motorcycle Company, Overhaul Manual Collins Radio Company,1969

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Table of Contents Starter 1109656 Overhaul Manual

1. Understanding the eBook Starter 1109656 Overhaul Manual
 - The Rise of Digital Reading Starter 1109656 Overhaul Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Starter 1109656 Overhaul Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Starter 1109656 Overhaul Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Starter 1109656 Overhaul Manual
 - Personalized Recommendations
 - Starter 1109656 Overhaul Manual User Reviews and Ratings
 - Starter 1109656 Overhaul Manual and Bestseller Lists
5. Accessing Starter 1109656 Overhaul Manual Free and Paid eBooks
 - Starter 1109656 Overhaul Manual Public Domain eBooks
 - Starter 1109656 Overhaul Manual eBook Subscription Services
 - Starter 1109656 Overhaul Manual Budget-Friendly Options
6. Navigating Starter 1109656 Overhaul Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Starter 1109656 Overhaul Manual Compatibility with Devices
 - Starter 1109656 Overhaul Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Starter 1109656 Overhaul Manual
 - Highlighting and Note-Taking Starter 1109656 Overhaul Manual
 - Interactive Elements Starter 1109656 Overhaul Manual
8. Staying Engaged with Starter 1109656 Overhaul Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Starter 1109656 Overhaul Manual
- 9. Balancing eBooks and Physical Books Starter 1109656 Overhaul Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Starter 1109656 Overhaul Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Starter 1109656 Overhaul Manual
 - Setting Reading Goals Starter 1109656 Overhaul Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Starter 1109656 Overhaul Manual
 - Fact-Checking eBook Content of Starter 1109656 Overhaul Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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