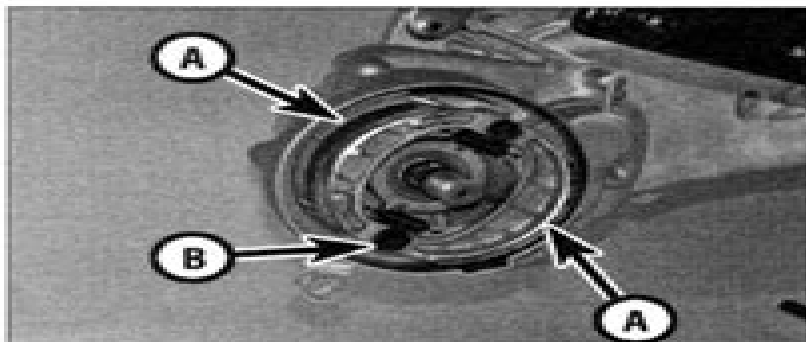


## 1-10 Maintenance procedures



11.3 Check the friction material on the brake shoes (A). Note the brake cam (B)

check the extent of brake wear; have an assistant apply the brake firmly; if the indicator aligns with the index mark, the brake shoes are worn to their limit and must be replaced with new ones (see Chapter 7).

3 If there is no wear indicator, follow the procedure in Chapter 7 to remove the wheel to check the amount of friction material remaining on the brake shoes (see illustration).

4 Brake shoe friction material wear limit is typically 1.5 mm. Check the amount of wear at the thinnest point (at the shoe leading edge). If worn below this figure, renew the brake shoes.

5 If the brake shoes have worn unevenly, inspect the brake cam for wear (see Section 12).

### 12 Drum brake cam



1 Remove the wheel; on a front drum brake the brake shoes and brake cam are fitted to

the backplate, on a rear drum brake the shoes and cam are fitted to the back of the gearbox casing (see illustration 11.3).

2 Follow the procedure in Chapter 7 to remove the brake shoes, then remove the brake arm clamp bolt and pull the brake cam out of the backplate or casing (see illustration).

3 Clean the shaft and cam and inspect the bearing surfaces for wear; replace the cam with a new one if necessary.

4 Clean the inside of the brake drum and the casing and inspect the surface of the drum for score marks and other damage. If the drum is badly grooved it must be machined or renewed (see Chapter 7).

5 In the case of the rear drum brake, signs of oil inside the casing indicates that the transmission output shaft seal has failed which must be rectified (see Chapter 5).

6 Apply a smear of copper grease to the bearing surfaces of the cam and the shaft, and to the brake shoe pivot pin, before reassembly (see illustration).

**Caution:** Do not apply too much grease

otherwise there is a risk of it contaminating the brake drum and shoe friction material.

### 13 Throttle cable



**Note:** All four-stroke engines are fitted with a one-piece throttle cable. Two-stroke engines (with cable-controlled oil pumps) are fitted with three-piece cables.

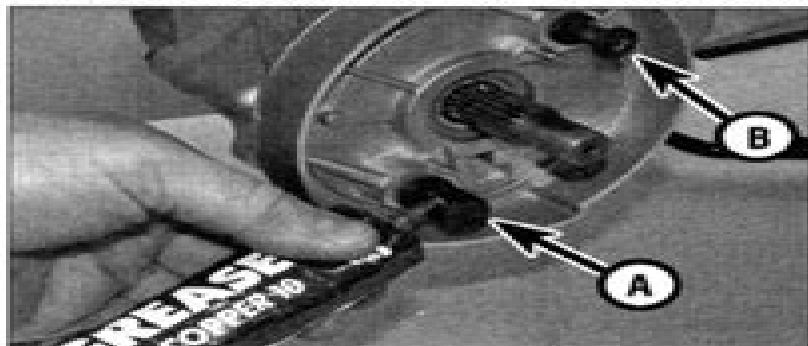
1 Ensure the throttle twistgrip rotates easily from fully closed to fully open with the handlebars turned at various angles. The twistgrip should return automatically from fully open to fully closed when released.

2 If the throttle sticks, this is probably due to a cable fault. Remove the cable (see Chapter 3) and lubricate it following the procedure in Section 7.

3 It's important that there's a small amount of freeplay in the throttle cable. This is either measured as twistgrip rotation (typically between 2 to 5 mm) (see illustration), or as



12.2 Location of the brake arm clamp bolt (arrowed)



12.6 Lubricate the cam (A) and pivot pin (B) with a smear of grease



13.3 Throttle cable freeplay is measured in terms of twistgrip rotation

# Tgb Haynes Manual

**S Ashworth**



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