

**VOI-SHAN**  
**AEROSPACE FASTENER**  
**DESIGN MANUAL**

PROPRIETARY PRODUCTS  
GOVERNMENT & INDUSTRY  
STANDARDS & SPECIFICATIONS



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A DIVISION OF VSI CORPORATION

# Voi Shan Aerospace Fastener Design Manual

**GARCÍA-BAEZA BAEZA, FRANCISCO  
JAVIER**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

## **Voi Shan Aerospace Fastener Design Manual:**

**Voi-Shan Aerospace Fastener Design Manual** Voi-Shan (Firm),1975      **Handbook of Bolts and Bolted Joints** John Bickford,1998-04-28 Presenting time tested standard as well as reliable emerging knowledge on threaded fasteners and joints this book covers how to select parts and materials predict behavior control assembly processes and solve on the job problems It examines key issues affecting bolting in the automotive pressure vessel petrochemical aerospace and structural

Desarrollo y fabricación de aeroestructuras GARCÍA-BAEZA BAEZA, FRANCISCO JAVIER,2007-01-26      **Standard Handbook of Fastening and Joining** Robert O. Parmley,1997 Mechanical and design engineers will welcome this new edition of the only comprehensive handbook covering virtually all fastening and joining methods Now with 325 additional pages the third edition substantially updates seven sections and features five entirely new sections on shafts and coupling seals and packings self clinching fasteners robotic assembly and innovative connections 450 illus      **Eureka** ,1990-02

**Predicasts F & S Index United States** Predicasts, inc,1989 A comprehensive index to company and industry information in business journals      Product Engineering ,1967 Vol for 1955 includes an issue with title Product design handbook issue 1956 Product design digest issue 1957 Design digest issue      *Fastener Design Manual* Richard T. Barrett,1990      Design News ,1987      *Library of Congress Catalog* Library of Congress,1973 Beginning with 1953 entries for Motion pictures and filmstrips Music and phonorecords form separate parts of the Library of Congress catalogue Entries for Maps and atlases were issued separately 1953 1955      Industrial Equipment News ,1977      *Fastener Design Manual* Richard T. Barrett,NASA,2005 This manual was written for design engineers to enable them to choose appropriate fasteners for their designs Subject matter includes fastener material selection platings lubricants corrosion locking methods washers inserts thread types and classes fatigue loading and fastener torque A section on design criteria covers the derivation of torque formulas loads on a fastener group combining simultaneous shear and tension loads pullout load for tapped holes grip length head styles and fastener strengths The second half of this manual presents general guidelines and selection criteria for rivets and lockbolts To the casual observer the selection of bolts nuts and rivets for a design should be a simple task In reality it is a difficult task requiring careful consideration of temperature corrosion vibration fatigue initial preload and many other factors The intent of this manual is to present enough data on bolt and rivet materials finishes torques and thread lubricants to enable a designer to make a sensible selection for a particular design Locknuts washers locking methods inserts rivets and tapped holes are also covered      **Who's Who in Finance and Industry, 1983-1984** Marquis Who's Who, LLC,1983      **Fastener Design Manual** Richard T. Barrett,National Aeronautics and Space Administration (NASA,2011-07-27 This manual was written for design engineers to enable them to choose appropriate fasteners for their designs Subject matter includes fastener material selection platings lubricants corrosion locking methods washers inserts thread types and classes fatigue loading and fastener torque A section on design criteria covers the derivation of torque

formulas loads on a fastener group combining simultaneous shear and tension loads pullout load for tapped holes grip length head styles and fastener strengths The second half of this manual presents general guidelines and selection criteria for rivets and lockbolts To the casual observer the selection of bolts nuts and rivets for a design should be a simple task In reality it is a difficult task requiring careful consideration of temperature corrosion vibration fatigue initial preload and many other factors The intent of this manual is to present enough data on bolt and rivet materials finishes torques and thread lubricants to enable a designer to make a sensible selection for a particular design Lockouts washers locking methods inserts rivets and tapped holes are also covered Bolts can be made from many materials but most bolts are made of carbon steel alloy steel or stainless steel Stainless steels include both iron and nickel based chromium alloys Titanium and aluminum bolts have limited usage primarily in the aerospace industry Carbon steel is the cheapest and most common bolt material Most hardware stores sell carbon steel bolts which are usually zinc plated to resist corrosion\_ The typical ultimate strength of this bolt material is 55 ksi An alloy steel is a high strength carbon steel that can be heat treated up to 300 ksi However it is not corrosion resistant and must therefore have some type of coating to protect it from corrosion Aerospace alloy steel fasteners are usually cadmium plated for corrosion protection\_ Bolts of stainless steel are available in a variety of alloys with ultimate strengths from 70 to 220 ksi The major advantage of using stainless steel is that it normally requires no protective coating and has a wider service temperature range than plain carbon or alloy steels A partial listing of bolt materials is given in table 1 The following precautions are to be noted 1 The bolt plating material is usually the limiting factor on maximum service temperature 2 Carbon steel and alloy steel are unsatisfactory become brittle at temperatures below 65 F 3 Hydrogen embrittlement is a problem with most common methods of plating unless special procedures are used This subject is covered more fully in the corrosion section 4 Series 400 stainless steel contains only 12 percent chromium and thus will corrode in some environments 5 The contact of dissimilar materials can create galvanic corrosion which can become a major problem Galvanic corrosion is covered in a subsequent section of this manual Platings and Coatings Most plating processes are electrolytic and generate hydrogen Thus most plating processes require baking after plating at a temperature well below the decomposition temperature of the plating material to prevent hydrogen embrittlement However heating the plating to its decomposition temperature can generate free hydrogen again Thus exceeding the safe operating temperature of the plating can cause premature fastener failure due to hydrogen embrittlement as well as loss of corrosion protection A summary of platings and coatings is given in table II Cadmium Plating The most common aerospace fastener plating material is cadmium Plating is done by electrodeposition and is easy to accomplish However cadmium plated parts must be baked at 375 F for 23 hours within 2 hours after plating to prevent hydrogen embrittlement Since cadmium melts at 600 F its useful service temperature limit is 450 F

Fastener Design Manual National Aeronautics and Space Administration, 2018-11-07 This manual was written for design engineers to enable them to choose appropriate fasteners for their designs Subject matter includes

fastener material selection platings lubricants corrosion locking methods washers inserts thread types and classes fatigue loading and fastener torque A section on design criteria covers the derivation of torque formulas loads on a fastener group combining simultaneous shear and tension loads pullout load for tapped holes grip length head styles and fastener strengths The second half of this manual presents general guidelines and selection criteria for rivets and lockbolts Barrett Richard T Glenn Research Center     *A Dictionary of Aerospace Fastener Terminology* Voi-Shan (Firm),1973     *Fastener Design Course* National Aeronautics and Space Administration (NASA),2018-07-24 Richard T Barrett Senior Aerospace Engineer of NASA Lewis Research Center presents a comprehensive course on fastener design A recognized expert in the field of fastener technology Mr Barrett combines lecture charts illustrations with real world experiences Topics covered include materials platings and coatings locking methods threads joint stiffness rivets inserts nut plates thread lubricants design criteria etc These presentation slides accompany the DVD Barrett Richard T Glenn Research Center NASA TM 1997 207862 SUPPL GRC E DAA TN10585     *Aircraft & Aerospace Fastener Manual* ScrewCorp,1984     **FASTENER TORQUE FOR THREADED APPLICATIONS, DEFINITIONS OF** E-25 General Standards for Aerospace and Propulsion Systems,1994 This SAE Aerospace Standard AS is intended for use by those involved in the design of aircraft missile or space systems and their support equipment to define the various types of fastener torque     *NASA Fastener Design Course* ,1997

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