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G-Code reference list

G Code	Function	G Code	Function
G00	Rapid Traverse	G57	Set Datum
G01	Linear interpolation with feed rate	G58	Set Datum
G02	Circular Interpolation with CW	G59	Set Datum
G03	Circular Interpolation with anticlockwise	G70	Finish cycle in lathe
G04	Dwell	G71	Rough turning cycle
G17	Select X-Y Plane	G72	Facing cycle
G18	Select Z-X Plane	G73	Chap break drilling cycle
G19	Select Z-Y Plane	G74	Canned drilling cycle in lathe
G20	Inch Units	G75	Canned grooving cycle in lathe
G21	Metric Units	G76	Canned threading cycle in lathe
G27	Reference return check	G80	Canned cycle Cancel
G28	Automatic return through reference point	G81	Canned drilling cycle in Milling CNC machine
G29	Move to a location through reference point	G82	Spot drilling cycle in CNC Milling
G31	Skip Function	G83	Peck drilling cycle in Milling CNC Machine
G32	Thread cutting cycle in Lathe	G84	Canned tapping cycle in Milling CNC machine
G33	Thread cutting cycle in Milling machine	G85	Boring cycle (Bore in, Bore out)
G40	Cancel cutter compensation	G86	Boring cycle (Bore in ,Rapid out)
G41	Cutter compensation left	G87	Back boring cycle.
G42	Cutter compensation right	G90	Absolute Mode
G43	Tool length compensation	G91	Incremental Mode
G49	Tool length compensation cancel	G92	Max. spindle speed or Co-ordinate system setting
G50	Maximum RPM in lathe	G94	Per minute feed
G52	Local co-ordinate system setting	G95	Per Revolution feed
G53	Machine coordinate system setting	G96	Constant surface feed in Lathe
G54	Set Datum	G97	Constant surface speed cancel
G55	Set Datum	G98	Retraction at initial level
G56	Set Datum	G99	Retraction at R point level

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