

9 Synchronizer

9.1 Determining wear limit (except for 1st /2nd gear)

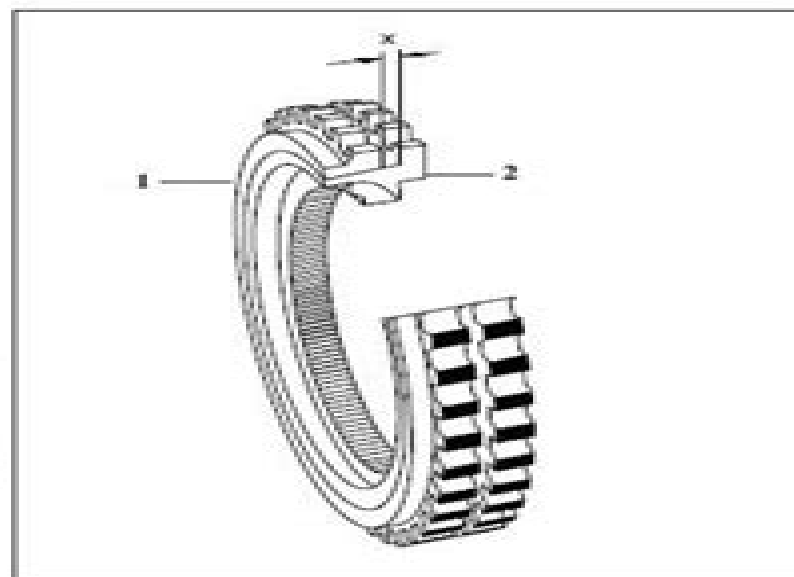
Check condition of synchronizer rings and clutch bodies before assembling synchronizers.

NOTE

Do not mix up synchronizer parts.

- 1 Place synchronizer ring (1) onto corresponding clutch body (2). Turn synchronizer parts so cones nest evenly and parallel together.

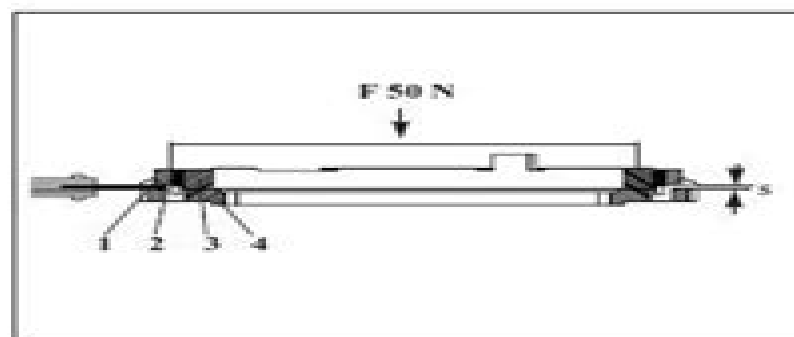
Wear limit for 3rd/4th gear and splitter synchronizer rings is 0.8 mm. Wear limit for range-change rings is 1.2 mm.
- 2 Using feeler gauge, measure distance (X) between clutch body and synchronizer ring at two opposing points. If wear limit is below 0.8 or 1.2 mm, exchange synchronizer ring and/or clutch body.
- 3 Check condition of synchronizer parts (visual check). Replace synchronizer parts if surface is not flat. Do not mix up parts which have been inspected together (mark parts accordingly).



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9.2 Determining wear limit (1st /2nd gear)

- 1 Place inner ring (3), intermediate ring (2) and outer ring (1) of 1st/2nd gear synchronizer onto clutch disc (4). Turn outer ring so cones nest evenly together. Evenly apply 50 Nm on outer ring.
- 2 Using a feeler gauge, measure distance (s) between clutch disc and outer ring at two opposing points. The wear limit is 1.5 mm. If distance (s) is below wear limit, use new intermediate and/or outer ring and inner ring.



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Zf Ecosplit 16s 221 Transmission Repair Manual

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Table of Contents Zf Ecosplit 16s 221 Transmission Repair Manual

1. Understanding the eBook Zf Ecosplit 16s 221 Transmission Repair Manual
 - The Rise of Digital Reading Zf Ecosplit 16s 221 Transmission Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Zf Ecosplit 16s 221 Transmission Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Zf Ecosplit 16s 221 Transmission Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Zf Ecosplit 16s 221 Transmission Repair Manual
 - Personalized Recommendations
 - Zf Ecosplit 16s 221 Transmission Repair Manual User Reviews and Ratings
 - Zf Ecosplit 16s 221 Transmission Repair Manual and Bestseller Lists

5. Accessing Zf Ecosplit 16s 221 Transmission Repair Manual Free and Paid eBooks
 - Zf Ecosplit 16s 221 Transmission Repair Manual Public Domain eBooks
 - Zf Ecosplit 16s 221 Transmission Repair Manual eBook Subscription Services
 - Zf Ecosplit 16s 221 Transmission Repair Manual Budget-Friendly Options
6. Navigating Zf Ecosplit 16s 221 Transmission Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Zf Ecosplit 16s 221 Transmission Repair Manual Compatibility with Devices
 - Zf Ecosplit 16s 221 Transmission Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Zf Ecosplit 16s 221 Transmission Repair Manual
 - Highlighting and Note-Taking Zf Ecosplit 16s 221 Transmission Repair Manual
 - Interactive Elements Zf Ecosplit 16s 221 Transmission Repair Manual
8. Staying Engaged with Zf Ecosplit 16s 221 Transmission Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Zf Ecosplit 16s 221 Transmission Repair Manual
9. Balancing eBooks and Physical Books Zf Ecosplit 16s 221 Transmission Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Zf Ecosplit 16s 221 Transmission Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Zf Ecosplit 16s 221 Transmission Repair Manual
 - Setting Reading Goals Zf Ecosplit 16s 221 Transmission Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Zf Ecosplit 16s 221 Transmission Repair Manual
 - Fact-Checking eBook Content of Zf Ecosplit 16s 221 Transmission Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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