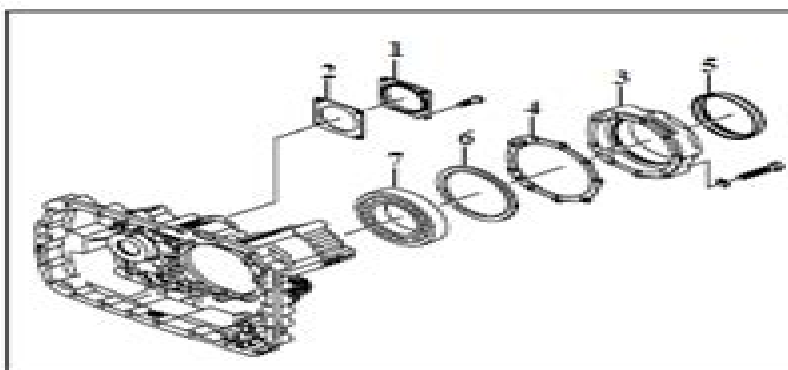


### 1.3 Cover

#### Removal

- 1 Unscrew hex bolts from cover (1) and remove together with gasket (2).
- 2 Unscrew hex bolts and remove cover (3) together with gasket (4), shaft seal (5) and shim (6).
- 3 Use Rillex extractor IX56 122 314 to remove ball bearing (7) from output shaft.
- 4 Using plastic drift, drive out shaft seal (5) from cover.



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#### Mounting

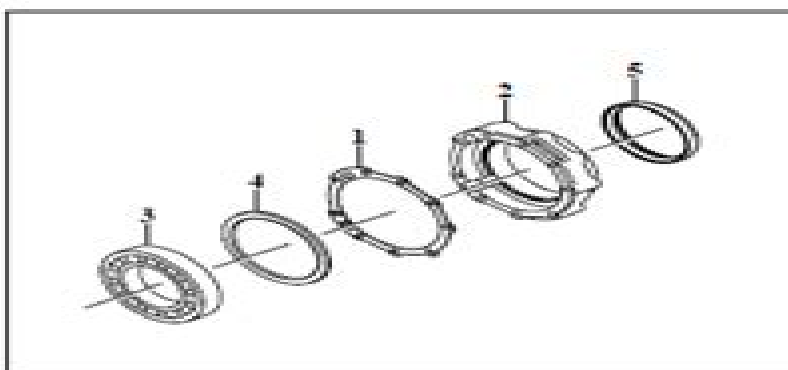
##### Measuring ball bearing axial play (nominal: 0 to 0.1 mm)

- 1 Fit new gasket (1) onto new cover (2) and measure insertion depth of cover together with gasket, e.g. 23.40 mm.
- 2 Measure extraction depth bearing seat depth of housing (without gasket), e.g. 7.00 mm.
- 3 Measure width of ball bearing (3), e.g. 30.00 mm.

##### Example

$$\begin{array}{r}
 23.40 \text{ mm insertion depth - cover} \\
 + \quad 7.00 \text{ mm insertion depth - housing} \\
 \hline
 30.40 \text{ mm} \\
 - \quad 30.00 \text{ mm width of ball bearing} \\
 \hline
 = \quad 0.40 \text{ mm axial play without shim}
 \end{array}$$

i.e. a 0.3 to 0.4 mm shim (4) is required to give axial play of 0 to 0.1 mm.



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#### DANGER

Always wear protective gloves when handling heated cover.

- 4 Heat cover (2) to approx. 60° C and insert correct shim (4) and ball bearing (3).
- 5 Drive in shaft seal (5) using special tool IX56 137 124.

# Zf Ecosplit 16s 22transmission Repair Manual

**Motor Information Systems (Firm)**



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