

Fig. 2-13



10. Disconnect the four-prong main wiring harness connector and the CDI unit wiring harness.
11. Disconnect the impulse hose from the crankcase.
12. Disconnect the spark plug caps.
13. Loosen the carburetor flange clamp(s). Remove the carburetor(s) from the intake flange(s) and carburetor boot(s). Place the carburetor(s) to the side in an upright position.

■ **NOTE:** If equipped with electric start, remove the lock nuts and washers securing the starter motor to the engine mounting bracket and remove the starter motor.

14. Disconnect the oil-injection cable from the oil-injection pump. Account for the E-clip and washer; then disconnect the oil supply hose from the pump and plug the hose to prevent leakage.

Fig. 2-14



■ **NOTE:** If equipped with electric start, remove the two lock nuts and washers securing the starter motor bracket; then remove the three remaining cap screws, washers, and lock washers securing the starter motor bracket and ground cable. Remove the starter motor bracket.

15. Remove the cap screws securing the engine to the front end. Account for washers, cap screws, and lock nuts.

Fig. 2-15



16. Lift the engine out of the engine compartment.
17. Remove the cap screws, washers, and lock washers securing the engine mounting brackets to the engine; then remove the brackets.

2

Removing Engine (500/550/600/800 cc Twin Models)

■ **NOTE:** Some engines are equipped with Arctic Power Valves (APV). Closely observe the NOTE: introducing this important information.

■ **NOTE:** If applicable, disconnect the battery cables.

1. Turn the gas tank shut-off valve to the CLOSED position.
2. Remove all springs securing the expansion chamber(s) and remove the expansion chamber(s) from the engine compartment.
3. Open the belt guard; then remove the drive belt.
4. Remove the plug from the belly pan. Using a 5/8-in. 12-point socket, remove the cap screw and lock washer securing the drive clutch to the crankshaft; then using Clutch Puller (p/n 0644-207) and an impact wrench or a breaker bar and Spanner Wrench (p/n 0644-136), tighten the puller. If the drive clutch will not release, sharply strike the head of the puller. Repeat this step until the clutch releases. Remove the drive clutch. If applicable, account for the two sleeves.

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N Noddings

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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