

MTTC 107 CERTIFICATION REVIEW TEST (MILL AND LATHE OPERATOR)

1. Given an 18 $\frac{1}{4}$ " length of stock, how many 2 $\frac{1}{4}$ " pieces can be cut from it?
 - a. 7.5
 - b. 7
 - c. 8
 - d. 1
2. How often should you check the lubrication levels on a machine?
 - a. Daily
 - b. yearly
 - c. never
 - d. only on Fridays
3. On a blueprint, what do you call a dimension in a box (boxed dimension)?
 - a. Base
 - b. Bain
 - c. Basic
 - d. basal
4. What type of tool is pictured below?



- a. Cutoff tool
 - b. Threading tool
 - c. Grooving tool
 - d. Boring tool
5. What type of tool is pictured below?



Study Guide For Nims Cnc Lathe Operator

Andrew J. Klein



Study Guide For Nims Cnc Lathe Operator:

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Hopewell,2025-02-03 CNC Programming Techniques Peter Smid,2006 This practical and very useful resource covers several programming subjects including how to program cams and tapered end mills that are virtually impossible to find anywhere Other more common subjects such as cutter radius offset and thread milling are covered in great depth **CNC Turning Center Programming, Setup, and Operation 2nd Edition** Mike Lynch,2017-05-26 If you want to learn safe proven and accepted methods for programming and operating CNC turning centers you can t afford to miss this Key Concepts approach to learning how to apply CNC turning centers in manufacturing The content utilizes this unique approach to introduce you to the method of programming and operation that can be applied to horizontal and vertical machining centers This essential 28 lesson tutorial offers step by step coverage of the most popular CNC equipment in a way that anyone can understand We do assume the student possesses knowledge of basic machining practices Whether you already work for a manufacturing company that uses CNC turning centers or if you are trying to learn about CNC this study manual will provide you with the skills you need to ensure correct operation of CNC machine tools *7 Easy Steps to CNC Programming... a Beginner's Guide* David S. Hayden,2003 *CNC Machining Certification Exam Guide* Ken Evans,2019-09-17 CNC Machining Certification Exam Guide is focused on providing the knowledge base required for obtaining certification credentialing and or job preparation in CNC Machining with CNC Mills and Lathes It covers foundational skills that all those seeking employment as a CNC Operator Machinist must possess Managers responsible for workforce development in manufacturing facilities will use the book as a guide for on the job employee training and apprenticeships The work can be used as a curriculum component for technical schools and colleges for students preparing for certification and credentialing exams based on the National Institute for Metalworking Skills NIMS Machining Level I standards for CNC Mill Programming and Setup and Operations and CNC Lathe Programming and Setup and Operations At a time when the CNC market is experiencing a shortfall of skilled qualified workers this Exam Guide is the perfect resource Features Presents CNC Programming with G Code so users can execute their programs with confidence Focuses on the creation of CNC programs using Computer Aided Manufacturing CAM Written with the end goals of certification credentialing and job readiness in mind Practice study questions mimic those presented on credentialing exams and practice exercises prepare readers for the required practical activities An affiliated website www.CNCCertification.com will contain additional certification questions and answers as well as suggested additional exercises *Turning Center Programming* Mike Lynch,2013-09-27 SCHOOL EDITION DOES NOT CONTAIN ANSWERS TO EXERCISES CNC turning centers are very popular in manufacturing companies Just about every company that performs metal cutting operations has at least one Since they are so popular people beginning their CNC careers are often exposed to turning centers early on This makes learning about them an excellent first choice for people beginning their careers in CNC This self study manual is for people who want to learn G code level manual programming for CNC turning centers It is the companion manual to the Turning Center Setup

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