

ZEUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonnes

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 mile/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 mile/s = 299.79 M m/s			

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRILL LET. SIZES	STO. MET. SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0079		1.70	0.0449		4.70	0.1890	80	.80
	0.32	0.0087		1.75	0.0489		4.80	0.1875	79	.79
	0.35	0.0099		1.80	0.0509		4.90	0.1950	78	.40
	0.38	0.0095		1.85	0.0728		4.95	0.1905	77	.40
	0.30	0.0098		1.90	0.0748		5.00	0.1968	76	.50
	0.32	0.0128		1.95	0.0768		5.10	0.2008	75	.50
	0.35	0.0138			0.0988			0.2093	74	.59
	0.38	0.0150		2.00	0.0987		5.20	0.2047	73	.60
	0.40	0.0166		2.05	0.0807		5.30	0.2087	72	.60
	0.42	0.0167		2.10	0.0827		5.40	0.2125	71	.60
	0.45	0.0177		2.15	0.0846		5.50	0.2165	70	.70
	0.48	0.0189		2.20	0.0866		5.60	0.2205	69	.75
	0.50	0.0197		2.25	0.0886		5.70	0.2244	68	.80
	0.52	0.0205		2.30	0.0905		5.80	0.2283	67	.80
	0.55	0.0217		2.35	0.0925		5.90	0.2323	66	.80
	0.58	0.0238		2.40	0.0945		6.00	0.2362	65	.80

AGE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRILL LET. SIZES	STO. MET. SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.2445		12.40	0.4961		19.00	0.7480	80	1.80
		0.8438		12.50	0.5000			0.7500	79	1.80
	6.80	0.2692		12.60	0.5039		19.10	0.7539	78	1.80
	6.90	0.2731		12.70	0.5078		19.20	0.7578	77	1.80
	7.00	0.2770		12.80	0.5117		19.30	0.7617	76	1.80
	7.10	0.2809		12.90	0.5156		19.40	0.7656	75	1.80
		0.2848		13.00	0.5195		19.50	0.7695	74	1.80
	7.20	0.2887		13.10	0.5234		19.60	0.7734	73	1.80
	7.30	0.2926		13.20	0.5273		19.70	0.7773	72	1.80
	7.40	0.2965		13.30	0.5312		19.80	0.7812	71	1.80
	7.50	0.2999		13.40	0.5351		19.90	0.7851	70	1.80
		0.3038		13.50	0.5390		20.00	0.7890	69	1.80
	7.60	0.3077		13.60	0.5429		20.10	0.7929	68	1.80
	7.70	0.3116		13.70	0.5468		20.20	0.7968	67	1.80
	7.80	0.3155		13.80	0.5507		20.30	0.8007	66	1.80
	7.90	0.3194		13.90	0.5546		20.40	0.8046	65	1.80
		0.3233		14.00	0.5585		20.50	0.8085	64	1.80
	8.00	0.3177		14.10	0.5624		20.60	0.8124	63	1.80
	8.10	0.3216		14.20	0.5663		20.70	0.8163	62	1.80

AGE AND LETTER SIZES

Zeus Engineering Book

C. Alan Joyce



Zeus Engineering Book:

Answer Book National Geographic Society (U.S.),2009 Covers everything from earth sciences to astronomy from climate and habitats to human arts and cultures from ancient history to cutting edge technology and descriptions flags and statistics of all the countries in the world **Engineering Drawing for Manufacture** Brian Griffiths,2002-10-01 The processes of manufacture and assembly are based on the communication of engineering information via drawing These drawings follow rules laid down in national and international standards The organisation responsible for the international rules is the International Standards Organisation ISO There are hundreds of ISO standards on engineering drawing because drawing is very complicated and accurate transfer of information must be guaranteed The information contained in an engineering drawing is a legal specification which contractor and sub contractor agree to in a binding contract The ISO standards are designed to be independent of any one language and thus much symbology is used to overcome any reliance on any language Companies can only operate efficiently if they can guarantee the correct transmission of engineering design information for manufacturing and assembly This book is a short introduction to the subject of engineering drawing for manufacture It should be noted that standards are updated on a 5 year rolling programme and therefore students of engineering drawing need to be aware of the latest standards This book is unique in that it introduces the subject of engineering drawing in the context of standards Desire in the Iliad Rachel H. Lesser,2022 The first study to examine desire in the Iliad in a comprehensive way explaining its relationship to the epic s narrative structure and audience reception The author offers a new reading of the poem that shows how the characters desires especially those of mortal hero Achilleus and divine king Zeus motivate plot and engage the audience *National Geographic Answer Book* National Geographic,2011 Covers everything from earth sciences to astronomy from climate and habitats to human arts and cultures from ancient history to cutting edge technology and descriptions flags and statistics of all the countries in the world *Advanced Monitoring in P2P Botnets* Shankar Karuppayah,2018-05-17 This book presents current research in the area of advanced monitoring in P2P botnets and uses a dual perspective approach to discuss aspects of botnet monitoring in depth First from the perspective of a defender e g researchers it introduces advanced approaches to successfully monitor botnets taking the presence of current botnet anti monitoring mechanisms into consideration Then adopting a botmaster perspective to anticipate the advances in future botnets it introduces advanced measures to detect and prevent monitoring activities All the proposed methods were evaluated either using real world data or in a simulation scenario In addition to providing readers with an in depth understanding of P2P botnets the book also analyzes the implications of the various design choices of recent botnets for effectively monitoring them It serves as an excellent introduction to new researchers and provides a useful review for specialists in the field Electrical Engineering ,1958 **Signs of Orality** E. Anne MacKay,1999 This volume presents essays by leading scholars on the nature of orality as represented by the Homeric poems and the effect of the oral way of

thinking on the subsequent literate and literary development of ancient Greek and Roman culture *Social Engineering* Michael Erbschloe, 2019-09-04 This book analyzes the use of social engineering as a tool to hack random systems and target specific systems in several dimensions of society It shows how social engineering techniques are employed well beyond what hackers do to penetrate computer systems And it explains how organizations and individuals can socially engineer their culture to help minimize the impact of the activities of those who lie cheat deceive and defraud After reading this book you ll be able to analyze how organizations work and the need for security to maintain operations and sustainability and be able to identify respond to and counter socially engineered threats to security *Zeus Precision* Unknown UK Publisher, **The World Almanac and Book of Facts, 2008** C. Alan Joyce, 2007 Offers comprehensive facts figures and explanations of the events people and places in the news with original articles on recent issues and topics The Building News and Engineering Journal , 1881 **The Spectator** , 1926 A weekly review of politics literature theology and art *Technical Abstract Bulletin* Defense Documentation Center (U.S.), 1964 *Engineering* , 1956 Applied Ethics Ruth F. Chadwick, Doris Schroeder, 2002 British Books in Print , 1924 **Delta Upsilon Quarterly** , 1903 **Daydream Believers** Fred Kaplan, 2009-05-18 America s power is in decline its allies alienated its soldiers trapped in a war that even generals regard as unwinnable What has happened these past few years is well known Why it happened continues to puzzle Celebrated Slate columnist Fred Kaplan explains the grave misconceptions that enabled George W Bush and his aides to get so far off track and traces the genesis and evolution of these ideas from the era of Nixon through Reagan to the present day The Architect , 1892 **The Metaphor of the City in the Apocalypse of John** Eva Maria Rpple, 2004 Throughout history the vision of a new city the heavenly Jerusalem coming down from heaven has inspired human beings to dream about community society and the world Acting as an incentive to turn unsatisfied longing into utopian ideas and ultimately action the language of the Apocalypse of John has long inspired human imagination in a highly effective manner This fact has contributed to its controversial role in the history of New Testament interpretation its bizarre often paradoxical language seems to veil rather than reveal its message Interestingly the Apocalypse has never ceased to be an inspiration for artists unlike conceptual language art does not restrict interpretation but has the power to incite the reader or audience to imagine Using artistic expression as paradigm this book examines a central image the city as metaphorical material investigating the dynamic interpretive process from text to imagination

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