

Tightening Torques and Induced Bolt Tension

Grade 8 Bolts

Tightening Torques and Induced Bolt Tension for Imperial Bolts

To AS2465 (Grade 8)

TO ASSESS (STANKES)				
Diameter	UNC		UNF	
	Torque ft.lbs	Bolt Tension Ibs	Torque ft.lbs	Bolt Tension
1/4	10	2470	12	2830
5/16	21	4100	23	4520
3/8	38	6050	43	6830
7/16	60	8320	67	9230
V2	92	11050	104	12500
5/8	183	17620	207	19960
34	325	26070	363	29120
7/8	523	36010	577	39720
1	785	47200	859	51740

Grade 5 Bolts

Torque Setting For 1 Kzte Main And Conrod Bolts

Ying-Ying Zheng

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