

result in damage to the snowmobile and possible personal injury. Beware of fastener kits that are filled with cheap and poorly made nuts, bolts, washers and cotter pins. Refer to *Fasteners* in this chapter for additional information.

7. Keep all hand and power tools in good condition. Wipe greasy and oily tools after using them. They are difficult to hold and can cause injury. Replace or repair worn or damaged tools.
8. Keep your work area clean and uncluttered.



9. Wear safety goggles during all operations involving drilling, grinding, the use of a cold chisel or *anytime* you feel unsure about the safety of your eyes. Safety goggles should also be worn anytime solvent and compressed air are used to clean parts.

10. Keep an approved fire extinguisher (**Figure 1**) nearby. Be sure it is rated for gasoline (Class B) and electrical (Class C) fires.

11. When drying bearings or other rotating parts with compressed air, never allow the air jet to rotate the bearing or part. The air jet is capable of rotating them at speeds far in excess of those for which they were designed. The bearing or rotating part is very likely to disintegrate and cause serious injury and damage. To prevent bearing damage when using compressed air, hold the inner bearing race (**Figure 2**) by hand.

### SERVICE HINTS

Most of the service procedures covered are straightforward and can be performed by anyone reasonably handy with tools. However, consider your own capabilities carefully before attempting any operation involving major disassembly.

1. "Front," as used in this manual, refers to the front of the snowmobile; the front of any component is the end closest to the front of the snowmobile. The "left-" and "right-hand" sides refer to the position of the parts as viewed by a rider sitting on the snowmobile facing forward. See **Figure 3**. For example, the throttle control is on the right-hand side. These rules are simple, but confusion can cause a major inconvenience during service.

2. When disassembling any engine or drive component, mark the parts for location and mark all parts which mate together. Small parts, such as bolts, can be identified by placing them in plastic sandwich bags (**Figure 4**). Seal the bags and label them with masking tape and a marking pen. When reassembly will take place immediately, an accepted practice is to place nuts and



# Ski Doo Mach 1 R 2000 Service Shop Manual

**Lei Shi**



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