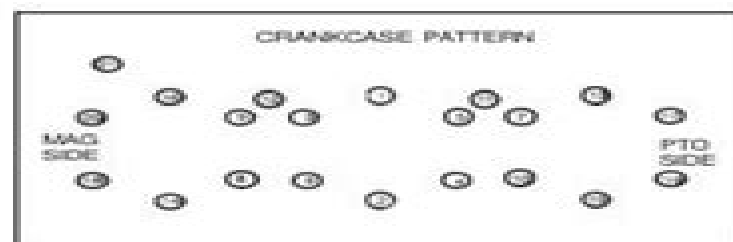


## ENGINE/COOLING

### Disassembly /Inspection - 780cc Models

5. Loosen 6mm bolt, 8mm bolts (16), and 10mm bolts (4) from the crankcase 1/4 turn at a time in a criss-cross pattern until loose, then remove them completely.

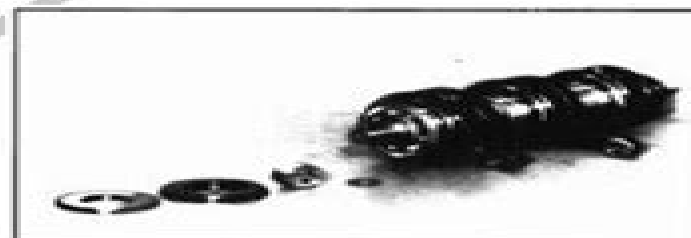


6. Remove upper crankcase by tapping lightly with a soft faced hammer. Tap only in reinforced areas.
7. Note position of seal, bearing anti-rotational pins, and crankcase alignment dowel pins.
8. Remove crankshaft and clean crankcase sealing surfaces thoroughly to remove all old sealer.



9. Remove seals, a-ring, and spacer from PTO end of crank shaft. Remove seal from Magneto end.

**NOTE:** The metal sides of the PTO end seals face each other. The innermost seal has an outer rib to fit into the groove in the crankcase. Always replace crankshaft seals when removed. The metal side of seal faces fly-wheel.



# SI780 Service Manual

**Studebaker-Packard Corporation.  
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