



# BUCKET ELEVATOR Assembly and Owner's Manual

**Sukup Manufacturing Co.**

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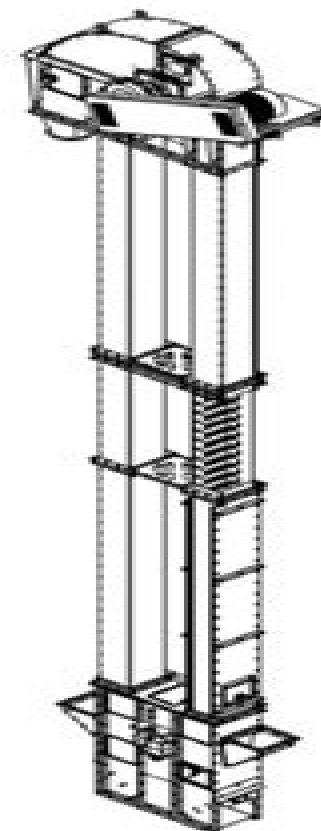
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<u>DATE</u>	<u>REVISION</u>	<u>PAGE</u>
09/08/2022	Added references to 48" dia. pulley elevator	16-20, 23, 25, 26, 33-36, 52, 55 & 56
	Updated inlet dimensions table	17
	Added references to supporting elevator by a support tower	21, 28, 41 & 60
	Added note on confirming rotation of specialty boot pulley	24
	Updated shovel pocket hopper location drawing to show locations of rub block areas	27
	Added squaring plate & tie angles for inspection sections	30, 32, 33 & 35
	Adjusted introduction to guidance on use of guy wire brackets	41
	Added reference to attachment of torque arm bracket V013270	52
	Updated Step 7 to check connections between elevator & support tower	60
	Updated Dodge bearing & speed reducer pages	61-62, 69-75
	Updated pressure relief vent closure replacement instructions	63
12/08/2021	Updated safety icons as needed	5-6
	Updated dimensions drawing & table	16
	Added note on location of bolted flanges on legs	36
	Updated drawings to improve legibility	41

# Sukup Installation Manual

**Lei Huang**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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