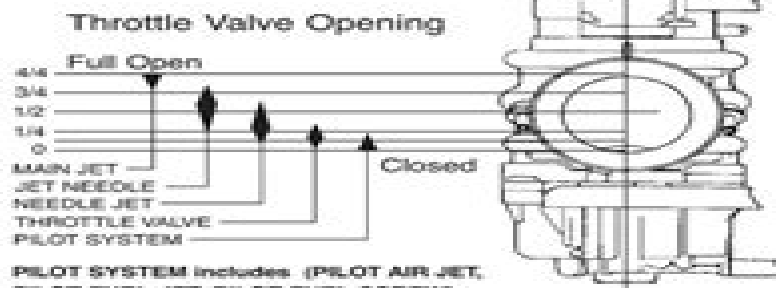


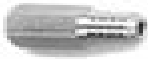
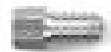




# TUNING/JETTING

## Functional Range Effectiveness of Tuning Parts in Relation to the Throttle Valve Opening (Approximation)

NOTE: Power Jet Option equipped carbs will affect other tuning components.











## Main Jets

Description	Part No.	Size Range
Large Hex 	4/042 (Fits VM, TM)	50 - 250 (increments of 5) 250 - 255 (increment 5) 500 - 640 (increment 20) 650, 660, 680, 700, 710, 720
Small Hex 	M10/14	40 - 200 (increment 5)
Large Round 	N100.604 (Fits F0 and F05)	50 - 200 (increment 2.5) 200 - 215 (increment 5) 215 - 240 (increment 10)
Small Round 	N102.221 (Fits 5504)	30 - 150 (increment 2.5) 150 - 220 (increment 5) 230, 240, 250
Press-In 	N208.099 Press-In OEM Application	115 - 180 (increments of 2.5) Needs O-Ring #015-12001
Large Thread 	VM11/22	60 - 180 (increments of 5)




**PARTS STAMPING** This marking on a jetting part is your quality assurance guarantee it is a genuine Mikuni component. DO NOT ACCEPT SUBSTITUTES.


## Pilot Jets

Description	Part No.	Size Range
VM, TM, TMX 	VM22/210 Fits VM, TM, TMX	10 - 60 (increments of 2.5) 60 - 110 (increment 5) 100 - 140 (increment 10)
RS, HSR 	VM25/M56 Fits RS, HSR	10 - 70 (increment 2.5)
OEM TMX, BSR Rhino 	N224.103 For CR, RM, YZ, XR	10 - 70 (increment 2.5)
OEM 	N151.067 Non-Bleed, OEM Applications	30 - 60 (increment 2.5)
Bleed Type 	B530/96	30 - 60 (increments of 2.5)
B-Type Butterfly Carb 	N101.043	30 - 100 (increments of 2.5) 105 - 150 (increments of 5)
Super BN 	N100.606 Low Speed Jet for 5504	30 - 150 (increment 2.5)
OEM Carbs, Banshee 	M28/1001 Banshee OEM OEM Applications	15 - 70 (increment 2.5)

## Air Jets

 <b>B530/97</b> For Most Mikuni's .5 thru 2.0 increments of .1
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## Starter Jets

 <b>VM 17/1002</b> Controls enricher on TM carburetors 20 thru 120 and 1.0, 1.5, 2.0
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# Sudco Tuning And Jetting Manual

**Causey Enterprises, LLC**

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Causey Enterprises, LLC text.

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