

# Frozen Foods Handling & Storage

Revised 2008

## Introduction

The successful retail marketing of frozen foods began over a half century ago, and the rapid growth of sales since that time reflects consumer satisfaction in the high quality of products, year-round availability, and general convenience in product use. Because of consumer appreciation of product values, more frozen foods are sold each year and new products are introduced to swell the total sales.

The quality of frozen foods depends fundamentally on the quality of raw materials used and product manufacture but can be jeopardized by failure to maintain product temperature at a suitable low level in any part of the cold chain, including storage, transport, distribution, and display in retail stores, or by faulty inventory control at all levels that would allow product to be retained for unduly long periods in the cold chain. Such operational failures may lead to customer dissatisfaction and harm to the entire industry, not only those who may be at fault.

## General Storage Conditions

|                   |                                                                                                                                                                                                         |
|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Temperature       | 0 °F (-18 °C) or colder for some products or if product is to be stored for 6 months or longer.                                                                                                         |
| Relative Humidity | Highest possible, consistent with available equipment and good operating procedures, to prevent "freezer burn" and drying out where packaging material for the food may not be sufficiently protective. |

## Storage Period

Various types of frozen foods have different stabilities in frozen storage depending on how quickly they develop abnormal flavors and whether they discolor easily. Different lots of the same type of frozen food may have different stabilities, depending on many factors including but not limited to the quality of raw material and product ingredients, processing, and packaging materials. Storage life can be extended significantly as storage temperatures become colder. For most products, a temperature of 0 °F (-18 °C) or below is required if storage is expected to exceed 6 months. The following table gives the relative stability at 0 °F (-18 °C) for several types of frozen foods.

# Wflo Commodity Storage Manual

**RC Schank**



## **Wflo Commodity Storage Manual:**

*Advances in Meat Processing Technology* Alaa El-Din A. Bekhit, 2017-09-29 Meat is a unique biological material with a central importance in nutrition and health *Advances in Meat Processing Technology* merges the expertise of meat scientists and food engineers in a holistic approach toward the processing of meat The meat industry strives to deliver consistent high quality and safe meat products Readers can benefit from knowledge generated by meat science researchers by achieving a greater understanding of the nature of meat and the engineering technology required for meat processing This book comprises 17 full chapters that provide up to date and fundamental information on current topics in meat processing This includes novel technologies such as the application of pulsed electric field meat stretching and shaping ultrasound and high pressure In addition analytical techniques such as Raman spectroscopy and NMR are enabling considerable advancement of knowledge in meat science and in meat processing Written by world renowned experts in their fields this contemporary collective work assembles the state of current knowledge that is of importance to both industry and academia

**Food Processing Technology** P.J. Fellows, 2022-06-18 *Food Processing Technology Principles and Practice* Fifth Edition includes emerging trends and developments in food processing The book has been fully updated to provide comprehensive up to date technical information For each food processing unit operation theory and principles are first described followed by equipment used commercially and its operating conditions the effects of the operation on micro organisms and the nutritional and sensory qualities of the foods concerned Part I describes basic concepts Part II describes operations that take place at ambient temperature Part III describes processing using heat Part IV describes processing by removing heat and Part V describes post processing operations This book continues to be the most comprehensive reference in the field covering all processing unit operations in a single volume The title brings key terms and definitions sample problems recommended further readings and illustrated processes Presents current trends on food sustainability environmental considerations changing consumer choices reduced packaging and energy use and functional and healthy plant based foods Includes highly illustrated line drawings and or photographs to show the principles of equipment operation and or examples of equipment that is used commercially Contains worked examples of common calculations

*Commodities* H. Kent Baker, Greg Filbeck, Jeffrey H. Harris, 2018-03-06 *Commodities Markets Performance and Strategies* provides a comprehensive look at commodity markets along many dimensions Its coverage includes physical commodity fundamentals financial products and strategies for commodity exposure and current issues relating to commodities Readers interested in commodity market basics or more nuanced details related to commodity investment can benefit

*Drying Atlas* Werner Muhlbauer, Joachim Muller, 2020-02-21 *Drying Atlas Drying Kinetics and Quality of Agricultural Products* provides in a condensed and systematic way specific insights on the drying relevant properties and coefficients of over 40 agricultural products It also presents information about the production methods that influence the drying process the quality of the dried product the official

quality standards of the products and the design principles and operating characteristics of drying systems that are widely used in the postharvest processing and food industry Available books on drying technology mainly focus on drying theory and simulation of drying processes This book offers systematic information on the impact of other important parameters such as relative humidity air flow rate mechanical thermal and chemical pre treatment and drying mode for specific products It is a unique and valuable reference for scientists and engineers who want to focus on industrial drying applications and dryers as well as graduate and post graduate students in postharvest technology and drying Explores the production methods that influence the drying process and quality of the dried product Outlines the official quality standards of the products the design principles and the operating characteristics of drying systems that are used in postharvest processing Features 41 chapters that are each for an agricultural product presented in a condensed and systematic way

**Principles of Global Supply Chain Management** Yui-yip Lau, Adolf K.Y. Ng, Jorge Acevedo, 2019-06-15 Supply chain management is the cornerstone of the competitive strategies of many presentday organizations and has evolved from the operational to the strategic level Understanding this Principles of Global Supply Chain Management offers a comprehensive insight into the global supply chain sector analyzing the strategic operational and financial aspects of the industry and addressing the key elements in the management of global supply chains The key topics of each chapter demonstrate a variety of fundamental issues in the supply chain industry What are supply chain markets What is the supply chain cost structure What are supply chain strategies How do supply chain firms design and implement strategies What are the key roles of logistics service providers logistics education operators and logistics associations How should supply chain operations be managed How is a sustainable and innovative supply chain structure created Comparative practical case studies from Asia North America and Latin America lend weight to the chapters

**Encyclopedia of Marine Biotechnology** Se-Kwon Kim, 2020-08-14 A keystone reference that presents both up to date research and the far reaching applications of marine biotechnology Featuring contributions from 100 international experts in the field this five volume encyclopedia provides comprehensive coverage of topics in marine biotechnology It starts with the history of the field and delivers a complete overview of marine biotechnology It then offers information on marine organisms bioprocess techniques marine natural products biomaterials bioenergy and algal biotechnology The encyclopedia also covers marine food and biotechnology applications in areas such as pharmaceuticals cosmeceuticals and nutraceuticals Each topic in Encyclopedia of Marine Biotechnology is followed by 10 30 subtopics The reference looks at algae cosmetics drugs and fertilizers biodiversity chitins and chitosans aerophysinin 1 toluquinol astaxanthin and fucoxanthin and algal and fish genomics It examines neuro protective compounds from marine microorganisms potential uses and medical management of neurotoxic phycotoxins and the role of metagenomics in exploring marine microbiomes Other sections fully explore marine microbiology pharmaceutical development seafood science and the new biotechnology tools that are being used in the field today One of the first encyclopedic books to cater to experts

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*Food Science and the Culinary Arts* Mark Gibson, 2018-01-04 Food Science and the Culinary Arts is a unique reference that incorporates the principles of food and beverage science with practical applications in food preparation and product development The first part of the book covers the various elements of the chemical processes that occur in the development of food products It includes exploration of sensory elements chemistry and the transfer of energy and heat within the kitchen The second part looks in detail at the makeup of specific foodstuffs from a scientific perspective with chapters on meat fish vegetables sugars chocolate coffee and wine and spirits among others It provides a complete overview of the food science relevant to culinary students and professionals training to work in the food industry Provides foundational food science information to culinary students and specialists Integrates principles of food science into practical applications Spans food chemistry to ingredients whole foods and baked and mixed foods Includes a comprehensive glossary of terms in food science

Postharvest Physiological Disorders in Fruits and Vegetables Sergio Tonetto de Freitas, Sunil Pareek, 2019-01-15 This book chock full of color illustrations addresses the main postharvest physiological disorders studied in fruits and vegetables For a wide variety of fruits and vegetables Postharvest Physiological Disorders in Fruits and Vegetables describes visual symptoms triggering and inhibiting mechanisms and approaches to predict and control these disorders after harvest Color photographs illustrate the disorders important factors physiology and management The book includes a detailed description of the visual symptoms triggering and inhibiting mechanisms and possible approaches to predict and control physiological disorders The mechanisms triggering and inhibiting the disorders are discussed in detail in each chapter based on recent studies which can help readers better understand the factors regulating each disorder The description of possible approaches to predict and control each disorder can help growers shippers wholesalers and retailers to determine the best management practices to reduce disorder incidence and crop losses Features Presents visual symptoms of postharvest physiological disorders that will help readers to precisely identify the disorders in fruits and vegetables Details mechanisms triggering and inhibiting the postharvest disorders Explains possible approaches to predict and control these disorders Suggests the best postharvest management approaches for each crop Although there are many scientific publications on postharvest physiological disorders there are no recent reviews or books putting together the most recent information about the mechanisms regulating as well as about the possible approaches to

predict and control these disorders      **Occupational Safety and Hygiene V** Pedro M. Arezes, João Santos Baptista, Monica P. Barroso, Paula Carneiro, Patrício Cordeiro, Nelson Costa, Rui B. Melo, A. Sergio Miguel, Gonçalo Perestrelo, 2017-03-27 Occupational Safety and Hygiene V contains selected contributions from the International Symposium on Occupational Safety and Hygiene SHO 2017 10 11 April 2017 Guimarães Portugal The contributions focus on a wide range of topics including occupational safety risk assessment safety management ergonomics management systems environmental ergonomics physical environments construction safety and human factors Occupational Safety and Hygiene V is mainly based on research carried out at universities and other research institutions but also includes practical studies developed by OHS Practitioners within companies Accordingly this book will be a helpful text to get acquainted with the state of the art in research in these domains as well as with some practical tools and approaches that are currently used by OHS professionals worldwide

**Postharvest Biology and Technology of Tropical and Subtropical Fruits** Elhadi M. Yahia, 2011-09-19 Tropical and subtropical fruits are popular products but are often highly perishable and need to be transported long distances for sale The four volumes of Postharvest biology and technology of tropical fruits review essential aspects of postharvest biology postharvest technologies handling and processing technologies for both well known and lesser known fruits Volume 1 contains chapters on general topics and issues while Volumes 2 3 and 4 contain chapters focused on individual fruits organised alphabetically Volume 1 provides an overview of key factors associated with the postharvest quality of tropical and subtropical fruits Two introductory chapters cover the economic importance of these crops and their nutritional benefits Chapters reviewing the postharvest biology of tropical and subtropical fruits and the impact of preharvest conditions harvest circumstances and postharvest technologies on quality follow Further authors review microbiological safety the control of decay and quarantine pests and the role of biotechnology in the improvement of produce of this type Two chapters on the processing of tropical and subtropical fruit complete the volume With its distinguished editor and international team of contributors Volume 1 of Postharvest biology and technology of tropical and subtropical fruits along with the other volumes in the collection will be an essential reference both for professionals involved in the postharvest handling and processing of tropical and subtropical fruits and for academics and researchers working in the area Along with the other volumes in the collection Volume 1 is an essential reference for professionals involved in the postharvest handling and processing of tropical and subtropical fruits and for academics and researchers working in the area Focuses on fundamental issues of fruit physiology quality safety and handling relevant to all those in the tropical and subtropical fruits supply chain Chapters include nutritional and health benefits preharvest factors food safety and biotechnology and molecular biology      Dynamics in Logistics Michael Freitag, Herbert Kotzab, Jürgen Pannek, 2018-02-16 These proceedings contain research presented at the 6th International Conference on Dynamics in Logistics held in February 2018 The integration of dynamics within the modeling planning and control of logistic processes and networks has shown to contribute massively to the improvement of

the latter Moreover diversification of markets and demand has increased both the complexity and the dynamic changes of problems within the area of logistics To cope with these challenges it must become possible to identify describe and analyze such process changes Moreover logistic processes and networks must be revised to be rapidly and flexibly adaptable to continuously changing conditions This book presents new ideas to solve such problems offering technological algorithmic and conceptual improvements It primarily addresses researchers and practitioners in the field of industrial engineering and logistics

**Citrus Fruit Processing** Zeki Berk, 2016-07-05 Citrus Fruit Processing offers a thorough examination of citrus from its physiology and production to its processing including packaging and by product processing Beginning with foundational information on agricultural practices biology and harvesting Citrus Fruit Processing goes on to describe processing in the context of single strength juices concentrated juices preserves and nutrition New technologies are constantly emerging in food processing and citrus processing is no different This book provides researchers with much needed information on these technologies including state of the art methodologies all in one volume Offers completely up to date coverage of scientific research on citrus and processing technology Explores all aspects of citrus and its processing including biochemistry technology and health Provides an easy to follow organization that highlights the many aspects of citrus processing including agricultural practices juice processing byproducts and safety Describes processing in the context of single strength juices concentrated juices preserves and nutrition

**Controlled and Modified Atmospheres for Fresh and Fresh-Cut Produce** Maria Isabel Gil, Randolph M. Beaudry, 2020-02-12 Controlled and Modified Atmospheres for Fresh and Fresh Cut Produce is the ultimate reference book of CA MA recommendations for selected commodities It includes the basic knowledge of physiology and technologies to the current application of recommended CA MAP conditions for fresh and fresh cut fruits and vegetables For each commodity a summary with requirements and recommendations is presented The book is divided into three parts with each focusing on different aspects of CA MA including fundamental topics on the physiological and quality effects of CA and MAP for fresh and fresh cut fruits and vegetables optimal CA MAP conditions and recommendations and optimal conditions for fresh cut fruits and vegetables Provides guidelines and recommendations of CA MAP for the fresh produce industry Illustrates the benefits and defects caused by CA MA in full color Brings more than 54 fruits and vegetables and their respective summary with the requirements and recommendations of CA MA conditions Includes the optimal CA MAP conditions and recommendations for selected fresh fruits and vegetables

**Recent Advances in Citrus Fruits** Sukhvinder Singh Purewal, Sneha Punia Bangar, Pinderpal Kaur, 2023-10-25 When compared to other major fruits citrus fruits have resistance to pests and diseases a short growing season and productivity even under harsh environmental conditions Worldwide citrus fruits are well known for their nutrients rich juice and medicinal properties Juice extracted from citrus fruits is rich source of vitamin C and various antioxidant compounds that are required to sustain a healthy life Fruits are consumed in raw as well as processed forms and the pharmacological importance of citrus fruits are

not only limited to its edible parts but also to non edible seeds and peel that are also a rich source of bioactive constituents with health benefiting properties In current fruit processing techniques the peel is discarded as a byproduct after extraction of the juice Researchers and food scientists are now focusing on utilization of fruit waste byproducts to use them as a substrate in food processing cosmetic and pharmaceutical industries Whole fruits seeds contain important antioxidant and antimicrobial properties Recent advances in Citrus Fruits provide in depth knowledge on the nutritional profile production details processing products and health benefits of citrus fruits The most important citrus fruits from lemons and limes to grapefruit and mosambi are covered in full providing researchers with full breakdowns on each citrus fruit s nutritional makeup processing specifics and agrarian importance health benefits and use in various products across a wide range of industries This text covers all of the latest research related to citrus fruits and provides researchers with a curated source on these valuable fruits      Commodity Storage Manual Refrigeration Research Foundation (U.S.),1957      **Encyclopedia of Associations** ,2003      *Encyclopedia of Associations V1 National Org 43 Pt1* ,1961 A guide to more than 22 000 national and international organizations including trade business and commercial environmental and agricultural legal governmental public administration and military engineering technological and natural and social sciences educational cultural social welfare health and medical public affairs fraternal nationality and ethnic religious veterans hereditary and patriotic hobby and avocational athletic and sports labor unions associations and federations chambers of commerce and trade and tourism Greek letter and related organizations and fan clubs      **Encyclopedia of Associations, Volume 1** Alan Hedblad,2003

Postharvest Extension and Capacity Building for the Developing World Majeed Mohammed,Vijay Yadav Tokala,2018-12-07 It is estimated that around 1 3 billion tons per year of food produced for human consumption which is about one third of all food produced is either lost or wasted globally Reduction of the postharvest losses is being considered as one of the sustainable ways to ensure world food security Postharvest Extension and Capacity Building for the Developing World provides information on postharvest extension outreach programs capacity building and practical methodologies for postharvest extension professionals and food science teachers food processing trainers and outreach specialists who work in the field The book provides information on training of postharvest trainers food loss assessment methods capacity building in universities and agro industry distance education methods models for cost effective postharvest food processing extension work success stories and lessons learned from past projects and programs The book is divided into four sections Section I explains postharvest loss assessments methods Section II is on capacity building and Sections III and IV focus on training and postharvest extension models Food loss assessment methodologies are highlighted from several high profile institutions and it is envisioned that researchers and postharvest extension personnel will benefit from the development and field testing of a hybrid methodology incorporating the strengths and utilizing the best practices from each of the methodologies in current use Chapters cover postharvest extension work and capacity building in a wide range of regions      **Agriculture & Industry**

**Survey ,2001**

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