



GE IT Solutions

Customer Profile – 8,000 Seat Aircraft Engines Manufacturing Company

Business Problem & Impact

As is, Lynn Technicians spent an average of 2 hrs. traveling between buildings on any given workday. This was due to how we scheduled system deployments. By reducing tech travel time, we would be able to close more calls and allow techs to spend more value added time with the customer.

Measure & Analyze

Data Collection: Cycle Time a technician spent traveling from the warehouse in Lynn to the deploy location, then back was measured for two weeks in November. On average it took 20 minutes for each system deploy.

Root Causes: The qty of buildings a technician traveled to due to inefficient scheduling processes and end user availability were determined to be the vital x's to increased travel time.

Improve & Control

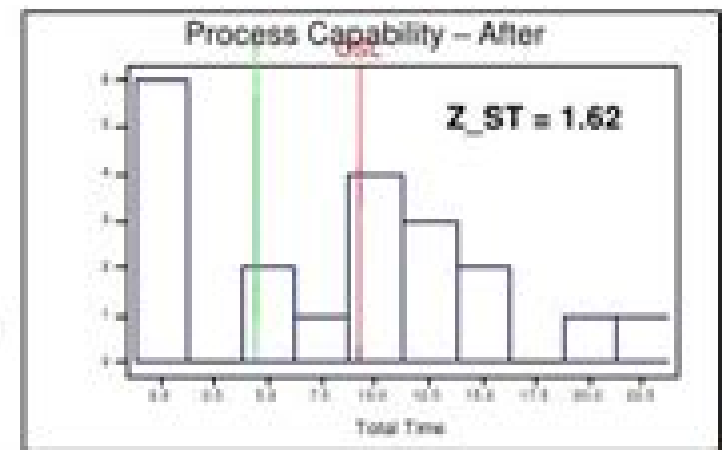
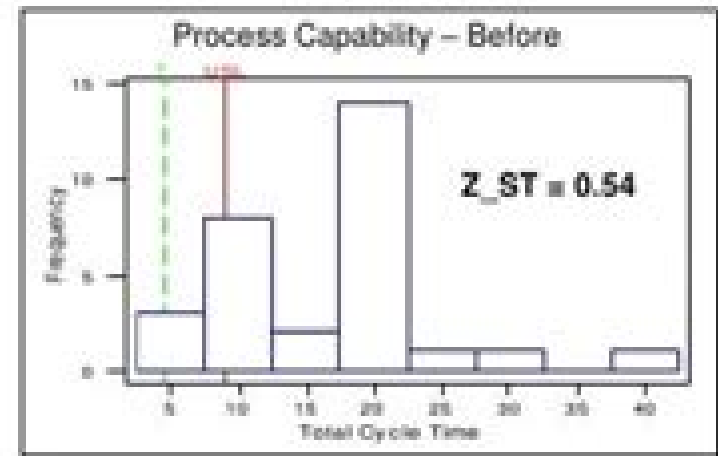
Deploys are now scheduled daily by building with a 2 building limit per technician. If an end user is not available on their scheduled date they are moved to the next available building date.

The Qty Of buildings a tech travels to will be monitored daily. Control Charts will be used to validate that technician travel time remains within our spec limit Qrtly.

Results/Benefits

After Implementation, Mean travel time was reduced from 16.8 minutes to 8.2, Median reduced from 20 minutes to 10, and span reduced from 37.24 minutes to 21.56 minutes, resulting in an expected annual savings of \$27.6 K.

Six Sigma in Action Replacement Planning



A savings of US\$27.6k in 2004!

Six Sigma Case Study Report Samples

Hani H Abujudeh, Michael A. Bruno



Six Sigma Case Study Report Samples:

Lean Six Sigma in Service Sandra L. Furterer, 2016-04-19 In real life data is messy and doesn't always fit into normal statistical distributions. This is especially true in service industries where the variables are well variable and directly related to and measured by the constantly changing needs of customers. As the breadth and depth of tools available has increased across the integrated Lean Six S

Design for Six Sigma in Product and Service Development Elizabeth A. Cudney, Sandra L. Furterer, 2016-04-19 Real world examples and hands on experience are invaluable resources when learning how to use new methods and tools whether in training or in a classroom. Yet there are very few books on Design for Six Sigma DFSS that provide the practical knowledge required to be up and running quickly. Until now Design for Six Sigma in Product and Service Dev

Lean Six Sigma Case Studies in the Healthcare Enterprise Sandra L. Furterer, 2013-11-26 This book provides a detailed description of how to apply Lean Six Sigma in the health care industry with a special emphasis on process improvement and operations management in hospitals. The book begins with a description of the Enterprise Performance Excellence (EPE) improvement methodology developed by the author that links several methodologies including systems thinking, theory of constraints, Lean and Six Sigma to provide an enterprise wide prioritization and value chain view of health care. The EPE methodology helps to improve flow at the macro or value chain level and then identifies Lean Six Sigma detailed improvements that can further improve processes within the value chain. The book also provides real world health care applications of the EPE and Lean Six Sigma methodologies that showed significant results on throughput, capacity, operational and financial performance. The Enterprise Performance Excellence methodology is described and also the Six Sigma DMAIC (Define, Measure, Analyze, Improve, Control) problem solving approach which is used to solve problems for health care processes as they are applied to real world cases. The case studies include a wide variety of processes and problems including emergency department throughput improvement, operating room turnaround, operating room organization, CT imaging diagnostic test reduction in an emergency department, linen process improvement, implementing sepsis protocols in an emergency department, critical success factors of an enterprise performance excellence program.

Søren Bisgaard's Contributions To Quality Engineering Ronald J.M.M. Does, Roger W. Hoerl, Murat Kulahci, G. Geoffrey Vining, 2017-05-03 Søren Bisgaard was an extremely productive and insightful scholar of modern industrial statistics and quality engineering. He was amazing for both his breadth of interests and the depth of his scholarship. Søren was one of the very few people making substantial contributions in so many basic areas in statistics and quality engineering. This compilation collects 31 of his works and is divided into four broad areas: Design and Analysis of Experiments, Time Series Analysis, The Quality Profession, Healthcare Engineering. This book provides a comprehensive coverage of essential statistical methods for the 2k factorial system and shows the basic principles of time series analysis through examples. Furthermore, this book presents the connection between the application of the scientific method and quality improvement and it points out the importance of

quality improvement to tangible financial results Finally this book explains the seemingly paradoxical idea that we can enhance quality while reducing cost of healthcare Six Sigma in Transactional and Service Environments Hasan Akpolat,2017-03-02 In 1987 Motorola developed Six Sigma out of a need for improvement in their pager manufacturing processes Since then Six Sigma has been implemented by a number of manufacturing companies predominantly in the USA In the late 1990s however Six Sigma gained wider and international popularity due to successful implementation at General Electric Six Sigma has now become one of the integral aspects of manufacturing as well as non manufacturing businesses worldwide In recent years many books have been published on Six Sigma mainly on its application in manufacturing and product development This book by contrast focuses specifically on the application of Six Sigma in service and transactional environments The book comprises two parts Part One provides the necessary knowledge for understanding the Six Sigma methodology and its underlying concepts Part Two consists of practical examples of Six Sigma application to transactional and service environments which have been provided in the form of real world case studies written by internationally successful companies to complement the reader s knowledge of Six Sigma and to increase comprehension of issues surrounding Six Sigma implementations It has been written for newcomers as well as for experienced practitioners who are interested in improving processes in everyday business operations The focus is on the implementation of the Six Sigma methodology rather than on the statistical tools and techniques The aim of this book is to provide the reader with some practical and useful guidelines for Six Sigma deployment and its application to transactional and service processes World Class Applications of Six Sigma Jiju Antony,Ashok Kumar,Ricardo Banuelas,2006-08-11 World Class Applications shows what real organisations have done to implement Six Sigma the methodology used and the results delivered The book provides details of how these organisations overcame issues with the statistical tools of Six Sigma and provides valuable lessons by explaining what went wrong when implementation failed Cases cover topics including Six Sigma in HR Implementing Six Sigma in the Dow Chemical company Six Sigma in IT and Six Sigma to improve reporting quality **Six Sigma and Beyond** D.H. Stamatis,2002-09-25 In this volume of the Six Sigma and Beyond series quality engineering expert D H Stamatis focuses on how Statistical Process Control SPC relates to Six Sigma He emphasizes the why we do and how to do SPC in many different environments The book provides readers with an overview of SPC in easy to follow easy to understand terms The author reviews and explains traditional SPC tools and how they relate to Six Sigma and goes on to cover the use of advanced techniques In addition he addresses issues that concern service SPC and short run processes explores the issue of capability for both the short run and the long run and discusses topics in measurement *Visual Six Sigma* Ian Cox,Marie A. Gaudard,Mia L. Stephens,2016-06-27 Streamline data analysis with an intuitive visual Six Sigma strategy Visual Six Sigma provides the statistical techniques that help you get more information from your data A unique emphasis on the visual allows you to take a more active role in data driven decision making so you can leverage your contextual knowledge to pose relevant

questions and make more sound decisions You ll learn dynamic visualization and exploratory data analysis techniques that help you identify occurrences and sources of variation and the strategies and processes that make Six Sigma work for your organization The Six Sigma strategy helps you identify and remove causes of defects and errors in manufacturing and business processes the more pragmatic Visual approach opens the strategy beyond the realms of statisticians to provide value to all business leaders amid the growing need for more accessible quality management tools See where why and how your data varies Find clues to underlying behavior in your data Identify key models and drivers Build your own Six Sigma experience Whether your work involves a Six Sigma improvement project a design project a data mining inquiry or a scientific study this practical breakthrough guide equips you with the skills and understanding to get more from your data With intuitive easy to use tools and clear explanations Visual Six Sigma is a roadmap to putting this strategy to work for your company

Handbook of Healthcare Delivery Systems Yuehwern Yih,2016-04-19 With rapidly rising healthcare costs directly impacting the economy and quality of life resolving improvement challenges in areas such as safety effectiveness patient centeredness timeliness efficiency and equity has become paramount Using a system engineering perspective Handbook of Healthcare Delivery Systems offers theoretical foundation

OCEB Certification Guide Tim Weilkiens,Christian Weiss,Andrea R. Grass,2011-09-08 OCEB Certification Guide delivers expert insight into BPM from one of the developers of the OCEB Fundamental exam offering full coverage of the exam material for both the business and technical tracks The first study guide to prepare candidates to take and pass the OCEB Fundamental exam it explains and builds on basic concepts focusing on key areas and testing knowledge of all critical topics with sample questions and detailed answers Suitable for practitioners and those newer to the field this book provides a solid grounding in business process management based on the authors own extensive BPM consulting experience Covers all of the topics on the Fundamentals exam eliminating hours otherwise spent in research and prep time Includes sample test questions in each chapter with all answers in the appendix Expert authors provide a solid overview of business process management BPM

The Nonprofit Outcomes Toolbox Robert M. Penna,2011-05-03 An invaluable guide to the outcome based tools needed to help nonprofit organizations increase their effectiveness The Nonprofit Outcomes Toolbox identifies stages in the use of outcomes and shows you how to use specific facets of existing outcome models to improve performance and achieve meaningful results Going beyond the familiar limits of the sector this volume also illustrates how tools and approaches long in use in the corporate sector can be of great analytical and practical use to nonprofit philanthropic and governmental organizations An outstanding resource for organizational and program leaders interested in improving performance there is nothing else like this work currently available Shows how to identify and set meaningful sustainable outcomes Illustrates how to track and manage with outcomes Offers guidance in assessing capacity and using outcome based communications Features a companion Web site with the tools found in this book Providing the tools and explanations needed to achieve program

success this book is a complete resource for the nonprofit governmental or philanthropic professional striving for greater effectiveness in programs or organizations

Primer of Public Relations Research Don W. Stacks, 2016-10-10 Thousands of public relations PR students and professionals have relied on this authoritative text to understand the key role of research in planning and evaluating PR campaigns Revised and expanded to reflect today's emphasis on standards based practice the third edition has a heightened emphasis on setting baselines creating benchmarks and assessing progress Stacks presents step by step guidelines for using a wide range of qualitative and quantitative methods to track output outtakes and outcomes and shows how to present research findings clearly to clients Every chapter features review questions and a compelling practice problem PowerPoint slides for use in teaching are provided at the companion website Instructors requesting a desk copy also receive a supplemental Instructor's Manual with a test bank suggested readings and case studies New to This Edition Chapter on standardization moving beyond the prior edition's focus on best practices Chapter on different types of data sets with attention to the advantages and disadvantages of using Big Data Addresses the strategic use of key performance indicators Covers the latest content analysis software Pedagogical Features Each chapter opens with a chapter overview and concludes with review questions End of chapter practice problems guide readers to implement what they have learned in a PR project Appendix provides a dictionary of public relations measurement and research terms Supplemental Instructor's Manual and PowerPoint slides

Proceedings of the 6th European Lean Educator Conference Monica Rossi, Matteo Rossini, Sergio Terzi, 2020-05-04 This book gathers selected peer reviewed papers presented at the 6th European Lean Educator Conference ELEC held in Milan Italy on November 11-13 2019 The conference topics include the following lean trainings in university and industry collaborations lean product and process development lean and people empowerment emerging contexts for lean applications measuring lean performance lean green and circular continuous improvement initiatives lean thinking in practice organizational culture in lean journeys and innovative training approaches to teaching lean management The contributions explore the latest academic and industrial findings on and advances in lean education and identify innovative methods that allow lean thinking benefits to be achieved in practice As such the book presents the outcomes of a fruitful exchange between academia and industry designed to help train the next generation of lean educators

Health Program Planning and Evaluation: A Practical, Systematic Approach for Community Health L. Michele Issel, Rebecca Wells, 2017-08-03 Health Program Planning and Evaluation Fourth Edition carefully walks the reader through the process for developing implementing and evaluating successful community health promotion programs Featuring reader friendly accessible language and practical tools and concepts this outstanding resource prepares students and professionals to become savvy consumers of evaluation reports and prudent users of evaluation consultants

Radiology Noninterpretive Skills: The Requisites eBook Hani H Abujudeh, Michael A. Bruno, 2017-05-07 Part of the highly respected Requisites series Radiology Noninterpretive Skills by Drs Hani H Abujudeh and Michael A Bruno is a single volume source of

timely information on all of the non imaging aspects of radiology such as quality and safety ethics and professionalism and error management in radiology Residents and radiologists preparing for the boards and recertification will find this book invaluable as well as those practitioners wanting to broaden their knowledge and skills in this increasingly important area Offers a readable and concise introduction to the essential noninterpretive skills as defined by the IOM ACR and other national organizations Covers what you need to know about quality and safety leadership and management health economics legal business ethics and professionalism statistical tools error reporting and prevention evidence based imaging health IT and internet applications Image Wisely and Imaging 3 0 ACR initiatives legal issues and malpractice current and future payment models in radiology and much more Summarizes key information with numerous outlines tables pearls and boxed material for easy reference Provides comprehensive coverage of key milestones in training identified by the Accreditation Council for Graduate Medical Education ACGME Fills an important gap for those preparing for the current MOC and ABR exams covering the many topics touched upon in a major section of the examinations Brings together in one source the experience of leading national experts and a select team of expert contributors Expert Consult™ eBook version included with purchase This enhanced eBook experience allows you to search all of the text figures Q As and references from the book on a variety of devices

Style Guide for Business Writing Michael C. Thomsett, 2018-04-09 Style guides come in many shapes and sizes usually focused toward scientific or academic use only However business writing is a space occupied by many individuals that has not been given the attention it deserves The Style Guide for Business Writing Second Edition is designed specifically to assist business writers in both the public and private sector including those publishing with English as a second language authors of academic papers business book authors financial journalists and writers of reports proposals or even just e mail and memoranda This book provides a comprehensive guide to clear and precise writing that will help develop basic communication skills for the beginner and refresh the basics for the experienced business writer Major topics are arranged alphabetically and the cross references and index enable quick and easy access to information Michael C Thomsett is a market expert author speaker and coach His many books include Stock Market Math Candlestick Charting The Mathematics of Options and A Technical Approach to Trend Analysis

A Guide to Sample Size for Animal-based Studies Penny S. Reynolds, 2023-08-29 A Guide to Sample Size for Animal based Studies Understand a foundational area of experimental design with this innovative reference Animal based research is an essential part of basic and preclinical research but poses a unique set of experimental design challenges The most important of these are the 3Rs Replacement Reduction and Refinement the principles comprising the ethical framework for humane animal based studies However many researchers have difficulty navigating the design trade offs necessary to simultaneously minimize animal use and produce scientific information that is both rigorous and reliable A Guide to Sample Size for Animal based Studies meets this need with a thorough accessible reference work to the subject This book provides a straightforward systematic approach to rightsizing

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Organization,2003 International Examples of Lean in Healthcare Elaine Mead,Cameron Stark,Maimie Thompson,2022-12-14 Typically entrenched and systemic healthcare problems require the sort of comprehensive solutions that can only be addressed by a change in culture and a shift in thinking Organizations around the world are using Lean to redesign care and improve processes in a way that achieves and sustains meaningful results for patients staff physicians and health systems This book demonstrates how honest appraisal intelligent planning and vigilant follow up have led to dramatic improvements in a variety of healthcare settings across the world It teaches us how innovative organizations can find sustainable solutions to seemingly intractable problems by following a path guided by Lean Thinking Lean methods may not solve every healthcare problem but as these cases prove changing a culture rather than personnel results in more effective sustainable change This multi authored book provides expert descriptions of Lean methods and their application in healthcare written by the people who developed and tested the methods in healthcare settings Each chapter brings together a description of the technique or approach with examples of application in practice from the author s own practice Authors use an engaging approach to their narrative with examples from their personal experience or engagement being described to illustrate the practical application of theoretic approaches In painting a picture of the environment in which these tools and techniques have been applied readers will understand the transferability to their own workplace environment This will be an opportunity to tell real stories of the application of Lean in healthcare and give readers the opportunity to learn from people from across the world on subjects on which they are acknowledged topic experts based on day to day Lean practice

Popular Manufacturing Myths Douglas B. Relyea,2018-10-08 Addressing the beliefs and attitudes that can be detrimental to your organization s competitiveness Popular Manufacturing Myths Eliminating Widely Held Beliefs That Reduce Competitiveness offers time tested insight into the most common myths encountered in manufacturing environments It classifies these myths into management myths shop floor myths and if appropriate shared management and shop floor myths Explaining the reasons why these deeply ingrained beliefs exist the book outlines remedies that can help to quickly dispel

them within your organization. It presents case studies that examine these myths and includes numerous real world examples that outline simple yet effective solutions. Some of the myths dispelled in this book include: Increasing line speed always decreases quality and creates more scrap. Reducing the cost of raw materials will decrease the cost of manufacturing. Increased inspection will boost quality. If it is successful in R D it will be successful in production. Process problems can only be solved by changing one process parameter at a time. Covering the basics of data collection tools, techniques and analysis, the text offers simple methods to structure your data to assist in communicating clear and logical conclusions across the organization. The author keeps the arithmetic and statistics to a minimum so readers only require a basic understanding of averaging and normal variation. However, for those who wish to understand a little bit more about a particular concept, technique, tool or procedure, the book includes an addendum chapter with more detailed explanations and sample calculations.

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