

SERVICE SPECIFICATIONS
SERVICE DATA

Compression pressure		STD		1,177 kPa	12.0 kgf/cm ²	171 psi
		Limit		981 kPa	10.0 kgf/cm ²	142 psi
	Difference between each cylinder			980 kPa (1.0 kgf/cm ² , 14 psi) or less		
Cylinder head	Head surface warpage	Limit		0.15 mm		0.0059 in.
	Manifold surface warpage	Limit		0.20 mm		0.0079 in.
	Valve seat		Intake	30°, 45°, 60°		
	Refacing angle		Exhaust	30°, 45°, 65°		
			Contacting angle	45°		
			Contacting width	1.2 – 1.6 mm		0.047 – 0.063 in.
Valve guide bushing	Inner diameter		Intake	8.01 – 8.03 mm		0.3154 – 0.3161 in.
			Exhaust	8.01 – 8.03 mm		0.3154 – 0.3161 in.
	Outer diameter	STD		13.040 – 13.051 mm		0.5134 – 0.5138 in.
		O/S 0.05		13.090 – 13.101 mm		0.5154 – 0.5158 in.
	Replacing temperature (cylinder head side)			Approx. 90°C (194°F)		
Valve	Valve overall length	STD	Intake	113.5 mm		4.468 in.
			Exhaust	112.4 mm		4.425 in.
	Valve face angle			44.5°		
	Stem diameter	STD	Intake	7.970 – 7.985 mm		0.3138 – 0.3144 in.
			Exhaust	7.965 – 7.980 mm		0.3136 – 0.3142 in.
	Stem end refacing	Limit		0.5 mm		0.020 in.
	Stem oil clearance	STD	Intake	0.025 – 0.06 mm		0.0010 – 0.0024 in.
			Exhaust	0.03 – 0.065 mm		0.0012 – 0.0026 in.
		Limit	Intake	0.08 mm		0.0031 in.
			Exhaust	0.10 mm		0.0039 in.
	Valve head edge thickness	STD		1.0 mm		0.039 in.
		Limit		0.6 mm		0.024 in.
Valve spring	Free length			48.5 mm		1.909 in.
	Installed load at 40.5 mm (1.594 in.)					
		STD		294 N	30.0 kgf	66.1 lbf
		Limit		279 N	28.5 kgf	62.8 lbf
	Squareness	Limit		1.6 mm		0.063 in.
Rocker arm and shaft	Rocker arm inside diameter			16.000 – 16.016 mm		0.6299 – 0.6306 in.
	Rocker shaft diameter			15.97 – 15.99 mm		0.6287 – 0.6295 in.
	Shaft to arm oil clearance	STD		0.01 – 0.05 mm		0.0004 – 0.0020 in.
		Limit		0.08 mm		0.0031 in.
Intake, exhaust manifolds and air intake chamber	Manifold surface warpage					
		Limit	Intake	0.2 mm		0.008 in.
			Exhaust	0.7 mm		0.028 in.
			Air intake chamber	0.2 mm		0.008 in.
Chain and sprocket	Crankshaft sprocket wear	Limit		59.4 mm		2.339 in.
	Camshaft sprocket wear	Limit		113.8 mm		4.480 in.

Toyota Camry Repair Manual Engine Torque Settings

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