



VISUAL INSPECTION OF WELDS

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GENERAL

1. Before Welding The Welder Shall Ensure Welding Preparation And Conditions Comply With Applicable Weld Procedure Specification.
2. Selected Welds For Inspection Shall Be 100% Examined.
3. Examine Weld And Heat Affected Zones For Below Characteristics.
4. Arc Strikes Adjacent to The HAZ Are NOT Permitted

MEASURED CHARACTERISTIC	ACCEPTANCE CRITERIA
CRACKS	NOT PERMITTED
LACK OF SIDEWALL FUSION	NOT PERMITTED
SURFACE POROSITY	NOT PERMITTED
COLDLAP	NOT PERMITTED
OVERLAP	NOT PERMITTED
UNDERCUT	INTERMITTENT NOT EXCEEDING 1.0mm DEPTH OR 5% OF THE MATERIAL THICKNESS (WHICHEVER IS LESS)
SLAG / SCALE	ALL LOOSE TO BE REMOVED.
SPATTER	ALL SPATTER TO BE REMOVED (ANTI-SPATTER SPRAY SHALL BE USED)
WELD SIZE (LEG LENGTH)	SHALL NOT BE LESS THAN REQUIRED AND NO MORE THAN 1.5mm GREATER.
WELD SURFACE	1. WELDS SHALL BE STRAIGHT AND REGULAR IN PROFILE. 2. THE TOES OF WELDS SHALL BLEND SMOOTHLY WITH THE PARENT METAL. 3. SURFACE SHALL BE FLAT OR SLIGHTLY CONVEX.

REPAIR

THE WELDER SHALL REMOVE WELDS CONTAINING REJECTABLE DEFECTS BY GRINDING BACK TO THE ORIGINAL PREPARATION AND RE-WELD IN ACCORDANCE WITH THE APPLICABLE WELD PROCEDURE SPECIFICATION.

REVIEWED BY:

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POSITION: Welding Coordinator
Date: 22/02/2022

APPROVED BY:

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POSITION: Welding Engineer Date: 22/02/2022

Visual Inspection Of Welds Manual

Ensheng Dong



Visual Inspection Of Welds Manual:

Materials Manual of Testing and Control Procedures California. Division of Highways,1956 *Inspection Handbook for Manual Metal are Welding* American Welding Society. Army Ordnance Advisory Committee,1945 **Manual of**

Instructions for Construction of Roads and Bridges on Federal Highway Projects United States. Federal Highway Projects Division. Construction Administration Branch,1970 *Operator's and Organizational Maintenance Manual (including Repair Parts and Special Tools List)* ,1991 Heat Exchanger Design Handbook Kuppam

Thulukkanam,2000-02-23 This comprehensive reference covers all the important aspects of heat exchangers HEs their design and modes of operation and practical large scale applications in process power petroleum transport air conditioning refrigeration cryogenics heat recovery energy and other industries Reflecting the author s extensive practical experience

Manuals Combined: U.S. Coast Guard Marine Safety Manual Volumes I, II and III , Over 2 300 total pages Titles included Marine Safety Manual Volume I Administration And Management Marine Safety Manual Volume II Materiel Inspection Marine Safety Manual Volume III Marine Industry Personnel **Kaiser Aluminum Weldor's Training Manual** Kaiser Aluminum and Chemical Sales, inc,1958 **Bureau of Ships Manual** United States. Navy Department. Bureau of Ships,1945 *Handbook of Nondestructive Evaluation* Chuck Hellier,2001-03-14 Perform Accurate Cost Effective Product Testing Nondestructive testing has become the leading product testing standard and Handbook of Non Destructive Evaluations by Chuck Hellier is the unparalleled one stop A to Z guide to this subject Covering the background benefits limitations and applications of each this decision simplifying resource looks at both the major and emerging nondestructive evaluation methods including visual testing penetrant testing magnetic particle testing radiographic testing Ultrasonic testing eddy current testing thermal infrared testing and acoustic emission testing In clear understandable terms the Handbook shows you how to interpret results and formulate the right decisions based on them making it a welcome resource for engineers metallurgists quality control specialists and anyone else involved in product design manufacture or maintenance The Handbook is also the ideal prep tool if you re seeking certification in AWS CSWIP ASNT Level III ACCP and IRRSP programs If you re looking for a one stop answer to all your nondestructive testing questions your search ends here

Organizational, DS, GS, and Depot Maintenance Manual Including Repair Parts ,1992 Bridge Engineering Handbook Wai-Fah Chen,Lian Duan,2023-01-06 First Published in 1999 The Bridge Engineering Handbook is a unique comprehensive and state of the art reference work and resource book covering the major areas of bridge engineering with the theme bridge to the 21st century This third volume includes sections covering construction and maintenance special topics and worldwide practice **Handbook of Structural Engineering** W.F. Chen,1997-10-24 Covering the broad spectrum of modern structural engineering topics the Handbook of Structural Engineering is a complete single volume reference It includes the theoretical practical and computing aspects of the field providing practicing engineers consultants students and other

interested individuals with a reliable easy to use source of information Divided into three sections the handbook covers

Sterile Manufacturing Sam A. Hout, 2021-07-04 This book highlights key ideas and factors to coach and guide professionals involved in learning about Sterile Manufacturing and operational requirements It covers regulations and guidelines instituted by the FDA ISPE EMA MHRA and ICH emphasizing good manufacturing practice and inspection requirements in the manufacturing of medicinal products Additionally this book provides the fundamentals of aseptic techniques quality by design risk assessment and management in support of sterile operations applications It creates a link to the implementation of business practices in drug manufacturing and healthcare and forms a correlation between design strategies including a step by step process to ensure reliability safety and efficacy of healthcare products for human and animal use The book also provides a connection between drug production and regulated applications by offering a review of the basic elements of sterile processing and how to remain viable with solid strategic planning The book is a concise reference for professionals and learners in the field of sterile operations that governs primarily pharmaceutical and medical device space but can also extend to food and cosmetics that require clean aseptic manufacturing applications It also helps compounding pharmacists and GMP inspectors and auditors

Handbook of Mechanical In-Service Inspection Clifford Matthews, 2003-12-30 This comprehensive sister volume to Cliff Matthews highly successful Handbook of Mechanical Works Inspection gives a detailed coverage of pressure equipment and other mechanical plant such as cranes and rotating equipment Key features Accessible source of information Lavishly illustrated with numerous diagrams photographs and tables A wealth of valuable information Detailed comprehensive coverage Written in easily accessible style A must buy reference book The Handbook of Mechanical In Service Inspection is a vital source of information for plant owners and operators maintenance engineers inspection engineers from insurance companies and competent bodies who perform in service inspection health and safety operatives engineers operating pressure systems and mechanical plant all those concerned with the safe and efficient operation of machinery plant and pressure equipment All engineering pressure systems and other types of mechanical equipment must be installed operated and maintained properly It must be safe and comply with standards regulations and guidelines In service inspection is more formally controlled by statutory requirements than other types of inspection The Handbook of Mechanical In service Inspection puts a good deal of emphasis on the compliance aspects and the duty of care requirements placed on plant owners operators and inspectors The book is suitable for those who operate pressure systems lifting equipment and similar mechanical plant are subject to rigorous inspection from external bodies as a matter of course All operators have a duty to conduct in service checks and internal inspection procedures to ensure the safe reliable and economic running of their equipment

Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun, 2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat

treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies *Exploiting Advances in Arc Welding Technology*

Gyoujin Cho,1999-01-01 Arc welding continues to be the predominant fabrication process for a wide range of manufacturing industries and the conference provided a unique insight into the process developments and applications from around the world The economic success of a fabrication is critically dependent on the selection of the most cost effective welding procedures hence the importance of companies keeping abreast of the latest developments in arc welding technology to ensure that the most cost effective and reliable procedures are used The papers recognise the major improvements in arc process techniques consumables and equipment which have taken place over the last decade or so and which have enabled significant increases in manufacturing efficiently and weld quality to be achieved The content of this book is relevant to all manufacturing industries which utilise arc welding technology including both heavy and light fabrication and in a range of materials It will be of value to all concerned with the cost effective fabrication of reliable products by arc welding welding engineers technical managers designers metallurgists production engineers and quality assurance engineers **Certain**

Fabricated Structural Steel from Canada United States International Trade Commission,1988 USITC Publication ,

Data Science in Engineering, Volume 10 Ramin Madarshahian,Frans Hemez,2025-08-07 Data Science in Engineering Volume 10 Proceedings of the 41st IMAC A Conference and Exposition on Structural Dynamics 2023 the tenth volume of ten from the Conference brings together contributions to this important area of research and engineering The collection presents early findings and case studies on fundamental and applied aspects of Data Science in Engineering including papers on Novel Data driven Analysis Methods Deep Learning Gaussian Process Analysis Real time Video based Analysis Applications to Nonlinear Dynamics and Damage Detection High rate Structural Monitoring and Prognostics Heat Exchangers Kuppan Thulukkanam,2024-02-29 Heat Exchangers Mechanical Design Materials Selection Nondestructive Testing and Manufacturing Methods Third Edition covers mechanical design of pressure vessels and shell and tube heat exchangers including bolted flange joint design as well as selection of a wide spectrum of materials for heat exchanger construction their physical properties corrosion behavior and fabrication methods like welding Discussing the basics of quality control the book includes ISO Standards for QMS and references modern quality concepts such as Kaizen TPM and TQM It presents Six Sigma and Lean tools for heat exchangers manufacturing industries The book explores heat exchanger manufacturing methods such as fabrication of shell and tube heat exchangers and brazing and soldering of compact heat exchangers The book serves as a useful reference for researchers graduate students and engineers in the field of heat exchanger design including pressure

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