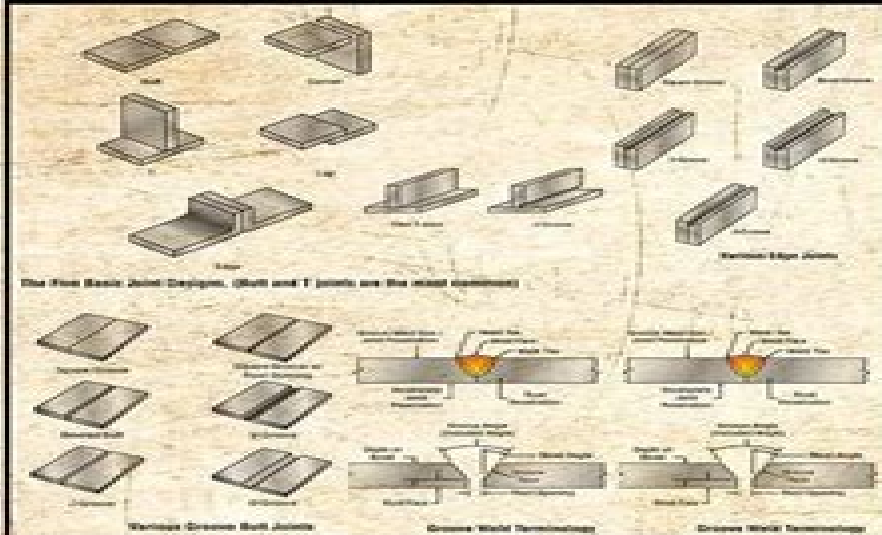


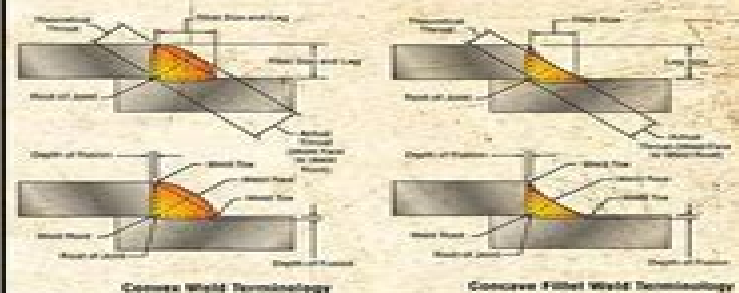
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WELDING JOINT TYPES

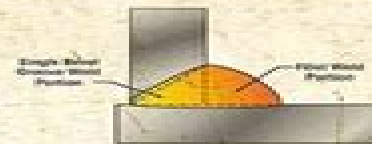


WELD TYPES AND POSITIONS

FILLET WELDS



GROOVE WELDS



A Groove Weld (Single Bevel) with a Fillet Weld Adding Additional Reinforcement on a T-Joint.

WELD POSITION



Fillet Weld Positions



Groove Weld Positions



Pipe Groove Weld Positions

WELDING SYMBOLS									
Symbol	Process	Position	Preheat	Postheat	Interpass	Shielding	Filler	Weld	Notes
	SMAW	1							
	GMAW	2							
	GTAW	3							
	RSW	4							
	RSW	5							
	LBW	6							
	FSW	7							
	UW	8							
	CCDC	9							
	HCDC	10							
	DB	11							
	EW	12							
	FW	13							
	IW	14							
	LBW	15							
	FSW	16							
	UW	17							
	CCDC	18							
	HCDC	19							
	DB	20							
	EW	21							
	FW	22							
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	LBW	24							
	FSW	25							
	UW	26							
	CCDC	27							
	HCDC	28							
	DB	29							
	EW	30							
	FW	31							
	IW	32							
	LBW	33							
	FSW	34							
	UW	35							
	CCDC	36							
	HCDC	37							
	DB	38							
	EW	39							
	FW	40							
	IW	41							
	LBW	42							
	FSW	43							
	UW	44							
	CCDC	45							
	HCDC	46							
	DB	47							
	EW	48							
	FW	49							
	IW	50							
	LBW	51							
	FSW	52							
	UW	53							
	CCDC	54							
	HCDC	55							
	DB	56							
	EW	57							
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	LBW	69							
	FSW	70							
	UW	71							
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	HCDC	73							
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