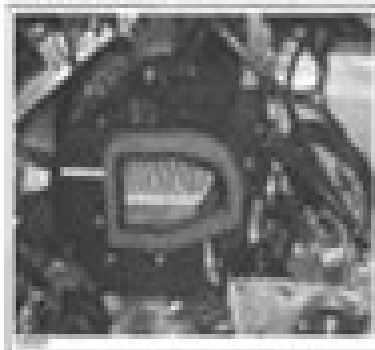
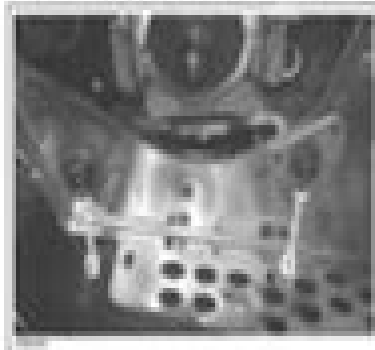




Remove the cylinder head (a). 10



Remove the engine support (a). 11



1. Top engine support
2. Front engine support

Use the following illustration to illustrate lifting and



Illustration 1

1. 10 mm (3/8 in.)
2. 10 mm (3/8 in.)
3. 10 mm (3/8 in.)
4. 10 mm (3/8 in.)
5. 10 mm (3/8 in.)
6. 10 mm (3/8 in.)

Install the lifting tool and slack tool.



Illustration 2

1. Lift up the engine.
2. Unhook the tool and remove the engine support.

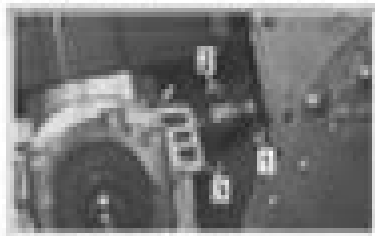


Illustration 3

1. 10 mm (3/8 in.)
2. 10 mm (3/8 in.)
3. 10 mm (3/8 in.)

Unhook the tool (a). 12 removing engine support (a). 13 to engine.



Remove the support from engine and lower it to floor.

Remove engine from vehicle.

Inspection

Check if engine support (a). If cracked, bent or damaged, replace it necessary.

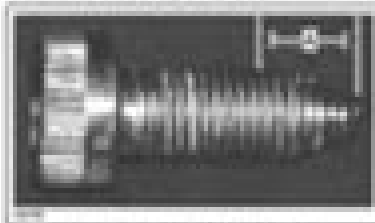
Check rubber mounts (a). If an engine support, replace them if worn, cracked or damaged.

Installation

To install engine in vehicle, reverse the removal procedure. However, pay attention to the following:

Install engine support under engine from torque engine support nuts to 20 Nm (15 ft-lbs).

Before installing engine support bolts, apply oil shown in the following illustration.



1. Apply oil to the bolts (a). 14

Torque engine support bolts to 20 Nm (15 ft-lbs).

Hand torque engine support (a). If then torque to 20 Nm (15 ft-lbs).

Removal of removed parts by using the support are complete/system restoration procedure described in this step.

ENGINE SUPPORT

Engine Support Removal

Remove engine from vehicle.
Unhook nuts securing the engine support.

Rubber Mount Replacement

Install the support on a flat surface and using a screw remove the rubber mount.

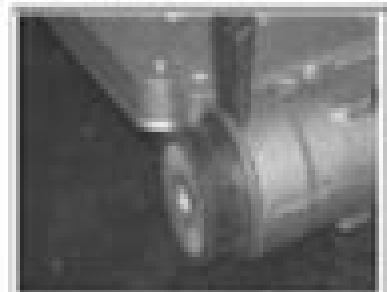


Illustration 1

If a recommended torque of rubber mounts of the vehicle.

Before installing the rubber mount, the great marks of engine support.

Using a press and the ball joint separator (P/N 525 000 010), press the rubber mount into engine support.

Support the engine support to avoid damaging it during the installation.

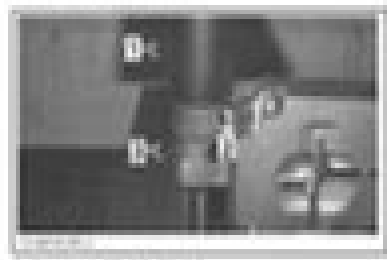


Illustration 2

1. 10 mm (3/8 in.)
2. 10 mm (3/8 in.)
3. 10 mm (3/8 in.)

Engine Support Installation

Install the engine support on engine and torque nuts to 20 Nm (15 ft-lbs).

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