

What Is An Automated Manual Transmission

ML Morrison

What Is An Automated Manual Transmission:

Advanced Transmission Systems: Dual-Clutch, Automated Manual & Hybrid Gearboxes Mohammed Hamed Ahmed Soliman, 2025-09-27 Advanced automotive transmissions are no longer a niche topic they are at the heart of modern vehicle design performance and efficiency While many resources focus on traditional gearboxes or CVTs very few provide a comprehensive hands on guide covering the full spectrum of transmission technologies beyond CVT wet and dry dual clutch transmissions DCTs automated manual transmissions AMTs traditional automatics Tiptronic manual shift systems and hybrid electric drivetrains This book builds on the foundation laid in my previous work Mastering CVT Transmissions which focused exclusively on continuously variable transmissions their maintenance troubleshooting and optimization While the CVT book provided in depth guidance for one critical technology this new volume expands the coverage to all other advanced transmissions offering readers a truly comprehensive understanding of modern vehicle drivetrains By combining theoretical knowledge with practical real world experience this book offers Clear explanations of how each transmission type works and why it behaves the way it does Maintenance and troubleshooting guidance for longevity and reliability Performance optimization strategies including shift mapping torque management and hybrid electric considerations Case studies and practical examples drawn from racing tuning and professional workshops Whether you are a professional mechanic automotive engineer tuning enthusiast or student this book equips you with the knowledge to understand diagnose maintain and optimize every major advanced transmission system By bridging the gap between theory and hands on practice it prepares you for the demands of modern vehicles and the rapidly evolving automotive landscape Simply put this book is designed to make complex transmission systems accessible understandable and usable helping you confidently tackle challenges that most resources leave unaddressed and serving as the perfect complement to the insights shared in Mastering CVT Transmissions Author Note My own experiences shaped the series tuning my personal vehicles since 1998 competing in formal Egyptian autocross races from 2001 to 2003 and running my YouTube channel CarTuningLovers where I share practical tips and tutorials with a global community of car enthusiasts These experiences combined with my academic background in mechanical and industrial engineering gave me both the hands on insight and technical expertise to craft guides that are practical accurate and actionable Automotive Transmissions Harald Naunheimer, Bernd Bertsche, Joachim Ryborz, Wolfgang Novak, 2010-11-09 This book gives a full account of the development process for automotive transmissions Main topics Overview of the traffic vehicle transmission system Mediating the power flow in vehicles Selecting the ratios Vehicle transmission systems basic design principles Typical designs of vehicle transmissions Layout and design of important components e g gearshifting mechanisms moving off elements pumps retarders Transmission control units Product development process Manufacturing technology of vehicle transmissions Reliability and testing The book covers manual automated manual and automatic transmissions as well as continuously variable transmissions and hybrid drives for

passenger cars and commercial vehicles Furthermore final drives power take offs and transfer gearboxes for 4 WD vehicles are considered Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions About 40% of the second edition's content is new or revised with new data *Automatic Transmission* Systems: A Comprehensive Guide Pasquale De Marco, 2025-07-23 Automatic Transmission Systems A Comprehensive Guide provides a thorough exploration of the inner workings of automatic transmissions equipping readers with the knowledge and skills necessary to diagnose repair and maintain these complex systems Written with a focus on practical application the book covers all aspects of automatic transmissions from their evolution and basic components to advanced control strategies and troubleshooting techniques It delves into the intricacies of hydraulic and electronic control systems providing readers with a deep understanding of how these components work together to ensure smooth and efficient gear shifting In addition to detailed technical information the book also emphasizes the importance of safety and environmental considerations It outlines proper procedures for fluid disposal electrical hazard prevention and adherence to environmental regulations By incorporating these principles into their practices technicians can ensure the responsible maintenance and repair of automatic transmissions Whether you re a practicing technician looking to expand your knowledge or a student eager to enter the automotive industry this comprehensive guide is an invaluable resource Its clear explanations practical examples and case studies provide a solid foundation for understanding the complexities of automatic transmission systems With its in depth coverage of both fundamental principles and cutting edge advancements Automatic Transmission Systems A Comprehensive Guide is the essential reference for anyone seeking to master the diagnosis repair and maintenance of these essential vehicle components If you like this book write a review The Automotive Transmission Book Robert Fischer, Ferit Küçükay, Gunter Jürgens, Rolf Najork, Burkhard Pollak, 2015-05-11 This book presents essential information on systems and interactions in automotive transmission technology and outlines the methodologies used to analyze and develop transmission concepts and designs Functions of and interactions between components and subassemblies of transmissions are introduced providing a basis for designing transmission systems and for determining their potentials and properties in vehicle specific applications passenger cars trucks buses tractors and motorcycles With these fundamentals the presentation provides universal resources for both state of the art and future transmission technologies including systems for electric and hybrid electric vehicles Internal Combustion Engine Handbook Richard Van Basshuysen, Fred Schaefer, TechTrans, 2016-03-07 More than 120 authors from science and industry have documented this essential resource for students practitioners and professionals Comprehensively covering the development of the internal combustion engine ICE the information presented captures expert knowledge and serves as an essential resource that illustrates the latest level of knowledge about engine development Particular attention is paid toward the most up to date theory and practice addressing thermodynamic principles engine components fuels and emissions Details and data cover classification and

characteristics of reciprocating engines along with fundamentals about diesel and spark ignition internal combustion engines including insightful perspectives about the history components and complexities of the present day and future IC engines Chapter highlights include Classification of reciprocating engines Friction and Lubrication Power efficiency fuel consumption Sensors actuators and electronics Cooling and emissions Hybrid drive systems Nearly 1 800 illustrations and more than 1 300 bibliographic references provide added value to this extensive study Although a large number of technical books deal with certain aspects of the internal combustion engine there has been no publication until now that covers all of the major aspects of diesel and SI engines Dr Ing E h Richard van Basshuysen and Professor Dr Ing Fred Sch fer the editors Internal Combustion Engines Handbook Basics Components Systems and Perpsectives **Gear Change Selection and Clutch** Control of an Automated Manual Transmission Vehicle Enric Canal García, 2011 The aim of this report is to provide a detailed overview of Automated Manual Transmissions AMT from its control point of view An introduction about AMT is given stating its main advantages in terms of cost and efficiency compared to other transmission types and justifying the context which makes AMT an interesting system for investigation It is stated as well its importance for the Ford Focus prototype vehicle where the project will carry the investigation This leads to the aim and objectives Then previous research about AMT is summarized Starting with the common problems of AMT some proposed control strategies follow which aim to solve the discussed problems As well AMTs actuator control strategies are presented All this analysis led to some recommendations which guide the next steps of the project Continuing with the vehicle is introduced with major emphasis on the AMT system It is explained the present components and new drivers that are designed and built which provide the functionality needed for the AMT Next the controller architecture development process is discussed Starting from the low level controllers for each of the AMT actuators it is explained the strategy used to achieve the control of them It includes an interesting discussion on how to use the sensors present on the actuators to achieve position control without position feedback Then it follows the details on how each actuator is integrated in high level controllers until achieving the complete control of the AMT successfully Finally some conclusions are drawn stating the importance of the feedback sensors for gearbox controllers and the clutch control concerns Guidance is as well given for further investigation on the AMT system of the prototype vehicle Keywords Gearshift Gearbox Actuators Gearbox Control Clutch Control Shift Shock Shift Time Vehicle Start Simulink Stateflow Synchromesh dSpace Automotive Handbook Robert Bosch GmbH,2022-05-02 The latest edition of the leading automotive engineering reference In the newly revised Eleventh Edition of the Bosch Automotive Handbook a team of accomplished automotive experts delivers a comprehensive and authoritative resource for automotive engineers designers technicians and students alike Since 1936 the Bosch Automotive Handbook has been providing readers with of the moment coverage of the latest mechanical and research developments in automotive technology from detailed technical analysis to the newest types of vehicles This newest edition is packed with over 2 000 pages of up to date automotive info making it the

go to reference for both engineers and technicians It includes detailed and simple explanations of automotive technologies and offers over 1 000 diagrams illustrations sectional drawings and tables Readers will also find 200 pages of new content including the electrification of the powertrain Additional coverage on new driver assistance systems and the automated detection of vehicles surroundings Updates on the on board power supply for commercial vehicles New discussions of autonomous vehicles as well as additional contributions from experts at automotive manufacturers universities and Bosch GmbH Perfect for design engineers mechanics and technicians and other automotive professionals the latest edition of the Bosch Automotive Handbook will also earn a place on the bookshelves of car enthusiasts seeking a guick and up to date guide to all things automotive Theory of Ground Vehicles J. Y. Wong, 2022-07-13 THEORY OF GROUND VEHICLES A leading and authoritative text for advancing ground vehicle mobility Theory of Ground Vehicles Fifth Edition presents updated and expanded coverage of the critical factors affecting the performance handling and ride essential to the development and design of road and off road vehicles Replacing internal combustion engines with zero emission powerplants in ground vehicles to eliminate greenhouse gas emissions for curbing climate change has received worldwide attention by both the vehicle industry and governmental agencies To enhance safety traffic flow and operating efficiency of road transport automated driving systems have been under active development With growing interest in the exploration of the Moon Mars and beyond research in terramechanics for guiding the development of extraterrestrial rovers has been intensified In this new edition these and other topics of interest in the field of ground vehicle technology are explored and technical data are updated New features of this edition include Expanded coverage of the fundamentals of electric drives hybrid electric drives and fuel cell technology Introduction to the classification and operating principles of the automated driving system and cooperative driving automation Applications of terramechanics to guiding the development of extraterrestrial rovers Elaboration on the approach to achieving the optimal operating efficiency of all wheel drive off road vehicles Introduction to updated ISO Standards for evaluating vehicle ride An updated and comprehensive text and reference for both the educational and professional communities Theory of Ground Vehicles Fifth Edition will prove invaluable to aspiring and practicing engineers seeking to solve real world road and off road vehicle mobility problems *Automotive Systems* G.K. Awari, V.S. Kumbhar, R.B. Tirpude, 2021-01-26 This book introduces the principles and practices in automotive systems including modern automotive systems that incorporate the latest trends in the automobile industry. The fifteen chapters present new and innovative methods to master the complexities of the vehicle of the future Topics like vehicle classification structure and layouts engines transmissions braking suspension and steering are illustrated with modern concepts such as battery electric hybrid electric and fuel cell vehicles and vehicle maintenance practices Each chapter is supported with examples illustrative figures multiple choice questions and review questions Aimed at senior undergraduate and graduate students in automotive automobile engineering mechanical engineering electronics engineering this book covers the following Construction and

working details of all modern as well as fundamental automotive systems Complexities of operation and assembly of various parts of automotive systems in a simplified manner Handling of automotive systems and integration of various components for smooth functioning of the vehicle Modern topics such as battery electric hybrid electric and fuel cell vehicles Illustrative examples figures multiple choice questions and review questions at the end of each chapter Road and Off-Road Vehicle System Dynamics Handbook Gianpiero Mastinu, Manfred Ploechl, 2014-01-06 Featuring contributions from leading experts the Road and Off Road Vehicle System Dynamics Handbook provides comprehensive authoritative coverage of all the major issues involved in road vehicle dynamic behavior While the focus is on automobiles this book also highlights motorcycles heavy commercial vehicles and off road vehicles The authors of the individual chapters both from automotive industry and universities address basic issues but also include references to significant papers for further reading Thus the handbook is devoted both to the beginner wishing to acquire basic knowledge on a specific topic and to the experienced engineer or scientist wishing to have up to date information on a particular subject It can also be used as a textbook for master courses at universities The handbook begins with a short history of road and off road vehicle dynamics followed by detailed state of the art chapters on modeling analysis and optimization in vehicle system dynamics vehicle concepts and aerodynamics pneumatic tires and contact wheel road off road modeling vehicle subsystems vehicle dynamics and active safety man vehicle interaction intelligent vehicle systems and road accident reconstruction and passive safety Provides extensive coverage of modeling simulation and analysis techniques Surveys all vehicle subsystems from a vehicle dynamics point of view Focuses on pneumatic tires and contact wheel road off road Discusses intelligent vehicle systems technologies and active safety Considers safety factors and accident reconstruction procedures Includes chapters written by leading experts from all over the world This text provides an applicable source of information for all people interested in a deeper understanding of road vehicle dynamics and related problems **Essential Guide to Automotive Repair and Maintenance** Pasquale De Marco, 2025-04-16 Essential Guide to Automotive Repair and Maintenance is the ultimate automotive repair and maintenance guide for car owners of all skill levels With its comprehensive coverage and easy to follow instructions this book empowers you to tackle a wide range of automotive tasks with confidence Divided into 10 comprehensive chapters Essential Guide to Automotive Repair and Maintenance covers everything from basic car maintenance to advanced repairs Learn the ins and outs of automotive components from engines and transmissions to suspension systems and electrical systems With step by step instructions detailed illustrations and expert troubleshooting tips you ll be able to diagnose and fix common car problems like a pro Beyond just repairs Essential Guide to Automotive Repair and Maintenance emphasizes the importance of preventive maintenance Discover how to keep your car running smoothly and efficiently with regular maintenance tasks such as oil changes tire rotations and brake inspections Learn how to spot potential problems early on saving you time money and hassle in the long run This book is not just a collection of technical information it s also a practical guide to automotive care

Gain valuable insights into choosing the right tools and equipment for your needs understanding car safety features and navigating the world of automotive warranties and insurance Whether you re a seasoned DIY enthusiast looking to expand your skills or a novice driver seeking to understand your vehicle better Essential Guide to Automotive Repair and Maintenance is your indispensable companion With its engaging writing style accessible explanations and practical advice this book will transform you from an automotive novice to an empowered car owner capable of handling a wide range of maintenance and repair tasks with confidence and expertise In Essential Guide to Automotive Repair and Maintenance you ll find Comprehensive coverage of automotive components and systems Step by step instructions for a wide range of repairs and maintenance tasks Detailed illustrations and diagrams for clear understanding Expert troubleshooting tips to diagnose and fix common car problems Insights into preventive maintenance and car care best practices Guidance on choosing the right tools and equipment for your needs Understanding car safety features and navigating automotive warranties and insurance With Essential Guide to Automotive Repair and Maintenance by your side you ll be equipped to keep your car running smoothly and safely for years to come If you like this book write a review on google books **Fundamentals of** Medium/Heavy Duty Commercial Vehicle Systems Gus Wright, Owen C. Duffy, 2019-07-15 Fundamentals of Medium Heavy Duty Commercial Vehicle Systems Second Edition offers comprehensive coverage of basic concepts and fundamentals building up to advanced instruction on the latest technology coming to market for medium and heavy duty trucks and buses This industry leading Second Edition includes six new chapters that reflect state of the art technological innovations such as distributed electronic control systems energy saving technologies and automated driver assistance systems

Transmissions and Drivetrain Design Michael Hilgers, 2025-08-22 The aim of this work consisting of 9 individual self contained booklets is to describe commercial vehicle technology in a concise and illustrative way Compact and easy to understand it provides an overview of the technology that goes into modern commercial vehicles Content of this volume This volume Transmissions and Drivetrain Design begins with an explanation of how driving resistance and the engine characteristics factor into the configuration of the transmission and transmission ratios The transmission and its associated assemblies are presented in detail providing a clear understanding for training and practical applications Other components of the drivetrain such as the propeller shaft the clutch and the retarder are also discussed Optimization of the Power Train in Vehicles by Using the Integrated Starter Generator (ISG) Heinz Schäfer,2002 Research into Design for a Connected World Amaresh Chakrabarti,2019-01-08 This book showcases cutting edge research papers from the 7th International Conference on Research into Design ICoRD 2019 the largest in India in this area written by eminent researchers from across the world on design processes technologies methods and tools and their impact on innovation for supporting design for a connected world The theme of ICoRD 19 has been Design for a Connected World While Design traditionally focused on developing products that worked on their own an emerging trend is to have products with a smart

layer that makes them context aware and responsive individually and collectively through collaboration with other physical and digital objects with which these are connected The papers in this volume explore these themes and their key focus is connectivity how do products and their development change in a connected world The volume will be of interest to researchers professionals and entrepreneurs working in the areas on industrial design manufacturing consumer goods and industrial management who are interested in the use of emerging technologies such as IOT IIOT Digital Twins I4 0 etc as well as new and emerging methods and tools to design new products systems and services Aerodynamics of Road Vehicles Thomas Christian Schuetz, 2015-12-30 The detailed presentation of fundamental aerodynamics principles that influence and improve vehicle design have made Aerodynamics of Road Vehicles the engineer s source for information This fifth edition features updated and expanded information beyond that which was presented in previous releases Completely new content covers lateral stability safety and comfort wind noise high performance vehicles helmets engine cooling and computational fluid dynamics A proven successful engineering design approach is presented that includes Fundamentals of fluid mechanics related to vehicle aerodynamics Essential experimental results that are the ground rules of fluid mechanics Design strategies for individual experimental results General design solutions from combined experimental results The aerodynamics of passenger cars commercial vehicles motorcycles sports cars and race cars is dealt with in detail inclusive of systems testing techniques measuring and numerical aerodynamics methods and simulations that significantly contribute to vehicle development Aerodynamics of Road Vehicles is an excellent reference tool and an indispensable source for the industry s vehicle engineers designers and researchers as well as for enthusiasts students and those working in academia or government regulatory agencies Automated and Autonomous Spatial Mobilities Aharon Kellerman, 2018-02-23 This ground breaking book explores a rapidly developing aspect of contemporary life automated and autonomous spatial mobilities and their social and urban implications Presenting a wide ranging discussion on autonomous vehicle AV development and its future adoption this highly topical book points to the emergence of autonomously mobile cities and the new mobility landscapes they will present Academics as well as practitioners in the fields of mobility transportation urban planning geography and sociology will find this an essential read Automobile Engineering EduGorilla Prep Experts, 2024-10-15 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels

Heavy Vehicle Accident Reconstruction Christopher D Armstrong, 2018-11-02 The last ten years have seen explosive growth in the technology available to the collision analyst changing the way reconstruction is practiced in fundamental ways. The greatest technological advances for the crash reconstruction community have come in the realms of photogrammetry and digital media analysis. The widespread use of scanning technology has facilitated the implementation of powerful new

tools to digitize forensic data create 3D models and visualize and analyze crash vehicles and environments The introduction of unmanned aerial systems and standardization of crash data recorders to the crash reconstruction community have enhanced the ability of a crash analyst to visualize and model the components of a crash reconstruction Because of the technological changes occurring in the industry many SAE papers have been written to address the validation and use of new tools for collision reconstruction Collision Reconstruction Methodologies Volumes 1 12 bring together seminal SAE technical papers surrounding advancements in the crash reconstruction field Topics featured in the series include Night Vision Study and Photogrammetry Vehicle Event Data Recorders Motorcycle Heavy Vehicle Bicycle and Pedestrian Accident Reconstruction The goal is to provide the latest technologies and methodologies being introduced into collision reconstruction appealing to crash analysts consultants and safety engineers alike Model-based calibration of automated transmissions Huang, Hua, 2016-11-18 With continuous restrictions on emission standards and demands for higher driving comfort the calibration of shift quality is linked deeply and widely to automated transmission control algorithms This calibration process is typically implemented with real vehicles on the road under poorly reproducible conditions where the calibration engineer has no other choice but to try different control parameters till the subjective assessment on the shift quality meets certain requirements such as shifting comfort or sportiness Compared with today s multiplying number of variants in vehicle engine transmission combinations and exponential growth of control parameters this traditional method is backward and costly An efficient way to rise to the challenge is the model based automatic calibration In contrast to the conventional shift quality calibration this novel method uses a closed loop approach based on a dynamic model instead of human know how A shift quality correlated position trajectory is proposed Compared to the traditional control parameter adjustment method the guided trajectory has a higher tolerance to the system's hardware components and a better compatibility with TCUs from diverse suppliers Since shift quality is not restricted to a general summarized grade e g comfort and sportiness are always two con icting in uence factors in the terms of shift quality calibrations a multi objective evolutionary algorithm is applied to search the set of Pareto optimal front which includes all the optimal compromised control parameters of the gear shifting trajectory for possible choice In this work a hydro mechanical AMT synchronization system is used as an example to explain the proposed optimization process A Modelica based non linear hydro mechanical AMT system is modeled which describes the transient behavior during gear shifting in detail An effective fuzzy sliding mode position controller is designed for the referenced position tracking during synchronization in contrast to the conventional trial and error tuning method a genetic algorithm is applied to automatically identify and optimize the sliding mode controller parameters A novel multi objective evolutionary algorithm MLIA is developed to nd out the optimal control set for the synchronization trajectories Veri cation at a transmission test bench shows that this model based multi objective optimization method has a guiding capability in automated transmission calibration Mit deutlich strengeren

gesetzlichen Anforderungen hinsichtlich der Abgasemissionen und einer zunehmend anspruchsvolleren Nachfrage bez glich des Fahrkomforts r ckt die Frage nach der Schaltqualit t st rker in den Fokus der Getriebeentwicklung Die Kalibrierung umgangssprachlich die Applikation ist deshalb ein Schwerpunkt bei der Entwicklung von Algorithmen fr die Schaltgualit t von automatisierten Getriebesteuerungen Der Kalibrierungsprozess wird in der Regel im Fahrzeugversuch auf der Stra e durchgef hrt Der Applikationsingenieur versucht unter diesen nicht reproduzierbaren Bedingungen verschiedene Steuerparameter zu adaptieren Dies wird fr eine Schaltung solange durchgef hrt bis die subjektive Beurteilung der Schaltqualit t und die zugeh rigen Eigenschaften wie zum Beispiel Schaltkomfort und Sportlichkeit erf llt ist Dieser beschriebene Prozess ist zeit und personalaufwendig was mit dem aktuellen Angebot an Motor Getriebe Fahrzeugvarianten kaum bew ltigt werden kann Als weitere Herausforderung steigt die Anzahl der kalibrierbaren Parameter der Regler und Steuerungsmethoden stetig um die Kundenbed rfnisse zu befriedigen weshalb auch aus Kostensicht ein besserer Prozess gefunden werden muss Eine effiziente M glichkeit zur L sung der skizzierten Problemstellungen ist die modellbasierte automatische Kalibrierung Im Gegensatz zu der herk mmlich auf Fahrversuche basierende Kalibrierung der Schaltqualit t verwendet dieses neue Verfahren ein dynamisches Modell in einer geschlossenen Schleife Anstelle des Applikationsingenieurs fr die Fahrvorgaben wird in der Schleife ein Fahrerregler und ein Optimierungsalgorithmus verwendet um so eine hohe Reproduzierbarkeit des Schaltereignisses sicherzustellen Es wird vorgeschlagen die Bewegung der Schaltstellung zu optimieren da diese mit der Schaltqualit t korreliert Diametral steht dem die allgemein bliche Regleranpassung verschiedener Parameter fr die Synchronisation gegen ber Die vorgeschlagene Methode der gef hrten Schaltbewegung weist eine deutlich h here Toleranz gegen ber der Varianz an Hardwarekomponenten und damit eine bessere Kompatibilit t zu den Getriebesteuerger ten TCUs verschiedener Lieferanten auf Die Schaltqualit t l sst sich nicht auf ein subjektives Kriterium zusammenfassen es werden immer unterschiedliche Faktoren wie z B Komfort und Sportlichkeit den Schaltvorgang bestimmen Deshalb wird fr die Optimierung des Schaltvorgangs eine mehrkriterieller evolution rer Algorithmus angewandt um die Paretofront zu identifizieren was alle Kompromisse der Schaltbewegungsregelung einschlie t Es wird ein Modell eines hydromechanischen Synchronisationssystems fr ein automatisiertes Getriebe als Beispielanwendung benutzt um den vorgeschlagenen Optimierungsprozess zu demonstrieren Das nichtlineare hydromechanische Synchronisationssystem wird mit der objektorientierten Sprache Modelica modelliert Mit dem Modell werden Schaltvorg nge detailliert beschrieben Ein Fuzzy Sliding Mode Regler wird fr die jeweilige Bewegung der Schaltung w hrend der Synchronisation benutzt Im Gegensatz zur herk mmlichen empirischen Anpassung der Reglerparameter wird ein genetischer Algorithmus angewendet um die automatische Erkennung und Bewertung der Parameter vom Fuzzy Sliding Mode Regler zu optimieren Ein neuartiger evolution rer mehrkriterieller Algorithmus MLIA wurde angewandt um eine optimale Bewegung der Schaltstellung w hrend der Synchronisierung zu finden Die Validierung am Getriebepr fstand zeigt

dass diese modellbasierte Methode der mehrkriteriellen Optimierung in der automatisierten Getriebekalibrierung eine deutliche Verbesserung darstellt

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What Is An Automated Manual Transmission Introduction

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