

# TORQUE SPECIFICATIONS

		US	METRIC
<b>1MZ-FE Engine: (continued)</b>			
Knock sensor-to-block		29 ft. lbs.	39 Nm
No. 2 idler pulley bracket-to-block		21 ft. lbs.	28 Nm
Water seal plate-to-block		13 ft. lbs.	18 Nm
Alternator bracket-to-block		32 ft. lbs.	43 Nm
Driveplate-to-crankshaft		61 ft. lbs.	83 Nm
Transaxle-to-engine		47 ft. lbs.	64 Nm
No. 1 oil pan-to-transaxle		27 ft. lbs.	37 Nm
Drive plate-to-torque converter clutch		30 ft. lbs.	41 Nm
Flywheel housing under cover-to-transaxle		69 inch lbs.	8 Nm
RR engine insulator-to-block		47 ft. lbs.	64 Nm
FR engine insulator-to-block		47 ft. lbs.	64 Nm
Engine control rod-to-engine RH bracket		47 ft. lbs.	64 Nm
Engine control rod-to-RH fender apron		47 ft. lbs.	64 Nm
RH engine stay-to-water outlet		23 ft. lbs.	31 Nm
RH engine stay-to-engine control rod		23 ft. lbs.	31 Nm
RH engine stay-to-No. 2 RH engine bracket		23 ft. lbs.	31 Nm
FR engine insulator-to-front frame	TMC	59 ft. lbs.	81 Nm
	TMM	48 ft. lbs.	66 Nm
Engine absorber-to-front frame		35 ft. lbs.	48 Nm
Engine absorber-to-transaxle		35 ft. lbs.	48 Nm
RR engine insulator-to-front frame		48 ft. lbs.	66 Nm
LH engine insulator-to-transaxle		47 ft. lbs.	64 Nm
PS pump-to-PS bracket		31 ft. lbs.	43 Nm
Alternator adjusting bar-to-belt bracket		13 ft. lbs.	18 Nm
Fuel inlet hose-to-fuel filter		21 ft. lbs.	29 Nm
Front exhaust pipe bracket-to-No. 1 oil pan		15 ft. lbs.	21 Nm
Front pipe-to-manifold		46 ft.lbs.	62 NM
Front pipe-to-center pipe		41 ft. lbs.	56 Nm
Front pipe stay-to-front support bracket		22 ft.lbs.	30 Nm
Front pipe support bracket-to-front frame		14 ft. lbs.	19 Nm
Center pipe-to-tailpipe		32 ft. lbs.	43 Nm
Oil pump-to-block	10mm	69 inch lbs.	8 Nm
	12mm	14 ft. lbs.	20 Nm
No. 1 oil pan-to-oil pump		69 inch lbs.	8 Nm
No. 1 oil pan-to-real oil seal retainer		69 inch lbs.	8 Nm
No. 1 oil pan-to-cylinder block		14 ft. lbs.	20 Nm
Oil strainer-to-main bearing cap		69 inch lbs.	8 Nm
Oil strainer-to-oil pump		69 inch lbs.	8 Nm
No. 2 oil pan-to-No. 1 oil pan		69 inch lbs.	8 Nm

# Torque Specs For 2e Engine Big Ends

**S Baum**



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## **Table of Contents Torque Specs For 2e Engine Big Ends**

1. Understanding the eBook Torque Specs For 2e Engine Big Ends
  - The Rise of Digital Reading Torque Specs For 2e Engine Big Ends
  - Advantages of eBooks Over Traditional Books
2. Identifying Torque Specs For 2e Engine Big Ends
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Torque Specs For 2e Engine Big Ends
  - User-Friendly Interface
4. Exploring eBook Recommendations from Torque Specs For 2e Engine Big Ends
  - Personalized Recommendations
  - Torque Specs For 2e Engine Big Ends User Reviews and Ratings
  - Torque Specs For 2e Engine Big Ends and Bestseller Lists

5. Accessing Torque Specs For 2e Engine Big Ends Free and Paid eBooks
  - Torque Specs For 2e Engine Big Ends Public Domain eBooks
  - Torque Specs For 2e Engine Big Ends eBook Subscription Services
  - Torque Specs For 2e Engine Big Ends Budget-Friendly Options
6. Navigating Torque Specs For 2e Engine Big Ends eBook Formats
  - ePub, PDF, MOBI, and More
  - Torque Specs For 2e Engine Big Ends Compatibility with Devices
  - Torque Specs For 2e Engine Big Ends Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Torque Specs For 2e Engine Big Ends
  - Highlighting and Note-Taking Torque Specs For 2e Engine Big Ends
  - Interactive Elements Torque Specs For 2e Engine Big Ends
8. Staying Engaged with Torque Specs For 2e Engine Big Ends
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Torque Specs For 2e Engine Big Ends
9. Balancing eBooks and Physical Books Torque Specs For 2e Engine Big Ends
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Torque Specs For 2e Engine Big Ends
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Torque Specs For 2e Engine Big Ends
  - Setting Reading Goals Torque Specs For 2e Engine Big Ends
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Torque Specs For 2e Engine Big Ends
  - Fact-Checking eBook Content of Torque Specs For 2e Engine Big Ends
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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