

#### VISUAL INSPECTION OF WELDS

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#### GENERAL

- Before Welding The Welder Shall Ensure Welding Preparation And Conditions Comply With Applicable Weld Procedure Specification.
- 2. Selected Welds For Inspection Shall Be 100% Examined.
- 3. Examine Weld And Heat Affected Zones For Below Characteristics.
- 4. Arc Strikes Adjacent to The HAZ Are NOT Permitted

| MEASURED CHARACTERISTIC | ACCEPTANCE CRITERIA  |
|-------------------------|--|
| CRACKS                  | NOT PERMITTED  |
| LACK OF SIDEWALL FUSION | NOT PERMITTED  |
| SURFACE POROSITY        | NOT PERMITTED  |
| COLDLAP                 | NOT PERMITTED  |
| OVERLAP                 | NOT PERMITTED  |
| UNDERCUT                | INTERMITTENT NOT EXCEEDING 1.0mm DEPTH<br>OR 5% OF THE MATERIAL THICKNESS<br>(WHICHEVER IS LESS) |
| SLAG / SCALE            | ALL LOOSE TO BE REMOVED.   |
| SPATTER                 | ALL SPATTER TO BE REMOVED<br>(ANTI-SPATTER SPRAY SHALL BE USED)                                  |
| WELD SIZE (LEG LENGTH)  | SHALL NOT BE LESS THAN REQUIRED AND NO MORE THAN 1.5mm GREATER.                                  |
| WELD SURFACE            | WELDS SHALL BE STRAIGHT AND REGULAR     IN PROFILE.  |
|                         | 2. THE TOES OF WELDS SHALL BLEND<br>SMOOTHLY WITH THE PARENT METAL.                              |
|                         | <ol> <li>SURFACE SHALL BE FLAT OR SLIGHTLY<br/>CONVEX.</li> </ol>                                |

#### REPAIR

THE WELDER SHALL REMOVE WELDS CONTAINING REJECTABLE DEFECTS BY GRINDING BACK TO THE ORIGINAL PREPARATION AND RE-WELD IN ACCORDANCE WITH THE APPLICABLE WELD PROCEDURE SPECIFICATION.

| REVIEWED BY:                                      | APPROVED BY:                             |     |
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# **Visual Inspection Of Welds Manual**

Joacim Rocklöv

**Visual Inspection Of Welds Manual:** 

## Visual Inspection Of Welds Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Visual Inspection Of Welds Manual**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we shall delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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# **Table of Contents Visual Inspection Of Welds Manual**

- 1. Understanding the eBook Visual Inspection Of Welds Manual
  - The Rise of Digital Reading Visual Inspection Of Welds Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Visual Inspection Of Welds Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Visual Inspection Of Welds Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Visual Inspection Of Welds Manual
  - Personalized Recommendations
  - Visual Inspection Of Welds Manual User Reviews and Ratings

- Visual Inspection Of Welds Manual and Bestseller Lists
- 5. Accessing Visual Inspection Of Welds Manual Free and Paid eBooks
  - Visual Inspection Of Welds Manual Public Domain eBooks
  - Visual Inspection Of Welds Manual eBook Subscription Services
  - Visual Inspection Of Welds Manual Budget-Friendly Options
- 6. Navigating Visual Inspection Of Welds Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Visual Inspection Of Welds Manual Compatibility with Devices
  - Visual Inspection Of Welds Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Visual Inspection Of Welds Manual
  - Highlighting and Note-Taking Visual Inspection Of Welds Manual
  - Interactive Elements Visual Inspection Of Welds Manual
- 8. Staying Engaged with Visual Inspection Of Welds Manual
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Visual Inspection Of Welds Manual
- 9. Balancing eBooks and Physical Books Visual Inspection Of Welds Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Visual Inspection Of Welds Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Visual Inspection Of Welds Manual
  - Setting Reading Goals Visual Inspection Of Welds Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Visual Inspection Of Welds Manual
  - Fact-Checking eBook Content of Visual Inspection Of Welds Manual
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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