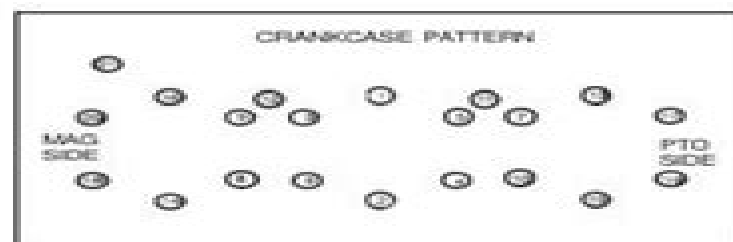


ENGINE/COOLING

Disassembly /Inspection - 780cc Models

5. Loosen 6mm bolt, 8mm bolts (16), and 10mm bolts (4) from the crankcase 1/4 turn at a time in a criss-cross pattern until loose, then remove them completely.

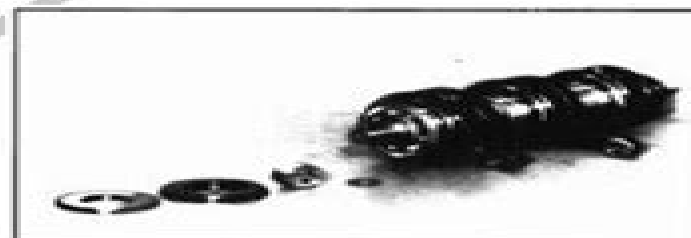


6. Remove upper crankcase by tapping lightly with a soft faced hammer. Tap only in reinforced areas.
7. Note position of seal, bearing anti-rotational pins, and crankcase alignment dowel pins.
8. Remove crankshaft and clean crankcase sealing surfaces thoroughly to remove all old sealer.



9. Remove seals, a-ring, and spacer from PTA end of crank shaft. Remove seal from Magneto end.

NOTE: The metal sides of the PTA end seals face each other. The innermost seal has an outer rib to fit into the groove in the crankcase. Always replace crankshaft seals when removed. The metal side of seal faces fly-wheel.



SI780 Service Manual

Caterpillar Tractor Company (U.S.A)

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Caterpillar Tractor Company text.

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