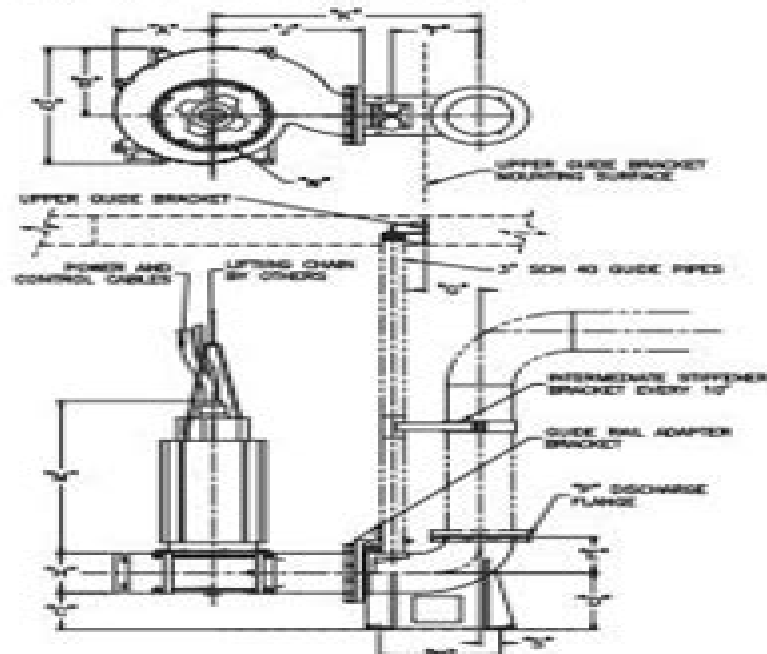




8" - 12" E-Series Submersible Chopper Pumps

Materials of Construction:

Impeller / Upper Cutter /	
External Cutter:	Cast alloy steel, heat treated to minimum Rockwell C 60.
Cutter Bar / Back Wear Plate:	Plate steel, heat treated to minimum Rockwell C 60.
Casing/Back Pull-Out Plate/	
Guide Bracket/Elbow:	Ductile cast iron.
Mechanical Seal:	Stainless steel, with silicon carbide (or tungsten carbide) faces.
Discharge Flange:	125 lb. ANSI rated.
Paint:	Epoxy.



DRAWINGS AND DIMENSIONS SUBJECT TO CHANGE WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION PURPOSES. CONTACT VAUGHAN FOR CERTIFIED CONSTRUCTION PRINTS.

MODEL	A	B	C	D	E	F	G
SE8N	11 1/4"	13 1/4"	8 1/4"	12 1/4"	10 1/4"	12 1/4"	6 1/4"
SE8P	11 5/8"	12 5/8"	8 1/8"	13 1/8"	10 5/8"	12 5/8"	6 1/8"
SE10R	15 1/8"	18 1/8"	10 1/8"	15 1/8"	10 1/8"	14 1/8"	8 1/8"
SE12U	18 1/4"	21 1/4"	12 1/4"	18 1/4"	12 1/4"	17 1/4"	12 1/4"

* Need great pad

MODEL	H	J	K	P	Q	R	S
SE8N	9 1/4"	19 1/4"	36 1/4"	8	23 1/4"	11	3 1/4"
SE8P	9 5/8"	20 5/8"	37 5/8"	8	22 5/8"	11	3 5/8"
SE10R	10 1/8"	24 1/8"	43 1/8"	10	31 1/8"	19	3 1/8"
SE12U	12 1/4"	28 1/4"	53 1/4"	12	37 1/4"	25 1/4"	7 1/4"

15 MINUTE IN-AIR FRAME SIZES ONLY

HP	RPM	FRAME	FITS PUMP MODEL	M	W
10-15	870	250TY	8N	35 1/4"	17
20-40	870	320TY	8N / 10R	38	18 1/4"
50-125	870	360TY	8N / 10R / 12U	43 1/4"	20 1/4"
75-125	1170				
150 UP	870	440TY	10R / 12U	48	28 1/4"
150 UP	1170				

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E-mail: info@chopperpumps.com

CURRENT U.S. PATENTS: Nos. 7,125,221;
5,400,482; 5,400,483; 5,455,580; 5,256,032;
5,076,757; 4,840,284; 4,840,479.

CURRENT FOREIGN PATENTS: Nos. 2 371
824; 2 188 138; 1,293,961; 278224-0 774 045.

OTHER PATENTS PENDING.

Vaughan Chopper Pump Service Manual

Katrin Zwirglmaier



Vaughan Chopper Pump Service Manual:

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Scientific American ,1905 Monthly magazine devoted to topics of general scientific interest Progressive Farmer ,1974 **American Export Register** ,1980 *The Prairie Farmer* ,1955 **Farmers and Consumers Market Bulletin** ,2008 Operation and Maintenance Manual for Hand Pumps Fred Cammack,1999 Operation and Maintenance Manual for Submersible Well Pump Harry Kringler,1984 Installation, operation and maintenance manual with parts list : G.R. Gorman-Rupp pumps G.R. Gorman-Rupp pumps,1981 This manual is designed to help the user to achieve the best performance and longest life from the pumps **Service Manual, MP Pumps** MP Pumps, Inc,1962 **Service Manual No. 1** Fort Wayne Engineering & Manufacturing Co,1922

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