



8. Remove power steering pump pulley and bolts.
9. Disconnect battery earth loom.
10. Disconnect the auto trans cooler pipes to the radiator.
11. Remove the bearing brace from the front of the sump area.
12. a) Remove the 3 bolts at the front of the sump to timing gear cover.
b) Loosen sump bolts to engine block.
13. Remove the timing gear cover and gasket, 7 bolts and 3 studs.

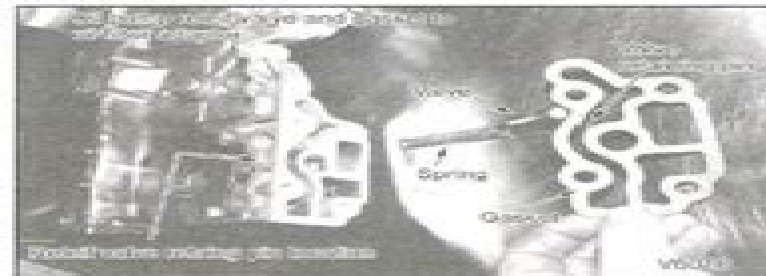
Note: The water pump and camshaft sensor are removed with the timing gear cover and will only need separating if necessary.

Oil Pump

14. Remove oil filter.
15. Remove the oil filter adapter and gasket, 4 bolts. The oil pressure regulator spring and valve will also be released.
16. Remove the oil pump rear cover from inside the timing gear cover, 5 screws (Torx T30).
17. Remove front oil seal with a seal remover tool or screw driver.

Clean and Inspect

Clean any sludge from inside oil pump and around oil pump rotors. Inspect the inside of the pump housing and the outer gear and inner rotor for damage or excessive wear. Install the outer gear and the inner rotor shaft assembly with



the timing marks on the gear and rotor towards the pump cover. Inspect clearances of outer gear and rotor gear, replace if not within specification.

Inner gear tip to outer rotor tip specified clearance:

Max: 0.22mm

Outer rotor to pump housing clearance: 0.05-0.13mm

The inner rotor and outer gear are serviced as an assembly. One part should not be replaced without replacing the other. Check the clearance between the oil pump cover and gear / rotor is within specification with a straight edge.

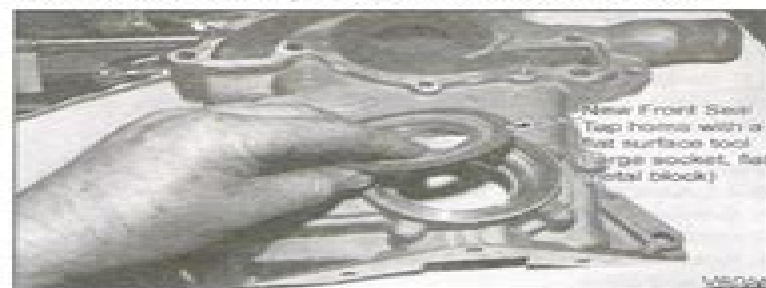
Oil Pump Cover Clearance: 0.025-0.089mm

Check the clearance between the oil pressure relief valve and bore is within specification.

Oil Pressure Relief Valve Clearance: 0.038-0.076mm

Install

1. Install a new front seal into the timing gear cover, use a seal insertion tool or a large socket that is the correct size.



2. Install the oil pump gear and rotor into the timing gear cover, install cover and 5 screws, (Torx T30).

Oil Pump Cover Screws: 8-14Nm

Note: Inner gear chamfered edge is facing towards the engine block.

#Tip: Fill in around oil pump rotor and gear with petroleum jelly.

3. Install oil pressure regulator spring and valve, oil filter adapter and new gasket with sealant, 4 bolts. Use Loctite 242 on the thread of the long bolt.

Oil Filter Adapter Bolts:

23-35Nm

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Table of Contents Vy Workshop Manual

1. Understanding the eBook Vy Workshop Manual
 - The Rise of Digital Reading Vy Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Vy Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Vy Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Vy Workshop Manual
 - Personalized Recommendations
 - Vy Workshop Manual User Reviews and Ratings
 - Vy Workshop Manual and Bestseller Lists
5. Accessing Vy Workshop Manual Free and Paid eBooks

- Vy Workshop Manual Public Domain eBooks
 - Vy Workshop Manual eBook Subscription Services
 - Vy Workshop Manual Budget-Friendly Options
6. Navigating Vy Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Vy Workshop Manual Compatibility with Devices
 - Vy Workshop Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Vy Workshop Manual
 - Highlighting and Note-Taking Vy Workshop Manual
 - Interactive Elements Vy Workshop Manual
 8. Staying Engaged with Vy Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Vy Workshop Manual
 9. Balancing eBooks and Physical Books Vy Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Vy Workshop Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Vy Workshop Manual
 - Setting Reading Goals Vy Workshop Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Vy Workshop Manual
 - Fact-Checking eBook Content of Vy Workshop Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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