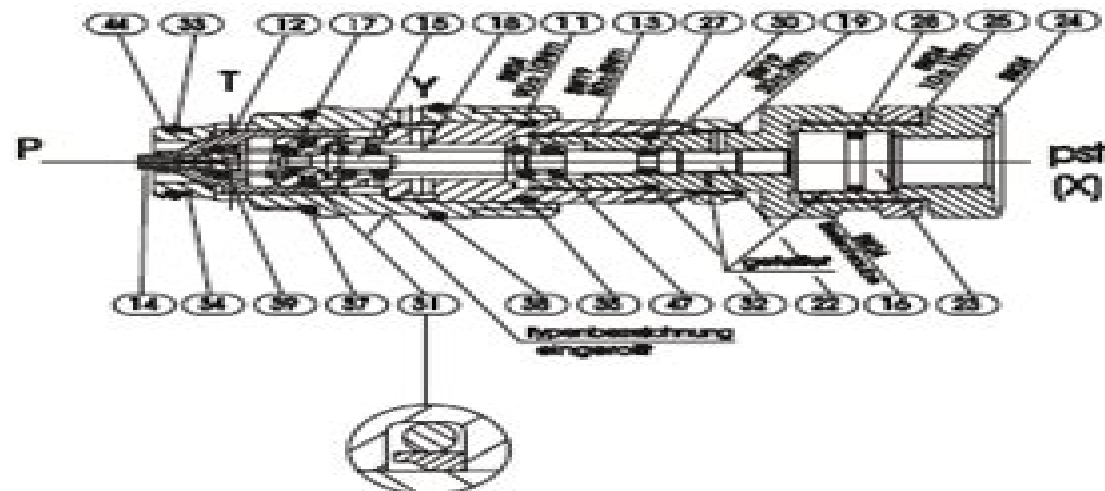


Slew motor - pressure limitation

Valve type: Pilot-operated pressure relief valve with pressure hook-up
This valve effects a smoother braking of the slew procedure

- Description of function
- Setting instructions



TC 75/125, TW 85/110 (HR 32/42 HML 32/42)

The spring (47) is pre-loaded by an external pressurization of the piston (23) with pilot pressure (P_{st} max. 30 bar) via the port x.

The value of the spring pre-load is determined by the piston stroke (23).

The hook-up pressure increase $\cdot p$ is adjusted to 100 or 150 bar. The adjustment has to be effected by the setting screw (24) and the counter nut (25). 1 turn corresponds to 150 bar.

Adjustment of the main pressure and hook-up pressure:

- • Connect gauge to pump test port (I) of the double pump at the accessory drive
- • Adjust main pressure relief valve at valve bank (II) to more than 250 bar
- • Disconnect pilot control line from the main pressure relief valve and plug them
- • Adjust max. engine rpm
- • Loosen counter nut (25) and turn pressure setting screw (24) clockwise until stop. Tighten counter nut (25).
- • Loosen counter nut (19) and set pressure setting screw (16) to 250 bar (pressure stage 2) by simultaneously operating the slew function. Tighten counter nut (19). Re-check pressure.
- • Screwing in: Pressure increase
Screwing out: Pressure decrease
- • Operate slew function again until stop and set main pressure to (100 bar - TC75 / TW85,110 (HR 32/ HML32,42)) and (150 bar - TC125 (HR42)) by turning the setting screw (24) counter-clockwise. To do this, loosen counter nut (25) first, retighten afterwards. Re-check pressure setting.
- • Re-connect the pilot control line

	Typ/Model/Type TC75, TC125 TW85, TW110	Datum/Edition/Date 04.2010
	Benennung/Description/Dénomination Setting instructions 2-stage relief	Blatt/Page/Feuille 5.400.01

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Mike Jess



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