



SN 55 lathe with follow rest and steady rest

Standard equipment

Electrical equipment 380 V/50

Catch plate

Back plate for chuck

Reducing sleeve for spindle

Centre Morse 5 (2 pieces)

Steady rest

Follow rest

Upper slide with a 4-way toolpost of:

- a) metric
- b) Whitworth

Set of change gears (7 pieces) for feeds and threads:

- a) metric
- b) Whitworth

Set of spanners

Spare shear pins for lead screw (5 pieces)

Instruction manual for operation

Optional equipment

Chip tray

Cooling equipment with pump and coolant tank

Catch plate graduated for multiple thread cutting

Face plate with 4 jaws and mandrel for its assembly

Plain face plate

Hand-operated collet chuck attachment (for dia. 16–63)

3-or 4-jaws scroll chuck

Air chucking with flange and control

Rear tool-post

Rise and fall rest

Boring table

Taper turning attachment

IKS 2 hydraulic copying attachment in:

- a) rear (longitudinal)
- b) face-type (transverse) version

Spring-loaded centre

Thread indicator

Drum length stop

Indexing equipment for spindle

Slide-mounted grinding attachment for external and internal grinding

Thread grinding attachment

Keyways and spur gears milling attachment

Tailstock relieving attachment

Morse 5 live centre

Lighting for 24 V without bulb

Tos Lathe Machine Repair Manual

Thomas Scanlan



Tos Lathe Machine Repair Manual:

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