

2013

Flat Rate Labor Chart



Husqvarna

1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/ DRIVE SYSTEM	5	Ground Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	5	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	6	Replace front axle (Royal)
	8	Replace rear axle (Royal)
2	Replace drive belt (Royal)	
3	Replace drive belt	
8	R&R transmission	
2	Replace battery	

ELECTRICAL SYSTEM

RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/ CONTROLS	4	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	8	Replace height adj. components
	4	Replace pedal clutch/brake
2	Throttle/choke cable	
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Tie rod end
	3	Replace steering chain
	6	Replace steering cable
	3	Replace steering return spring
	6	R&R steering sector
6	R&R front axle	
1	R&R grease fittings	
3	Front axle spindle assembly	
TRANSMISSION/ SYSTEM	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R transcase
	2	Brakes (adj.)
	3	R&R brakes
	2	Tire repair
3	Replace tire	
3	Drive pulley idler	
4	Install tube	
ENGINE	15	R&R engine (850-12 & 970-12)
	25	R&R engine (except 850-12 & 970-12)
MISCELLANEOUS	2	Seat
	4	Hood
	2	Battery
	3	Grill
	1	Foot pads

TIME SECTION	UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	8	Replace handle (Royal)
	3	Replace each adjuster/axle on drive wheel
	2	Replace each adjuster/axle on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	40	Replace deck (Royal)
	10	Replace deck
	1	Covers
	5	Replace blade/hub Deck support kit

TIME SECTION	UNITS	JOB DESCRIPTION
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	6	Replace blade spindle/mandrel
	5	Replace blade brake
	4	Replace blade belt primary/secondary
	3	Replace belt pulley
	8	Replace deck support frame
	5	Height adjustment
	3	Replace deck complete
	10	Replace cutting deck (shell)
	2	Quadrant (850-12)
	3	PTO idler pulley
	2	Replace front deck roller
	1	Replace rear deck roller
	4	Replace idler (cutting deck)
10	Repair lift assembly	

TIME SECTION	UNITS	JOB DESCRIPTION
ELECTRIC/ SYSTEM	8	Electric actuator
	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	10	Replace main harness
	3	Replace voltage regulator
	4	R&R Gauges & Switches
	6	R&R PTO clutch (electric)
	1	Wire connector clutch connector wire
FUEL SYSTEM	2	Replace tank (850-12 & 970-12)
	1	Replace filter/foam
	6	R&R fuel tank (except 850-12 & 970-12)
1	Covers all	

Rear Fender

Dash

Muffler

Small Engine Labor Guide

**United States. Census Office. 10th
census, 1880**

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Country Guide and Nor'west Farmer ,1928 **The Publishers' Trade List Annual** ,1985 Fundamentals of Automotive Maintenance and Light Repair Kirk VanGelder,2019-01-21 Designed to prepare new technicians for ASE G1 Certification Fundamentals of Automotive Maintenance and Light Repair Second Edition covers the foundational theory and skills necessary to prepare entry level technicians to maintain and repair today s light duty vehicles *Fundamentals of Medium/Heavy Duty Diesel Engines* Gus Wright,2015-12-16 Jones Bartlett Learning CDX Automotive Cover **Resources in Education** ,1993 Report on Power and Machinery Employed in Manufactures, Embracing Steam and Water Power ... Monographs on Pumps and Pumping Engines, Manufacture of Engines and Steam Vessels United States. Bureau of the Census,1888 The statistics of steam and water power used in the manufacture of iron and steel in the census year 1880 are herein summarized and compared so far as possible with the statistics of power reported in the Census of 1870 House documents ,1885 ... **Tenth Census: Power and machinery** United States. Census Office,1888 **Census Reports Tenth Census. June 1, 1880** United States. Census Office,1888 **Census Reports** ,1888 Tenth Census of the United States, 1880 United States. Census Office,1888 Includes reports on population housing agriculture education language employment crime manufacturing commerce geography territories and possessions vital statistics and life tables Tenth Census of the United States, 1880: Power and machinery United States. Census Office. 10th census, 1880,1888 *Popular Mechanics* ,1977-08 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Census Reports Tenth Census. June 1, 1880: Power and machinery employed in manufactures* United States. Census Office. 10th Census, 1880,1888

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