

Introduction to Engine Repair – Study Guide

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Introduction

The engine is the power plant of a vehicle. Automotive engines have gone through tremendous changes since the automobile was first introduced in the 1890s, but all combustion engines still have three requirements that must be met to do their job of providing power – air, fuel, and ignition. The mixture of air and fuel must be compressed inside the engine in order to make it highly combustible and get the most out of the energy contained in the fuel mixture. Since the mixture is ignited within the engine, automobile power plants are called **internal combustion engines**. Most can be further classified as **reciprocating piston engines**, since pistons move up and down within cylinders to provide power. This up-and-down motion is converted into turning motion by the crankshaft.

This course will provide an introduction to automotive engines and engine repair. Subjects covered will include:

- Major engine components
- Engine classifications
- The four stroke cycle and other engine design operations
- Engine construction
- General engine mechanical diagnosis
- Engine removal and installation
- Cylinder head and valve train diagnosis and repair
- Engine block assembly diagnosis and repair

Unit 1 - Basic Engine Parts and Operation

Unit Objective:

After completion of this unit, students should be able to identify internal combustion engine components and their modes of operation.

Specific Objectives:

- Identify engine design associated terms and definitions
- Identify internal combustion engine components
- Understand and be able to explain basic internal combustion engine operation
- Identify common internal combustion engine design classifications

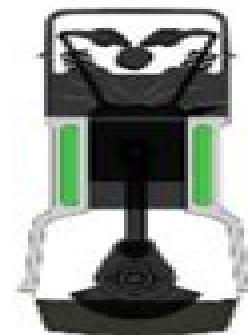
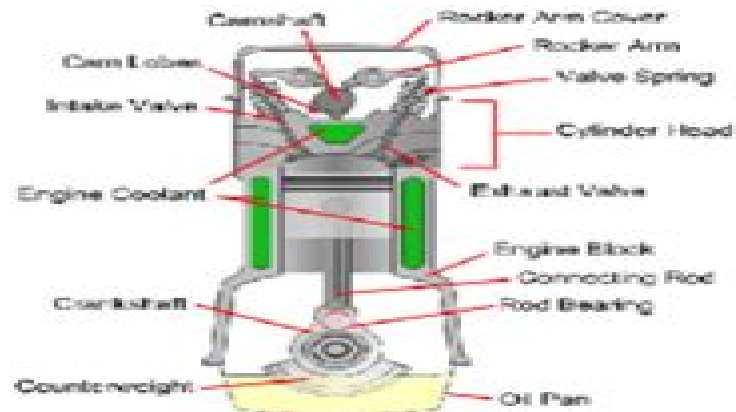
A small engine, such as one found in a lawn mower, usually contains only one cylinder and piston. Automotive engines use a number of cylinders to produce sufficient power to drive the wheels, but operate much like a small engine in many ways. Let's look at one cylinder of an engine to see how the main parts work together.

Engine Block

The block, highlighted at right in grey, is a heavy metal casting, usually cast iron or aluminum, which holds the lower parts of the engine together and in place. The block assembly consists of the **block**, **crankshaft**, **main bearings** and **caps**, **connecting rods**, **pistons**, and other components, and is referred to as the **bottom end**. The block may also house the **camshaft**, **oil pump**, and other parts. The block is machined with passages for oil circulation called **oil galleries** (not shown) and for coolant circulation called **water jackets**.



Some of the main engine components



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Table of Contents Small Engine Repair Study Guide

1. Understanding the eBook Small Engine Repair Study Guide
 - The Rise of Digital Reading Small Engine Repair Study Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Small Engine Repair Study Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Small Engine Repair Study Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Small Engine Repair Study Guide
 - Personalized Recommendations
 - Small Engine Repair Study Guide User Reviews and Ratings

- Small Engine Repair Study Guide and Bestseller Lists
- 5. Accessing Small Engine Repair Study Guide Free and Paid eBooks
 - Small Engine Repair Study Guide Public Domain eBooks
 - Small Engine Repair Study Guide eBook Subscription Services
 - Small Engine Repair Study Guide Budget-Friendly Options
- 6. Navigating Small Engine Repair Study Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Small Engine Repair Study Guide Compatibility with Devices
 - Small Engine Repair Study Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Small Engine Repair Study Guide
 - Highlighting and Note-Taking Small Engine Repair Study Guide
 - Interactive Elements Small Engine Repair Study Guide
- 8. Staying Engaged with Small Engine Repair Study Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Small Engine Repair Study Guide
- 9. Balancing eBooks and Physical Books Small Engine Repair Study Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Small Engine Repair Study Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Small Engine Repair Study Guide
 - Setting Reading Goals Small Engine Repair Study Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Small Engine Repair Study Guide
 - Fact-Checking eBook Content of Small Engine Repair Study Guide
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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