



**OPERATION AND MAINTENANCE MANUAL
FOR WT-2, WT-3, WT-5, WT-10 AND WT-27
SQUARE DRIVE HYDRAULIC TORQUE WRENCHES**

NOTICE

Series WT-2, WT-3, WT-5, WT-10 and WT-27 Square Drive Hydraulic Torque Wrenches are designed for installing and removing threaded fasteners requiring precise high torque during bolt makeup and maximum torque during bolt breakout.

Simplex is not responsible for customer modification of tools for applications on which Simplex was not consulted.

WARNING

**IMPORTANT SAFETY INFORMATION ENCLOSED.
READ THIS MANUAL BEFORE OPERATING TOOL.
IT IS THE RESPONSIBILITY OF THE EMPLOYER TO PLACE THE INFORMATION IN THIS
MANUAL INTO THE HANDS OF THE OPERATOR.
FAILURE TO OBSERVE THE FOLLOWING WARNINGS COULD RESULT IN INJURY.**

PLACING TOOL IN SERVICE

- Always operate, inspect and maintain this tool in accordance with American National Standards Safety Code for Hydraulic Rams and Jacks (ANSI B30.1)
- This tool will function using an air or electric powered hydraulic pump. Adhere to the pump safety requirements and follow instructions when connecting the pump to the tool.
- Use only equipment rated for the same pressure and torque.
- Use only a hydraulic pump capable of generating 10,000 psi (681 bar) maximum pressure with this tool.
- Use only twin line hydraulic hose rated for 10,000 psi (681 bar) pressure with this tool.
- Do not interchange the male and female swivel inlets on the tool or the connections on one end of the hose. Reversing the inlets will reverse the power stroke cycle and may damage the tool.
- Do not use damaged, frayed or deteriorated hoses and fittings. Make certain there are no cracks, splits or leaks in the hoses.

- Use the quick connect system to attach the hoses to the tool and pump. Make certain the spring-loaded retaining rings are fully engaged and the safety rings are tightly threaded against the spring-loaded retaining rings to prevent the connectors from disengaging under pressure.
- When connecting hoses that have not been preloaded with hydraulic oil, make certain the pump reservoir is not drained of oil during start-up.
- Do not remove any labels. Replace any damaged label.

USING THE TOOL

- Do not handle pressurized hoses. Escaping oil under pressure can penetrate the skin, causing serious injury. If oil is injected under the skin, see a doctor immediately.
- Never pressurize uncoupled couplers. Only use hydraulic equipment in a coupled system.
- Always wear eye protection when operating or performing maintenance on this tool.
- Always wear head and hand protection and protective clothing when operating this tool.

NOTICE

The use of other than genuine Simplex replacement parts may result in safety hazards, decreased tool performance, and increased maintenance, and may invalidate all warranties. Repairs should be made only by authorized personnel. Consult your nearest Simplex Authorized Servicenter. Refer All Communications to the Nearest Simplex Office or Distributor.

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Simplex 4900 Maintenance Manual

A Gutmann



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web at corinth on the contrary he was not universally admired the spirit people at least were against him and on reflection in this moment of crisis he may have realized that the strategy he had adopted in 1 corinthians would not have made them any friendlier

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web the corinthians launched an invasion of corcyra herself meeting the enemy forces near the sybota islands at the mouth of the corfu channel this time the corinthians bolstered by peloponnesian allies were numerically superior to their foes and managed to rout the corcyraean forces in the initial engagement which prompted the athenians to