



6.2 Summary of components

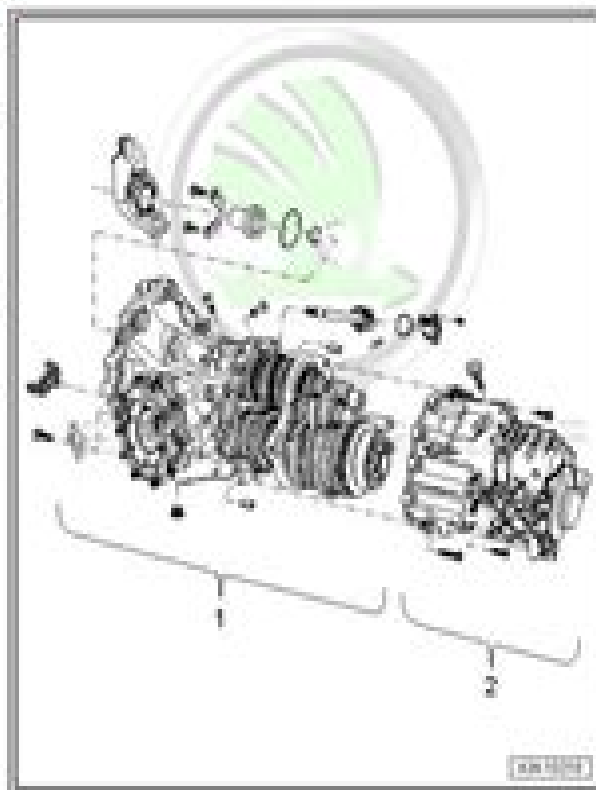
Mounting sequence - [s. page 59](#)

1 - Gearbox housing, with drive shaft, secondary shaft, differential, shift rods and gearshift shaft

- ❑ Removing and installing gearbox cover with gearshift shaft [s. page 59](#)
- ❑ Removing and installing first, second and reverse gear with shift rods [s. page 59](#)
- ❑ Removing and installing drive shaft, 3rd to 5th gear pinions, secondary shaft and shift rods [s. page 59](#)
- ❑ Removing and installing the differential [s. page 59](#)
- ❑ Repeating the gearbox housing [s. page 59](#)

2 - Gearbox cover

- ❑ repeating [s. page 59](#)



6.3 Removing and installing gearbox cover with gearshift shaft - Summary of components



Do not mix up locking bushings for gearshift shaft and shift rods. Mark before removing.

1 - Gearbox housing

- ❑ with drive shaft, secondary shaft, differential and shift rods
- ❑ If the gearbox housing is replaced, only one chain without stud Pin. 7 must be fitted

2 - Locking bushing

- ❑ for gearshift shaft
- ❑ 2 pieces
- ❑ Do not mix up locking bushings for gearshift shaft and shift rods
- ❑ Change with re-entrant roller for ball sleeve [s. page 59](#)
- ❑ Removing and installing with gearbox fitted [s. page 59](#)

3 - Gearshift shaft with shift roller

- ❑ Removing and installing with gearbox fitted [s. page 59](#)
- ❑ Removing and installing with gearbox removed [s. page 59](#)

4 - O-ring

- ❑ for gearshift shaft cover
- ❑ always replace -> Electronic Catalogue of Original Parts
- ❑ insert with gearbox at
- ❑ insert into the round slot of the cover for the gearshift shaft

5 - Cover for gearshift shaft

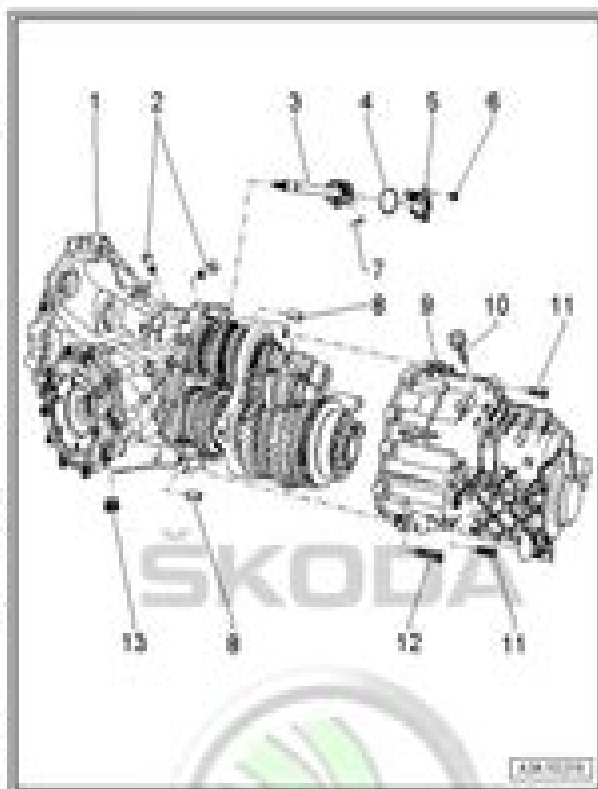
- ❑ with reversing lights switch -F4-
- ❑ Removing and installing the reversing lights switch -F4- [s. page 128](#)
- ❑ Tightening torque of the reversing lights switch -F4-: 20 Nm

6 - Pin

- ❑ 3 pieces
- ❑ insert using locking agent -AMV 180 Nm 6.1-

7 - Cover

- ❑ for stop of gearshift shaft
- ❑ insert into the hole of the gearbox housing



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A. K. Legg



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