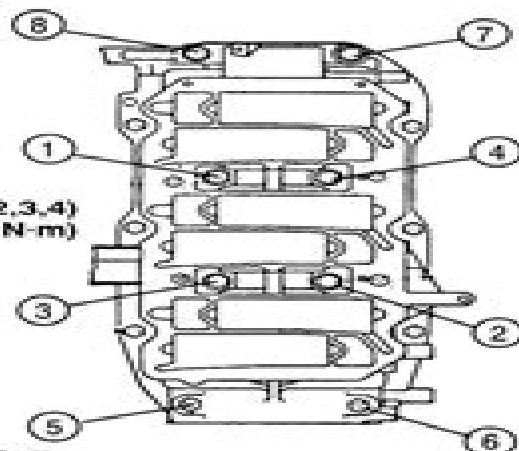


Torque sequence and specifications (continued)

CRANKCASE COVER BOLTS

Add light oil to threads and bolt face:
of all crankcase cover bolts

Top 2 Bolts (#7 & 8)
45 lb. ft. (61 N-m)



Middle 4 Bolts (# 1,2,3,4)
40 lb. ft. (54 N-m)

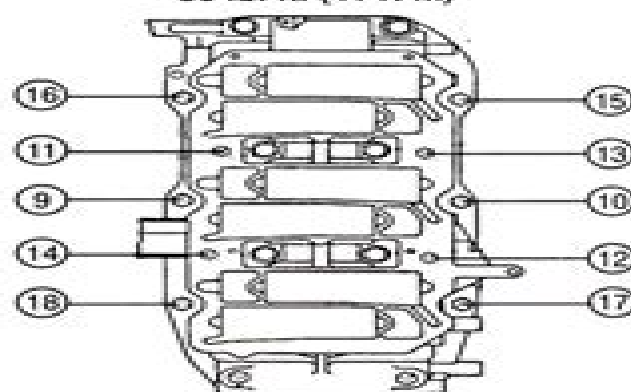
Bottom 2 bolts (#5 & 6)
35 lb. ft. (47 N-m)

CRANKCASE COVER BOLTS

Add light oil to threads and bolt face:
of all crankcase cover bolts

Old style crankcase covers may not have
the #11,12,13,14 bolts and must be
skipped in the torque sequence.

Outer 10 bolts
30 lb. ft. (41 N-m)

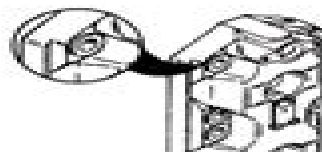
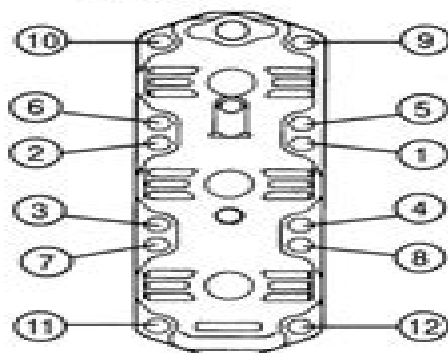


CYLINDER HEAD BOLTS

Add light oil to threads and bolt face:

Old style heads without cast in washers
Retorque head bolts to 40 lb. ft. (54 N-m) after
outboard has been run for approx. 1/2 - 1 hour

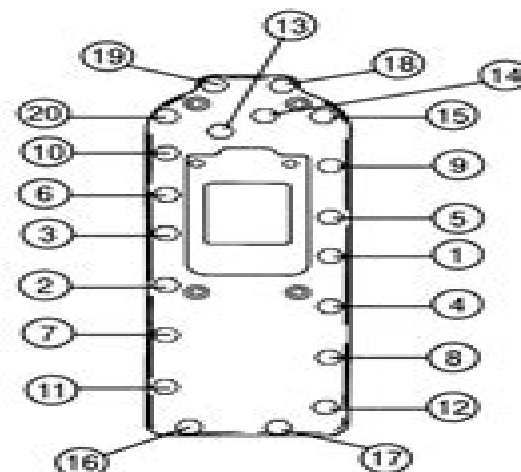
New style heads with cast in washers
Retorque of the head bolts is not required.
Torque to 30 lb. ft. (41 N-m) then an additional
90° turn.



New style head

EXHAUST DIVIDER PLATE BOLTS

20 lb. ft. (27 N-m)
Add #271 Loctite to threads



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Yijin Wang



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