



Sprocket Bolt

PART NUMBER	TOOL NAME
HD-48219	PRIMARY DRIVE LOCKING TOOL

FASTENER	TORQUE VALUE	
Compensating sprocket bolt-initial torque	100 ft-lbs	135.7 Nm
Compensating sprocket bolt-final torque	140 ft-lbs	190 Nm
Clutch hub mainshaft nut	70-80 ft-lbs	94.9-108.5 Nm
Chain tensioner fasteners	21-24 ft-lbs	28.5-32.6 Nm

NOTE

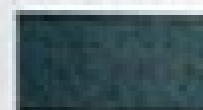
- The primary chain, compensating sprocket and clutch assembly must be installed as an assembly.
- The O-ring inside the sprocket extension is for manufacturing assembly only. It does not need to be replaced as there is no replacement part.

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Torque Spec For Harley Compensator Sprocket

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Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider WALNECK'S CLASSIC CYCLE TRADER, JUNE 2003 Causey Enterprises, LLC,

Cycle World on Harley-Davidson 1978-1983 R.M. Clarke, 1987 **Cycle World Magazine** ,1981-01

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