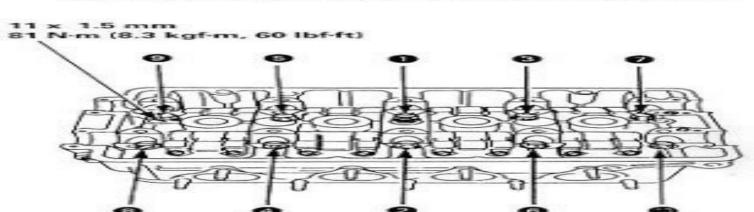
TORQUE SPECS

FOR B-SERIES HEAD COMPONENTS

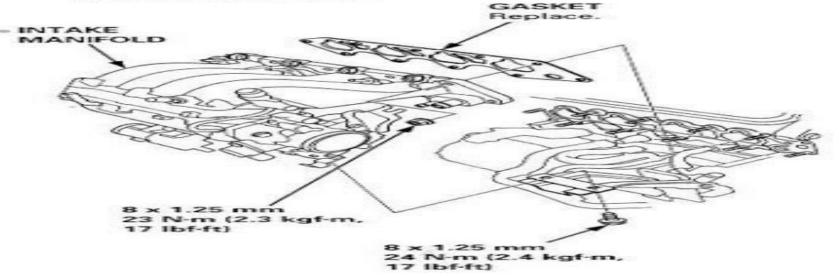
Tighten cylinder head bolts in two steps. In the first step, tighten all bolts in sequence to about 29 N-m (3.0 kgf·m, 22 lbf·ft). In the final step, tighten in same sequence to 81 N·m (8.3 kgf·m, 60 lbf·ft).

NOTE: Apply clean engine oil to the bolt threads and under the bolt head.

CYLINDER HEAD BOLT TORQUE SEQUENCE



Install the intake manifold and tighten the nuts in a crisscross pattern in two or three steps, beginning with the inner nuts.



Torque Specs Acura Integra

Jason Siu

Torque Specs Acura Integra:

How to Rebuild Honda B-Series Engines Jason Siu, 2008 The first book of its kind How to Rebuild the Honda B Series Engine shows exactly how to rebuild the ever popular Honda B series engine The book explains variations between the different B series designations and elaborates upon the features that make this engine family such a tremendous and reliable design Honda B series engines are some of the most popular for enthusiasts to swap and they came in many popular Honda and Acura models over the years including the Civic Integra Accord Prelude CRX del Sol and even the CRV In this special Workbench book author Jason Siu uses more than 600 photos charts and illustrations to give simple step by step instructions on disassembly cleaning machining tips pre assembly fitting and final assembly This book gives considerations for both stock and performance rebuilds It also guides you through both the easy and tricky procedures showing you how to rebuild your engine and ensure it is working perfectly Dealing with considerations for all B series engines foreign and domestic VTEC and non VTEC the book also illustrates many of the wildly vast performance components accessories and upgrades available for B series engines As with all Workbench titles this book details and highlights special components tools chemicals and other accessories needed to get the job done right the first time Appendices are packed full of valuable reference information and the book includes a Work Along Sheet to help you record vital statistics and measurements along the way You ll even find tips that will help you save money without compromising top notch results The NextGen Guide to Car Collecting Robert C. Yeager, 2022-10-25 The NextGen Guide to Car Collecting is a one stop detailed guide to emerging collector cars from the 1970s to today for both new and experienced collectors **Torque** ,2007-07 Singapore s best homegrown car magazine with an editorial dream team driving it We fuel the need for speed How to Build Honda Horsepower Richard Holdener, 2003-02-09 Honda performance enthusiasts all have one basic question when it comes to making their cars faster What parts work and what parts don t The only way to answer that question is to install various parts on a car and test the power output on a dynamometer dyno Richard Holdener has done that in High Performance Honda Dyno Tests Holdener s extensive testing provides dyno proven data for all popular Honda performance parts from air intake systems to exhausts cams and cylinder heads to nitrous turbos and superchargers There is even a chapter on engine build ups In addition dyno tests on nearly every Honda model from the single cam DX to the 2 2L Prelude are included Acura models are covered as well from the 1 8L LS through the GSR and Type R all the way up to exotic NSX There is no better place to find performance answers than in this book How to Tune and Modify Engine Management Systems Jeff Hartman, 2004-02-13 Drawing on a wealth of knowledge and experience and a background of more than 1 000 magazine articles on the subject engine control expert Jeff Hartman explains everything from the basics of engine management to the building of complicated project cars Hartman has substantially updated the material from his 1993 MBI book Fuel Injection 0 879387 43 2 to address the incredible developments in automotive fuel injection technology from the past decade including the multitude of import cars

that are the subject of so much hot rodding today Hartman's text is extremely detailed and logically arranged to help readers better understand this complex topic How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular Honda/Acura Engine Performance Mike Kojima, 2002-04-02 A comprehensive guide to modifying the D B transmission Popular Science, 1994-12 Popular Science gives our readers the information and and H series Honda and Acura engines tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Honda/Acura <u>Performance</u> of Sport Compact Car Editors, 1999 The first in a series of books compiled by Sport Compact Car magazine this authoritative handbook takes on the hot rod trend of import performance This specialized guide includes the latest how to advice on every facet of modifying Honda Civics and Accords and Acura Integras Honda K-Series Engine Swaps Aaron Bonk, 2014-07-15 The Honda K Series engine was introduced in 2001 replacing the B Series as the engine of choice for Honda enthusiasts These new K Series engines are the most powerful stock Honda Acura engines you can get They featured new technology such as a roller rocker valvetrain better flowing heads and advanced variable cam timing technology that made these engines suddenly the thing to have And that s where the engine swappers come in In Honda K Series Engine Swaps author Aaron Bonk guides you through all the details facts and figures you will need to complete a successful K Series swap into your older chassis All the different engine variants are covered as well as interchangeability compatibility which accessories work wiring and controls operation drivetrain considerations and more While you can still modify your existing B Series dollar for dollar you can t make more power than you can with a Honda K Series engine If you have an older chassis and are looking for a serious injection of power and technology swapping a K Series engine is a great option Honda K Series **Popular Science**,1989-08 Popular Science gives our readers Engine Swaps will tell you everything you need to know the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

Building Honda K-Series Engine Performance Richard Holdener, 2007 The all new K series engines are now found in all Honda and Acura performance models and are also becoming the engine swap of choice You ll find chapters detailing upgrades to the intake exhaust cylinder heads camshafts and short block as well as on how to add turbochargers superchargers and nitrous oxide Don t spend your hard earned cash figuring out what works and what doesn t pick up Building Honda K Series Engine Performance and know for s u r e n b s p n b s

n b s p n b s p AAA Autotest 1993 American Automobile Association, American Automobile Association Staff, 1993

Honda Engine Swaps Aaron Bonk,2004-08-30 When it comes to their personal transportation today s youth have shunned the large heavy performance cars of their parents generation and instead embraced what has become known as the sport compact smaller lightweight modern sports cars of predominantly Japanese manufacture These cars respond well to performance modifications due to their light weight and technology laden high revving engines And by far the most sought after and modified cars are the Hondas and Acuras of the mid 80s to the present An extremely popular method of improving vehicle performance is a process known as engine swapping Engine swapping consists of removing a more powerful engine from a better equipped or more modern vehicle and installing it into your own It is one of the most efficient and affordable methods of improving your vehicle s performance This book covers in detail all the most popular performance swaps for Honda Civic Accord and Prelude as well as the Acura Integra It includes vital information on electrics fit and drivetrain compatibility design considerations step by step instruction and costs This book is must have for the Honda enthusiast

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