

FASTENER TORQUE CHARTS



BOLT CLAMP LOADS

Suggested Assembly Torque Values



USS/SAE GRADE 5

USS/SAE GRADE 8

**DIAMETER
& THREADS
PER INCH**

**TENSILE
STRENGTH
Min. PSI**

**Proof
Load
LB**

**CLAMP
Load
LB**

**Torque
Dry
FT LB**

**Lubricated
FT LB**

**TENSILE
STRENGTH
Min. PSI**

**Proof
Load
LB**

**CLAMP
Load
LB**

**Torque
Dry
FT LB**

**Lubricated
FT LB**

1/4-20
28

120,000
120,000

2,700
3,100

2,020
2,320

8
10

6.3
7.2

150,000
150,000

3,800
4,350

2,850
3,250

12
14

9
10

5/16-18
24

120,000
120,000

4,450
4,900

3,340
3,700

17
19

13
14

150,000
150,000

6,300
6,950

4,700
5,200

24
27

18
20

3/8-16
24

120,000
120,000

6,600
7,450

4,950
5,600

30
35

23
25

150,000
150,000

9,300
10,500

6,900
7,900

45
50

35
35

7/16-14
20

120,000
120,000

9,050
10,100

6,780
7,570

50
55

35
40

150,000
150,000

12,800
14,200

9,550
10,650

70
80

50
60

1/2-13
20

120,000
120,000

12,100
13,600

9,050
10,200

75
85

55
65

150,000
150,000

17,000
19,200

12,750
14,400

110
120

80
90

9/16-12
18

120,000
120,000

15,500
17,300

11,600
12,950

110
120

80
90

150,000
150,000

21,800
24,400

16,350
18,250

150
170

110
130

5/8-11
18

120,000
120,000

19,200
21,800

14,400
16,350

150
170

110
130

150,000
150,000

27,100
30,700

20,350
23,000

210
240

160
180

3/4-10
16

120,000
120,000

28,400
31,700

21,300
23,780

260
300

200
220

150,000
150,000

40,100
44,800

30,100
33,500

380
420

280
310

7/8-9
14

120,000
120,000

39,300
43,300

29,450
32,450

430
470

320
350

150,000
150,000

55,400
61,100

41,600
45,800

600
670

450
500

1-8
14

120,000
120,000

51,500
57,700

38,600
43,300

640
720

480
540

150,000
150,000

72,700
81,500

54,500
61,100

910
1,020

680
760

Torque Size For Tazz

AW Chickering



Torque Size For Tazz:

Drum ,2007 **Enterprise** ,1998 **Finweek** ,2006-11 Regional Industrial Buying Guide ,2001 Harris Michigan Industrial Directory ,1991 *Maximum Torque Exertable on Knobs of Various Sizes and Rim Surfaces* Earl D. Sharp,1962 The maximum torque a seated operator can apply in turning a knob with the bare thumb and fingertips of his right hand was determined Effort was made to develop a procedure by which a given knob or set of knobs may be evaluated with respect to maximum torque exertable A set of 60 knobs each 1 2 inch thick was used The knobs had 20 diameters from 1 8 to 5 inches For each diameter there were three different rim surfaces mooth rectangular knurl and diamond knurl Each of 45 subjects was tested with every diameter surface combination In addition 15 of the subjects repeated the experiment The maximum torque exertable increased with knob diameter For all knob sizes rectangular and diamond knurled knobs permitted greater torques than did smooth knobs Very little difference in maximum torque exertable was observed between the rectangular and diamond knurled surfaces

Reviewing **Torque Size For Tazz**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Torque Size For Tazz**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

http://www.frostbox.com/results/scholarship/default.aspx/spider_womans_daughter.pdf

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