

Powerlite Overhaul

DISASSEMBLY AND INSPECTION OF THE TRANSMISSION

Note: When overhauling the Powerlite transmission, it is extremely important that all dis- and foreign parts be kept out of the working area. Cleanliness is essential. First, clean all external surfaces with steam, if possible. Parts may be cleaned with a suitable solvent and dried with compressed air only. The rest when handling parts to prevent damage.

Removal of Oil Pan, Oil Strainer and Valve Body

1. Remove the oil pan gasket.
2. Loosen the double and manual control lever assembly lock screws.
3. Slide the lever assembly off the shaft and remove the shaft seal cover.
4. Remove the two oil strainers to retain strainer case screws and washers.
5. Lift off strainer and inspect both impinge oil seal rings.

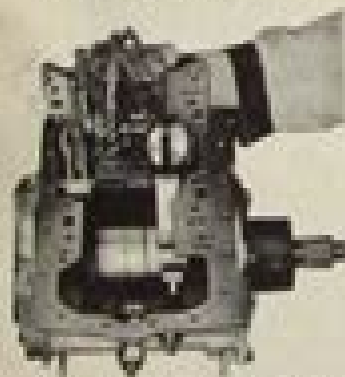


Fig. 1. Removal or installation of Valve Body and Transfer Plate

6. Remove the five transfer plate to transmission case screws and lift off the valve body and transfer plate assembly. (Fig. 1.)
7. Place the valve body assembly in the bearing flange.

End Clearance Check

Before further disassembly of the transmission, check the end clearance in the following manner:

1. Insert a screwdriver between the planet pinion carrier bearing and direct clutch assembly and move the clutch assembly to its forward position.
2. Measure the distance between the planet pinion carrier bearing and clutch assembly.
3. Insert a screwdriver between the transmission case and direct clutch assembly and move direct clutch assembly back.
4. Measure distance between the direct clutch assembly and planet pinion carrier.
5. Subtract the second measurement from the first to obtain the end clearance. Allowable clearance is .025 to .032 inch. Use caliper gauge or a dial indicator to measure the end clearance. (Fig. 2.)
6. If end clearance exceeds .032", install a thicker direct clutch pinion carrier thrust washer. If clearance is less than .025", install a thinner



Fig. 2. Checking End Clearance.

washer. The thrust washer is valve body fit and is available in three sizes.

Removal of Rear Extension Bearing

1. Remove the hand brake assembly from the rear extension bearing.
2. Remove the transmission drive pinion and inspect output gear.
3. Remove rear bearing oil seal. Be sure any thrust or seals from the intermediate shaft are intact.
4. Remove the rear extension bearing to transmission bearing support and bolt tighten.
5. Install guide studs and remove extension bearing with special puller. Use care when removing bearing to prevent damage to its groove.
6. Inspect the bearing for cracks and to move any debris from the guide surface.
7. Clean the output shaft rear bearing and dry with compressed air. Inspect bearing for rough spots.

Caution: Do not use bearing

8. To install bearing, first ensure that bearing snap ring, using long cover plate, that inner edge of snap ring and inspect for clearance. Use special drive to drive bearing from bearing.
9. Remove seal to rear of extension bearing and make certain it is open and free of dirt.

Removal, Disassembly and Inspection of Governor

1. Remove one of the snap rings from the governor valve shaft. (Fig. 3.)

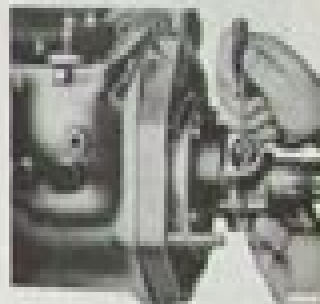


Fig. 3. Removal or Installation of Governor Valve Shaft Snap Ring

2. Remove the governor valve and shaft. (Fig. 4.)



Fig. 4. Removal or Installation of Governor Valve and Shaft

Torqueflite Shop Manual

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Torqueflite Shop Manual:

Embracing the Beat of Term: An Psychological Symphony within **Torqueflite Shop Manual**

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