

Apron Box

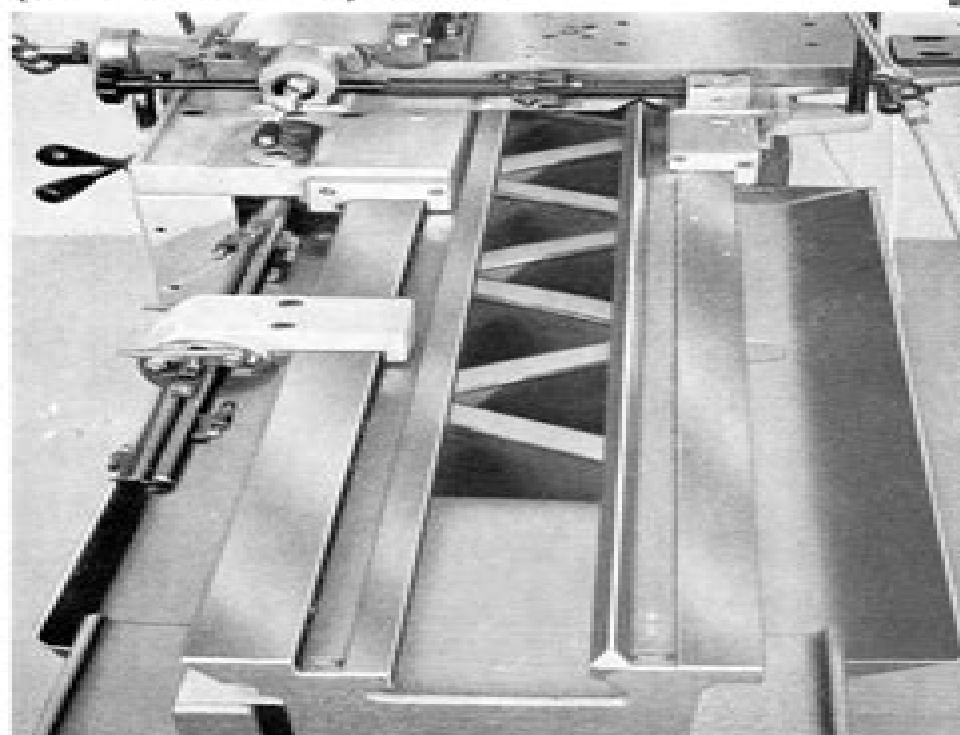
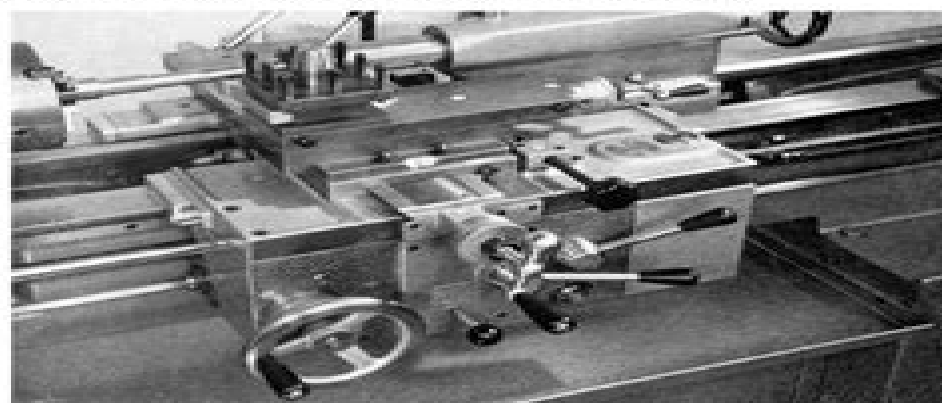
The apron box is designed for automatic longitudinal and cross feed release. When the machine is overloaded or the positive stop of the carriages is struck the feed is automatically released. The feeds and threads are mutually interlocked to prevent simultaneous engagement. The apron box has its own automatic lubrication operated by a piston pump. The oil level in the apron box is checked in an oil level gauge on the front wall.

Carriages

The carriages are fitted with a four-way tool post as a standard item. The guideways of the carriages are sufficiently rigid to ensure a perfect grade of the machined surface even when a rear multiple tool post is used which is available as optional equipment.

The slides of the carriages are scraped and rest on ground prismatic guideways of the bed. The play in the mounting of the slides and carriages is very easy to take up.

The lead screws of the carriages as well as of the tailstock are provided with indexing rings with 0.02 and 0.04 mm (0.0008" and 0.0016") divisions.



Bed

The bed of the lathe is of very generous dimensions, stiffened with diagonal ribs, so that perfect rigidity in all directions is ensured. To the side of it a taper turning attachment or a hydraulic copying attachment can be fitted. The machine can be supplied with a hardened bed to special order.

Tailstock

The tailstock is very rigid and it moves on the bed on independent guideways. The tailstock is provided with two hand levers, for clamping to the bed and for the locking of the tailstock sleeve. It can be offset to either side of the longitudinal centre-line of the bed for the turning of slender tapers.

View of bed with system of diagonal ribs.

Illustration also shows location of longitudinal and cross stop drums supplied as optional equipment of machine.



Tos Lathe Machinery Manual

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Velavancorresponding



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Table of Contents Tos Lathe Machinery Manual

1. Understanding the eBook Tos Lathe Machinery Manual
 - The Rise of Digital Reading Tos Lathe Machinery Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Tos Lathe Machinery Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tos Lathe Machinery Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tos Lathe Machinery Manual
 - Personalized Recommendations
 - Tos Lathe Machinery Manual User Reviews and Ratings
 - Tos Lathe Machinery Manual and Bestseller Lists
5. Accessing Tos Lathe Machinery Manual Free and Paid eBooks

-
- Tos Lathe Machinery Manual Public Domain eBooks
 - Tos Lathe Machinery Manual eBook Subscription Services
 - Tos Lathe Machinery Manual Budget-Friendly Options
6. Navigating Tos Lathe Machinery Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Tos Lathe Machinery Manual Compatibility with Devices
 - Tos Lathe Machinery Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tos Lathe Machinery Manual
 - Highlighting and Note-Taking Tos Lathe Machinery Manual
 - Interactive Elements Tos Lathe Machinery Manual
 8. Staying Engaged with Tos Lathe Machinery Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tos Lathe Machinery Manual
 9. Balancing eBooks and Physical Books Tos Lathe Machinery Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tos Lathe Machinery Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Tos Lathe Machinery Manual
 - Setting Reading Goals Tos Lathe Machinery Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Tos Lathe Machinery Manual
 - Fact-Checking eBook Content of Tos Lathe Machinery Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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