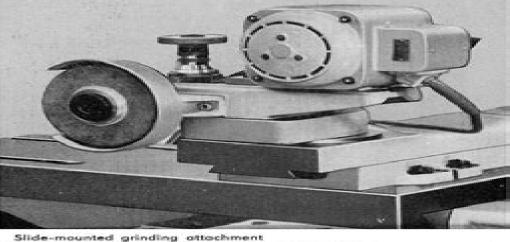
The slide-mounted grinding attachment serves for grinding of both external and internal surfaces and for obtaining a good surface finish and accurate geometric shape of the workpiece. The grinding spindle runs in high-precision ball bearings, being interchangeable for external and internal grinding and driven through a flat belt from an independent electric motor. A micrometer feeding attachment affords minimum feed of 0.01 mm (in. 0.00039) into the cut. The grinding wheel is bolanced by means of a counterweight adjustable in the groove of the flange. Maximum wheel diameter

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speed				19.0	-				r. p. m. 2770
Weight	-of	ottos	dhim	to our	400			100	kg 52
									(lbs 114 1/2)



The taper turning attachment

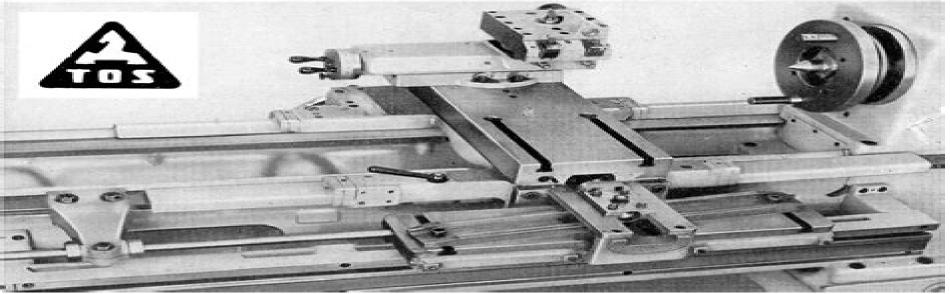
is an important supplement to a universal lathe for taper turning. It is attached to the rear of the machine. On the taper bar there is a scale for coarse adjustment of the taper; fine adjustments are effected by measurements for which a gauge is employed. Administration for each and surprise

1-localitions religion or topics			100		-					-				AND DESCRIPTION OF THE PERSON	Anne the state of
Maximum apex angle	400	25-25	590.5	5406	9-673	90.00	0.000	400	5000	-0.0	4000	+0.5	000-000	20"	
Weight of attachment														58	(lbs 128)

The system of trip dogs

enables the lengths for longitudinal turning of individual parts to be limited. When a power feed is employed, the resistance of trip dogs against a positive stop causes an automatic feed release. The trip dogs once positioned are secured against axial displacement by screws fastened in the thread of the supporting shoft.

Number of trip dogs . (in. 20 15/32) Maximum distance of trip dogs



Tos Sn71 Lathe Manual

James Hartness, Jones & Lamson Machine Company

Tos	Sn71	Lathe	Manual:
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