



Chart, 3
Exploded View of Transmission Case and Cover.

1. Transmission case.
2. First shaft poppet.
3. Poppet spring.
4. Spring retainer plug.
5. Retainer plug.
6. Gear shaft seal.
7. Seal retainer plug.
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29. Spiral pin.
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Chart, 4
Removing the Front Pinion.



Chart, 5
Removing the Oil Seal Housing.



Chart, 6
Removing the Gear Shaft Seal Lever Assembly.

1. Remove the cap screws and washers securing the oil seal housing to the transmission case and remove the housing with "O" ring (Chart, 5) and oil seal (O).
2. Remove the retainer plug with washer on the barrel pinion shaft front bearing roller (1) (Chart, 6).

(Continued on next page)



Chart, 7
Removing the Retainer Plug and Gasket.

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