

Edward R. Bohnart

WELDING

PRINCIPLES AND PRACTICES



PowerPoint to accompany

WeldingPrinciples and Practices
4th edition

Edward R. Bohnart

Flux Cored Arc Welding
Practice (Plate),
Submerged Arc Welding,
and Related Processes:
FCAW-G Jobs 23-J1-J11,
FCAW-S Jobs 23-J1-J12;
SAW Job 23-J1

Chapter 23

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**Objectives**

2

1. Describe the flux cored arc welding process.
2. Describe the welding variables for flux cored arc welding.
3. Demonstrate the ability to make various fillet and groove welds with the flux cored arc welding process.
4. Define the operational differences between

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