

Table 8-12
Approximate Number of
Passes for Welds

Weld Size* in.	Fillet Welds	Single-Bevel Groove Welds (Back-Up Weld Not Included)		Single-V Groove Welds (Back-Up Weld Not Included)		
		30° Bevel	45° Bevel	30° Groove Angle	60° Groove Angle	90° Groove Angle
$\frac{3}{16}$	1	—	—	—	—	—
$\frac{1}{4}$	1	1	1	2	3	3
$\frac{5}{16}$	1	1	1	2	3	3
$\frac{3}{8}$	3	2	2	3	4	6
$\frac{7}{16}$	4	2	2	3	4	6
$\frac{1}{2}$	4	2	2	4	5	7
$\frac{5}{8}$	6	3	3	4	6	8
$\frac{3}{4}$	8	4	5	4	7	9
$\frac{7}{8}$	—	5	8	5	10	10
1	—	5	11	5	13	22
$1\frac{1}{8}$	—	7	11	9	15	27
$1\frac{1}{4}$	—	8	11	12	16	32
$1\frac{3}{8}$	—	9	15	13	21	36
$1\frac{1}{2}$	—	9	18	13	25	40
$1\frac{3}{4}$	—	11	21	13	25	40

*Plate thickness for groove welds.

Welding Guide Number Of Passes

G. M. Evans, Norman Bailey



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Pipe Welding Procedures Hoobasar Rampaul, 2003 A standard reference for decades this new edition of Pipe Welding Procedures continues to reinforce the welder's understanding of procedures Drawing on his extensive practical and teaching experience in the field the author describes in detail the manipulating procedures used to weld pipe joints You will find useful information on heat input and distribution essentials of shielded metal arc technology distortion pipe welding defects welding safety essentials of welding metallurgy and qualification of the welding procedure and the welder Look for new or expanded coverage of Features Root Bead Pulse Current Gas Tungsten Arc Welding Shielded Metal Arc Welding Electrode Welding Steel for Low Temperature Cryogenic Service Down Hill Welding Heavywall and Large Diameter Welding Metallurgy Weld Repair **Technical Manual** United States. War Department, 1949 **Shipfitter 1 & C.** United States. Bureau of Naval Personnel, 1965 **Aviation Maintenance Technician Handbook-Airframe** Federal Aviation Administration (FAA)/Aviation Supplies & Academics (ASA), 2012 This new FAA AMT Handbook Airframe Volume 1 is one of two volumes that replace and supersede Advisory Circular AC 65 15A Completely revised and updated this handbook reflects current operating procedures regulations and equipment This book was developed as part of a series of handbooks for persons preparing for mechanic certification with airframe or powerplant ratings or both those seeking an Aviation Maintenance Technician AMT Certificate also called an A P license An effective text for both students and instructors this handbook will also serve as an invaluable reference guide for current technicians who wish to improve their knowledge Airframe Volume 1 contains Aircraft Structures Aerodynamics Aircraft Assembly and Rigging Aircraft Fabric Covering Aircraft Metal Structural Repair Aircraft Welding Aircraft Wood and Structural Repair Advanced Composite Materials Aircraft Painting and Finishing Aircraft Electrical System Includes colored charts tables full color illustrations and photographs throughout and an extensive glossary and index Welding of High-strength Steels for Aircraft and Missile Applications Herbert W. Mishler, R. E. Monroe, P. J. Rieppel, 1959 Steelworker Roger Talbert, 1997 **Selected Welding Techniques** United States. National Aeronautics and Space Administration. Technology Utilization Division, 1964 **Professional Diver's Manual on Wet-Welding** D Keats, 1990-10-31 Versatility speed and low cost make wet stick welding an attractive method for use in underwater repair and construction This training manual and reference book contains step by step procedures for performing basic manual metal arc welding operations together with information on welding equipment consumables and safety Exercises are included **Welder's Handbook** Richard Finch, 2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP's bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding **Official Gazette of the United States Patent Office** United States. Patent Office, 1912 Metallurgy of Basic Weld Metal G. M. Evans, Norman Bailey, 1997 This book describes the results of over 20

years of research completed this year at one of the world's premier consumable manufacturers and aimed at improving the properties of MMA electrodes for high quality applications. It examines the influence of some 17 elements and welding variables on the composition, microstructure and mechanical properties of the resulting weld metal. The often complex relationships discovered are sufficient to give a good understanding of the properties of weld metals produced by other arc welding processes. BuDocks Technical Digest, 1956 BuDocks Technical Digest, Construction, Maintenance & Operation of the Navy's Shore Establishments, 1958 *Official Gazette of the United States Patent Office* USA Patent Office, 1904 *Recommended Specifications and Quality Assurance Guidelines for Steel Moment-frame Construction for Seismic Applications* SAC Joint Venture. Guidelines Development Committee, 2000 *Intelligent Manufacturing Systems in Industry 4.0* B. B. V. L. Deepak, M. V. A. Raju Bahubalendruni, D. R. K. Parhi, B. B. Biswal, 2023-06-30 This book presents the select proceedings of the 4th International Conference on Innovative Product Design and Intelligent Manufacturing System IPDIMS 2022. It covers the latest trends in the areas of design and manufacturing. The main topics covered include Industry 4.0 smart manufacturing, advanced robotics and CAD/CAM/CIM. The contents of this book are useful for researchers and professionals working in the disciplines of mechatronics, mechanical manufacturing, production and industrial engineering.

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