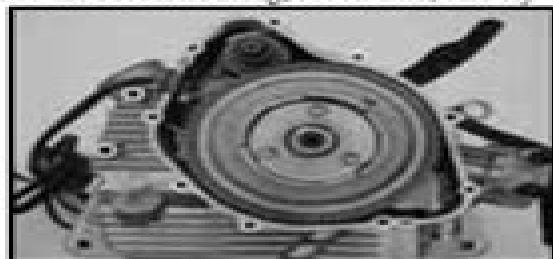


ENGINE

Flywheel Removal / Inspection

1. Remove the recoil housing, recoil hub, and flywheel nut.



2. Install Flywheel Puller (PN PA-47308) and remove flywheel. **CAUTION:** Do not hammer or strike the tool while attached to the crankshaft end.

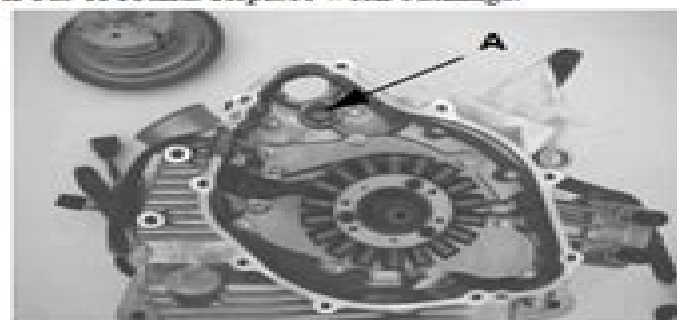


Starter Drive Clutch Removal/Inspection

1. Remove recoil housing bolts and remove housing.
2. Remove the starter drive clutch and washer by pulling the shaft and tilting the gear slightly.



3. Measure the O.D. of the starter drive shaft on both ends for out-of-round.
4. Measure the I.D. of the bushings in the recoil housing and in the crankcase (A) in two directions 90° apart to determine if out-of-round. Replace worn bushings.



5. Inspect gear teeth on starter drive. Replace starter drive if gear teeth are cracked, worn, or broken.

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Thirumalaisamy P.
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