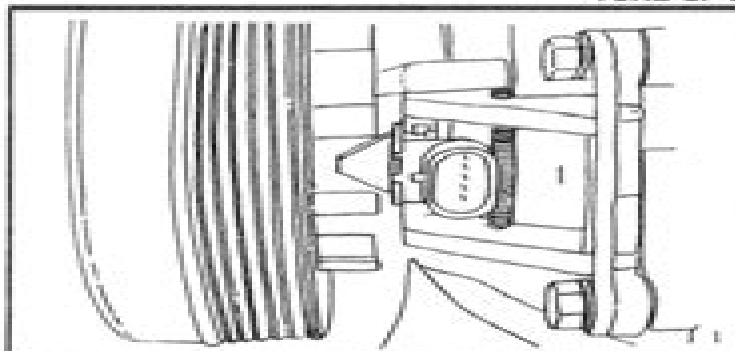


**Install**

1. Connect the crankshaft sensor assembly onto front cover dowel pin and install, but do not fully tighten attaching studs.

2. Loosen sensor bracket bolt to allow sensor to move in mounting bracket.

3. Install sensor, it may require a sensor adjusting tool to help achieve the correct air gap. Tighten sensor bracket to front cover attaching studs to specification.

Sensor Bracket front Cover Studs: 25 - 35 Nm.

4. Move sensor in or out so that vanes are in the correct position with sufficient air gap, fit wiring connector. Tighten sensor clamping bolt to specification.

Sensor Bolt: 3 - 5 Nm

5. Check that the sensor and vanes do not make any contact, if contact is made because of damage to any component, replace that component.

6. Install drive belt and earth cable, test drive vehicle.

V8 IGNITION**TIMING ADJUSTMENT****IMPORTANT**

The initial timing adjustment of the distributor must be correct for the ECM to give the correct adjustment to the ignition timing while the engine is running.

INITIAL TIMING

1. With the engine idling at normal operating temperature, earth the ALDL test terminal.

2. Check the timing with timing light to ensure that the timing is at specified timing setting.

Specified Timing: 10 degrees BTDC

3. If timing is not correct, loosen the distributor bolt to adjust. Turn distributor to achieve specified timing.

4. Tighten the distributor bolt and recheck timing.

5. Remove the earth wire connected to ALDL terminal.

CHECK EST IGNITION TIMING

Electronic Spark Timing (EST) spark advance is adjusted by the ECM (electronic control module) to 10

degrees. To carry out this test the ECM must be in diagnostic mode, that is the test terminal on the ALDL earthed. If the engine is operating at approximately 1750

ECM (electronic control module)

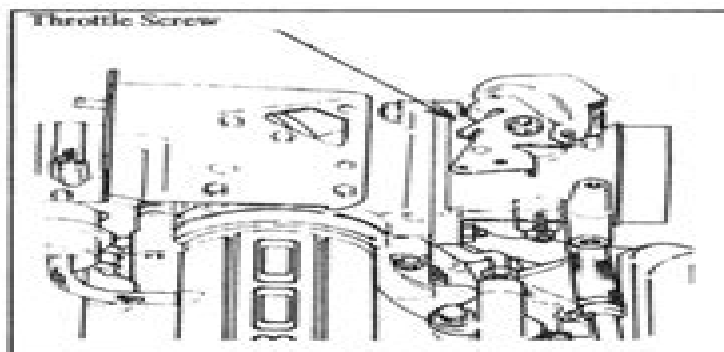
Located behind left side front kick panel

**Assembly Line Diagnostic Link (ALDL)**

ALDL diagnostic "test" terminal - White and Black wire
RPM and the ALDL terminal is earthed the RPM should decrease.

THROTTLE ADJUSTMENTS**Throttle Stop Screw**

The throttle stop screw should never be adjusted under normal conditions, only adjust if damaged due to an accident, changing over of throttle plate assembly or diagnostic code procedure.



Workshop Manual V6 Commodore Vr

John Harold Haynes,P. G. Strasman



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Table of Contents Workshop Manual V6 Commodore Vr

1. Understanding the eBook Workshop Manual V6 Commodore Vr
 - The Rise of Digital Reading Workshop Manual V6 Commodore Vr
 - Advantages of eBooks Over Traditional Books
2. Identifying Workshop Manual V6 Commodore Vr
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Workshop Manual V6 Commodore Vr
 - User-Friendly Interface
4. Exploring eBook Recommendations from Workshop Manual V6 Commodore Vr
 - Personalized Recommendations
 - Workshop Manual V6 Commodore Vr User Reviews and Ratings
 - Workshop Manual V6 Commodore Vr and Bestseller Lists

5. Accessing Workshop Manual V6 Commodore Vr Free and Paid eBooks
 - Workshop Manual V6 Commodore Vr Public Domain eBooks
 - Workshop Manual V6 Commodore Vr eBook Subscription Services
 - Workshop Manual V6 Commodore Vr Budget-Friendly Options
6. Navigating Workshop Manual V6 Commodore Vr eBook Formats
 - ePub, PDF, MOBI, and More
 - Workshop Manual V6 Commodore Vr Compatibility with Devices
 - Workshop Manual V6 Commodore Vr Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Workshop Manual V6 Commodore Vr
 - Highlighting and Note-Taking Workshop Manual V6 Commodore Vr
 - Interactive Elements Workshop Manual V6 Commodore Vr
8. Staying Engaged with Workshop Manual V6 Commodore Vr
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Workshop Manual V6 Commodore Vr
9. Balancing eBooks and Physical Books Workshop Manual V6 Commodore Vr
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Workshop Manual V6 Commodore Vr
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Workshop Manual V6 Commodore Vr
 - Setting Reading Goals Workshop Manual V6 Commodore Vr
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Workshop Manual V6 Commodore Vr
 - Fact-Checking eBook Content of Workshop Manual V6 Commodore Vr
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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